

1                   **OVERVIEW OF GHG EMISSIONS ASSOCIATED TO RAW MILK**  
2                   **PRODUCTION. COMPARISON OF MILK AND CHEESE CARBON**  
3                   **FOOTPRINTS WITH SEMI-CONFINEMENT AND PASTURE SYSTEMS.**

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10                   **ABSTRACT**

11                   Milk production was estimated to contribute with 3-4% of the anthropogenic  
12                   GHG emissions. However, several differences can be found in the carbon footprint  
13                   associated to raw milk depending on several factors, such as the geographical area,  
14                   species of cow and production system. In this work, a global overview of works  
15                   published on CF of raw cow milk is provided. Additionally, two different dairy systems  
16                   (semi-confinement and pasture-based) have been analysed by Life Cycle Assessment  
17                   (LCA) in order to determine the effect on the CF of milk produced. High quality  
18                   inventory data was obtained directly from these facilities and the main factors involved  
19                   in milk production were included (co-products, livestock food, water, electricity, diesel,  
20                   cleaning elements, transport, manure and purines management, gas emissions to air...).  
21                   In accordance with reviewed literature, it was found that the carbon footprint of milk  
22                   was basically determined by the cattle feeding and cow gas emissions. The values of  
23                   milk CF found in the systems under study were within the range for cow milk  
24                   production worldwide (0.9-4.7 kgCO<sub>2</sub>eq/kg<sub>FPCM</sub>). Specifically, in the semi-confinement  
25                   and the pasture-based dairy farms 1.22 and 0.99 kgCO<sub>2</sub>eq per kg<sub>FPCM</sub> were obtained,

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respectively. The environmental benefits obtained with the pasture grazing system are mainly due to the less use of purchased fodder but also to the allocation between milk and meat that resulted to be a determinant methodological issue in CF calculation.

Finally, data of the evaluated dairy systems have been employed to analyse the influence of raw milk production on cheese manufacturing. With this aim, CF of a small-scale cheese factory has also been obtained. The main subsystems involved were included (raw materials, water, electricity, energy, cleaning products, packaging materials, transport, wastes and gas emissions) were included in the inventory of the cheese factory. CF values were 16.6 and 14.7 kgCO<sub>2</sub>eq per kg of cheese for milk produced in semi-confinement and pasture-based systems, respectively. The production of raw milk meant more than 60% of CO<sub>2</sub>eq emissions associated to cheese, so the primary production is the principal hot-spot to reduce the GHG emissions derived from cheese making.

**Keywords:** LCA; dairy farm; raw milk production; pasture-based; semi-confinement; carbon footprint; cheese.

## 1. INTRODUCTION

Food production is a key contributor to greenhouse gas (GHG) emissions worldwide and it accounts for 30% of total GHG emissions (Boehm et al., 2018). Specifically, the livestock sector contributes with 12% of all anthropogenic GHG emissions (Batalla et al., 2015) and the milk production was estimated to mean 3-4% to the global man-made greenhouse gas emissions (Dalgaard et al., 2014; Del Prado et al., 2013; Yan et al., 2013).

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Milk and other dairy products are consumed in large amounts in most of developed countries and consumption is rapidly increasing in other low and middle income countries (Röös et al., 2016). Between 2013 and 2014 the production of cows' milk in the EU-28 increased by almost 4%. In particular, farms across the EU-28 produced approximately 160 million tonnes of cow milk in 2014 (Eurostat, 2016). Milk production in Europe continues to intensify and it is expected to become the world's largest milk exporter (Styles et al., 2018). In terms of milk production, Spain occupies the seventh position in the European framework (6.8 million tonnes in 2014) with several areas of important dairy farming activities, many of them located in the Northwest of the country (Noya et al., 2018).

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Due to the global growing concern about climate change, on May 2018 the Council of European Union formally adopted the Regulation on binding annual emission reductions by Member States from 2021 to 2030, also known as the Effort Sharing Regulation. This regulation, together with the revised ETS Directive and the LULUCF Regulation, creates a binding legal framework for the EU's efforts to reduce overall greenhouse gas emissions by at least 40% by 2030, with respect to 1990 levels (European Commission, 2018). To communicate the climate change impacts derived from food production, it is usually employed the carbon footprint (CF), a crucial indicator to communicate the GHG emissions associated to a product (Batalla et al., 2015(Xu and Lan, 2016).). According to the International Dairy Federation, the calculation of the carbon footprint of a product should be based on the LCA methodology included in the ISO 14000 series (IDF, 2015 Abín et al., 2018; Rice et al., 2018)).

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The first LCA studies relating to dairy products were compiled in the early 2000s (Finnegan et al., 2018) and the number of works published on environmental

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75 performance of dairy foodstuffs increased dramatically from 2010 to date, giving a wide  
76 range of values for the CF of milk and derived products. However, Noya et al. (2018)  
77 have recently stated that few of these works have been focused on Spanish milk  
78 production. In addition, and, although it is well known that the farming system is a  
79 determinant parameter on environmental performance of dairy farms (Rojas-Downing et  
80 al., 2017), few works (and no one in Spain) has been carried out on comparing the effect  
81 of the farm system on the milk CF (Flysjö et al., 2011; Belflower et al. 2012). The CF  
82 of the milk determines the CF of the derived dairy products, since it has been reported  
83 that raw milk production was the most significant contributor to the total impact  
84 associated to dairy products such as cheese, yogurt or processed milk (Canellada et al.,  
85 2018; Finnegan et al., 2018; Hospido et al., 2003; Vasilaki et al., 2016). Consequently,  
86 this work has been carried out with three main objectives, firstly to carry out a mini-  
87 review on carbon footprint of milk worldwide, secondly, widen the knowledge of  
88 carbon footprint of milk production in Spain comparing two contrasting milk production  
89 systems and, thirdly, analyse the effect of the milk production systems on the carbon  
90 footprint of an artisanal cheese. With this aim, two dairy farms sited in the same region  
91 of Spain (Asturias) have been selected as study cases, one with a typical production  
92 system of this region (a semi-confinement system) and the other with a pasture-based  
93 system. Additionally, the data of these two dairy systems have been employed to obtain  
94 the carbon footprint of a small-scale cheese factory sited in the same region. The  
95 artisanal production of cheese has a strong traditional character worldwide and this  
96 cheese factory has been chosen as representative of traditional cheese production in  
97 southern Europe.

## 98 **2. MATERIALS AND METHODS**

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2 **101 2.1. Objectives and functional unit definition**  
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5 102 LCA methodology was used as a tool with the aim to determine the carbon  
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7 103 footprint of the dairy farms selected as representative of two different milk production  
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9 104 systems (a semi-confinement system and a pasture-based system). In both cases, the  
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11 105 functional unit was defined as 1 kg of fat and protein-corrected milk (FPCM) calculated  
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13 106 according to the recommendations of the International Dairy Federation (IDF, 2015).  
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15 107 Additionally, carbon footprint of a small-scale cheese factory was also calculated  
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17 108 employing milk from the two different dairy systems with the aim to determine the  
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19 109 effect of milk origin on cheese CF. In this case, the functional unit chosen was 1 kg of  
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29 **112 2.2. System description and boundaries**  
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32 113 The analysis of the dairy farms was carried out considering a “cradle to farm  
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34 114 gate” perspective. The farms were located in North Spain (Asturias). At the moment of  
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36 115 the study, the semi-confinement farm consisted on 72 Holstein cows (48 milk producers  
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38 116 and 24 heifers and calves) with a yearly milk production of 365000 L. During the year  
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41 117 of the study, 21 male calves and 7 culled cows were sold for slaughtering (a total of  
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43 118 5355 kg live weight per year). The farm had a total of 30.45 Ha of land for farming  
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46 119 (4.61 Ha for maize, 9.64 Ha for grass and 16.20 for other forages). Regarding the  
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49 120 pasture-based farm, at the moment of the study, the farm consisted on 13 heads of  
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51 121 livestock, i.e., 11 milk producer cows (10 Holstein and 1 Jersey) and 2 calves. During  
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53 122 the year of the study the production of milk was 40730 L, 6 male calves and 3 culled  
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56 123 cows were sold for slaughtering (a total of 2068 kg live weight per year), whereas 2  
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124 dead calves were managed as dangerous wastes for incineration. The farm also had a  
125 total of 14 Ha of land for farming (2 Ha for maize and 12 Ha for grazing).

126 Additionally, to analyse the effect of the milk production system on the carbon  
127 footprint of artisanal cheese, the small-scale factory described on Canellada et al. (2018)  
128 was considered.

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### 130 **2.3. Inventory analysis**

131 The study included the whole life cycle involved in the production of the raw  
132 milk, i.e., farming of maize, transport and production of raw materials (animal feed,  
133 cleaning products, bedding materials and drugs), consumption of water and energy, cow  
134 emissions (CO<sub>2</sub>, CH<sub>4</sub> and NH<sub>3</sub>) and management of manure, purines and wastewater. In  
135 the semi-confinement farm, cattle were fed fodder concentrate, alfalfa, hay, maize  
136 silage, meadow grass silage and, sporadically, cows were put out to pasture. In the  
137 pasture-based farm, cows were left to graze free on grass fields during the warm 6-7  
138 months of the year, whereas during the cold months they were housed in a stall being  
139 fed fodder concentrate, maize and dry grass. In both systems, manure and purines were  
140 applied to the farming land and emissions derived from this activity were calculated  
141 considering that 30% of nitrogen was emitted as ammonia (Misselbrook et al., 2000)..  
142 Heifers born in the farm were employed for replacement, whereas bull calves and culled  
143 cows were sold for meat (considered as co-product). The allocation factor for the dairy  
144 farms were calculated for milk as indicated by the International Dairy Federation (IDF,  
145 2015) and a value of 0.91 and 0.69 were obtained for semi-confinement and pasture-  
146 based systems, respectively. These allocation factors were employed to consequently  
147 correct the inventory data.

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148 In relation to the cheese factory, a “cradle to retail store” perspective was  
149 considered. The majority raw material, i.e. milk, and also minority ingredients (salt and  
150 CaCl<sub>2</sub>) were included in the analysis. Packaging materials, cleaning products, tap water,  
151 electricity and transport were taken into account. Emissions from a biomass pellet boiler  
152 employed to generate heat and the production of consumed pellets were also included in  
153 the study. The main waste originated from the cheesemaking process is whey, which  
154 was used to feed pigs bred in a nearby farm (this was considered in the system as pig  
155 fodder avoided). The rest of residues were recycled or landfilled and wastewater was  
156 treated.

157 In Figure 1 it is shown an overview of the subsystems considered in this work.

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## 159 **2.4. Carbon footprint**

160 In all cases, the carbon footprint was performed employing the Greenhouse Gas  
161 Protocol V1.01 / CO<sub>2</sub> eq (kg) by means of the LCA software package SimaPro v8. This  
162 method includes scopes 1 (all direct GHG emissions), 2 (indirect GHG emissions from  
163 consumption of purchased electricity, heat or steam) and also 3 (other indirect  
164 emissions, such as transport-related activities, waste disposal, etc.) (GHGP, 2017). The  
165 databases used were USLCI and EcoInvent v3.

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## 167 **3. RESULTS AND DISCUSSION**

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### 169 **3.1. Overview of carbon footprint associated to raw milk production.**

170 Table 1 summarises the main papers published from 2009 until time of writing  
171 regarding the carbon footprint of cow milk production in dairy farms worldwide. It is  
172 remarkable the great increment in the number of works related to this topic published in

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173 the last year, indeed almost 40% of the studies was published in 2018, which points out  
174 the increasing relevance of this issue (Figure 2). Additionally, more than a half of these  
175 studies have been carried out in Europe, whereas the rest of them have been conducted  
176 in Asia, Africa, North America and Oceania. It should be noted that there is a lack of  
177 this kind of studies in South America. Certainly, only a recently published work that  
178 analysed the CF of sheep production systems in Chile was found (Toro-Mujica et al.,  
179 2017), but none related to cow milk production. Despite to the fact that the different  
180 authors employed different methodologies, in general, they agree that production of  
181 cattle feed and cow emissions are the main contributors to the milk CF. On this matter,  
182 Del Prado et al. (2013) found that lower carbon footprints of milk were generally  
183 associated with lower proportion in cattle diet that could be used to feed humans (e.g.  
184 cereals). On the contrary, Noya et al. (2018) reported alfalfa as one of the main  
185 contributors to environmental burdens associated with feed production and proposed as  
186 alternative ingredients: maize silage and grass silage. Maize silage showed potential  
187 environmental benefits in comparison with alfalfa, whereas the effect of grass silage  
188 was not so clear and more detailed analysis would be needed to confirm its advantages.  
189 With this regards, Fathollahi et al. (2018) evaluated alfalfa hay and corn silage  
190 production systems as the main feedstuffs for dairy farming and concluded that alfalfa  
191 was more environmentally friendly, with lower emissions to air than corn silage.  
192 Colombini et al. (2016) compare the global warming potential (GWP) of milk  
193 production employing three forage system scenarios, based on corn, sorghum grain and  
194 sorghum forage silages and found that, although the differences were very small, the  
195 lowest value was obtained using a corn silage based diet. Additionally, the cow feed not  
196 only affects GHG emissions due to its production, but it was also pointed out that



197 methane emission from enteric fermentation is strongly influenced by cow diet  
198 (Colombini et al., 2016; Del Prado et al., 2013; Thomassen et al., 2009).

199       Regarding to the system production, Flysjö et al. (2011) was not able to detect  
200 great differences in carbon footprint between pasture grazing system in New Zealand  
201 and indoor housing system with the use of concentrate feed in Swede. Soteriades et al.  
202 (2018) reported that increasing the housing period had almost no effect on CF in  
203 pasture-based dairy farming in UK. These same authors investigated the effect of  
204 replacing conventional perennial ryegrass with high-sugar grasses as a forage source  
205 and concluded that this measure allowed reductions in GWP. Belflower et al. (2012)  
206 also found similar values of CF in pasture based and confinement systems in USA.  
207 Contrarily, O'Brien et al. (2015) proposed that grass-based dairy farms would allow  
208 higher levels of milk production per hectare reducing the CF and enhancing at the same  
209 time the economic performance.

210       Bava et al. (2014) reported that, although it was not easy to establish a clear  
211 connection between intensive farming and environmental performances, farms with  
212 cows more efficient in converting feed to milk imply lower impacts per milk unit. In  
213 this context, Bakken et al. (2017) stated that an intensification of Norwegian dairy  
214 production, which implies higher yields per animal, would contribute to score more  
215 favourably in terms of GWP. Woldegebriel et al. (2017), who studied milk production  
216 in Ethiopia at three different scales, found that in rural farms the environmental impacts  
217 per cattle unit were lower than in large-scale farms. However, the milk yield per cow  
218 was higher in the large-scale farms, so that the impacts per kg of milk did not differ  
219 significantly between the three scales analysed. These authors also concluded that the  
220 impacts in the global warming potential category derived from the Ethiopian dairy

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221 farms were higher than those reported for the same type of farms in developing  
222 countries due to the low-quality forages and wheat bran used to feed the animals.

223 Some authors also identified manure management practices as one of the hot-  
224 spots for milk production. Castanheira et al. (2010) pointed out that more than 70% of  
225 CO<sub>2</sub>eq generated from milk production were due to CH<sub>4</sub> emitted from enteric  
226 fermentation and manure management. The choice of manure management was one of  
227 the factors responsible for differences found for five milk production regions in USA  
228 (Thoma et al., 2013). Additionally, manure management practises were also identified  
229 as an important factor to reduce carbon footprint in Australia (Gollnow et al., 2014) and  
230 Fan et al. (2018) reported that, in China, the fully coupled mode, which recycles both  
231 solid and liquid animal manure, implies lower GHG emissions than the semicoupled  
232 mode, which only recycles solid manure to farmlands.

233 An important methodological issue, which is in many cases crucial for the  
234 outcome of raw milk CF, is the consideration of the coproduction of several products in  
235 the farm, such as the sale of cattle for slaughter. In fact, most works recently published  
236 on milk CF include allocation between milk and meat (Gollnow et al., 2014; IDF,  
237 2015).

238 The geographical area is a parameter that also affects the environmental  
239 performance of a farm. This factor determines the climate, and therefore the possibilities  
240 for animal feeding, and also the degree of technological and legislative development.  
241 Weiss and Leip (2012) analysed the GHG fluxes from the livestock sector for all EU-27  
242 countries and concluded that the countries with the lowest net product emissions did not  
243 necessarily use similar production systems. In Figure 3, it is shown the values of carbon  
244 footprint of raw cow milk vs. Human Development Index (HDI) (UNDP, 2018) of the  
245 country where the study was carried out. Data of Table 1 have been standardised to 1

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246 kg<sub>FPCM</sub> and CF have been recalculated according to equations reported by Lorenz et al.  
247 (2019) considering the average composition of cow milk (FAO, 2019). Only real data  
248 has been taking into account for the graph, i.e. data obtained from model farms have not  
249 been included, and, when reviewed works reported and interval of CF values, maximum  
250 and minimum values have been represented. Data are shown in three groups, depending  
251 on the allocation method employed in the cited work, since it has been reported that the  
252 choice of allocation method can substantially affect the CF value (Lorenz et al.,  
253 2019). A priori, it would be expected that, in general, CF values associated with milk  
254 production should be higher in less developed countries, due to different factors, such  
255 as, the lower technological development, the employment of low-quality forages to feed  
256 the dairy cows, the lower yield per animal and also the more permissive legislation on  
257 environmental issues. On the contrary, it is remarkable that no correlation between CF  
258 and HDI could be observed for any of the three groups of data analysed. Differences  
259 between the groups with different allocation method could not be identified either,  
260 although it is obvious that for the same system different allocation methods give  
261 different results. Additionally, it should also be noticed the high variability of CF values  
262 found for the same country, even when the same allocation method is employed. See for  
263 instance, Kenya or Spain, which showed two extreme values for carbon footprint (0.9  
264 and 4.3 and 0.8 and 2.1 kgCO<sub>2</sub>eq/kg<sub>FPCM</sub>, respectively). These great differences can be  
265 attributed to different factors, such as, diet/feeding system, climate,  
266 management practises and also but not only the allocation method selected when  
267 other products are coproduced.

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269 **3.2. Comparison of carbon footprint of milk production in semi-confinement and**  
270 **pasture-based systems.**

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271 In order to illustrate the effect of the system employed in the farm over milk CF,  
272 data from two real farms were employed to calculate CF values. Both farms were  
273 located at the same geographical region, and, in both cases, calves were sold as co-  
274 product and allocation was considered.

275 As can be seen in Figure 4, results obtained with the Greenhouse Gas Protocol  
276 for the analysed farms revealed cow feeding and cow emissions to air as the factors with  
277 the highest environmental loads in carbon footprint values, which agrees with results  
278 found in literature and commented above. Specifically, food was responsible of more  
279 than 40% and 20% of CF in semi-confinement and pasture-based systems, respectively.  
280 This difference is due to the fact that in pasture-based systems cows were mainly feed  
281 by being left to graze free on grasslands, so only 206 g of food not cultivated *in situ*  
282 were needed to produce 1 kg<sub>FPCM</sub>, whereas in semi-confinement system 648 g of *ex situ*  
283 food were necessary. It is well known that cow emissions (mainly originated by enteric  
284 fermentation) are associated with extensive cattle production (De Oliveira and  
285 Bourscheidt, 2017; Coates et al., 2017), so that 419 g and 505 g of emissions, which  
286 corresponds with 52% and 78% of CF, were generated to produced 1 kg<sub>FPCM</sub> in semi-  
287 confinement and pasture-based systems, respectively.

288 According to the ISO 14067 standard, both biogenic and fossil carbon should be  
289 included in carbon footprint calculation. With this consideration, 1.25 and 1.03  
290 kgCO<sub>2</sub>eq per kg<sub>FPCM</sub> were obtained in the semi-confinement and the pasture-based dairy  
291 farms, respectively. These values were within the range found in literature for cow milk  
292 production worldwide (0.9-4.7 kgCO<sub>2</sub>eq/kg<sub>FPCM</sub>) and quite lower than values reported  
293 for other dairy animals (sheep, goat and buffalo) (1.9-5.2 kg CO<sub>2</sub>eq/kg milk) (Weiss and  
294 Leip, 2012; Batalla et al., 2015; Patra, 2017).

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295 Thus, according to the results obtained in the present work, and considering the  
296 carbon footprint as indicator of the environmental impact, pasture-based dairy farms  
297 have shown to be a greener production system than semi-confinement farms. These data  
298 are in agreement to those reported by O'Brien et al. (2015) who indicated that an  
299 increase in the length of the grazing season implies a reduction in the CF. Belflower al.  
300 (2012). Flysjö et al. (2011) also obtained lower values for pasture-based systems than  
301 for confinement systems, however the differences found were relatively small. On this  
302 matter, in a recent work, Lorenz et al. (2019) carried out a methodological approach to  
303 compare milk production systems with different management options and concluded  
304 that, at a constant milk yield, the CF was significantly lower in the pasture systems  
305 compared to the semi-confinement and confinement systems.

306 In terms of productivity, each cow produced 7308 kg<sub>FPCM</sub> per year in semi-  
307 confinement system, value very similar to that reported by Wang et al. (2018) for the  
308 North China Plain in 2015 (7000 kg<sub>FPCM</sub> per cow), whereas in pasture-based system  
309 each cow produced only 3618 kg<sub>FPCM</sub> per year. It is well known that productivity of  
310 milking cows showed a strong negative correlation with the CF of milk. However, in  
311 the case here analysed the benefits derived from using a pasture-based system balanced  
312 the disadvantages derived from the lower productivity. Additionally, there was a great  
313 difference between the allocation factors for the dairy farms under study (0.91 and 0.69  
314 for semi-confinement and pasture-based systems, respectively). This means that the  
315 amount of meat produced in the farm originated by the sold of culled cows and surplus  
316 claves is determinant regarding the value of milk carbon footprint and in our case make  
317 the scale tip in favour of the pasture-based system.

318 Finally, it should be remarked that, as can be seen in Figure 4, fossil carbon  
319 meant almost 50% of total CF in semi-confinement dairy farm, whereas it represented

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320 approximately 25% of CF of milk from pasture-based farm. Biogenic carbon comes  
321 from biological processes and it is part of the fast domain of the global carbon cycle, on  
322 the contrary, emissions from fossil sources contribute to the atmospheric pool by  
323 releasing carbon from the geologic pool and are therefore new emissions to the  
324 atmosphere (Brenton et al., 2018). In this concern, Gunn et al. (2011) affirmed that  
325 biogenic emissions are less harmful than fossil emissions. Thus, regarding GHG  
326 emission, this is also an advantage of pasture-based system compared to semi-  
327 confinement system.

328

### 329 **3.3. Effect of milk production system on carbon footprint of artisanal cheese** 330 **factory**

331 In Figure 5 it is shown the carbon footprint values obtained with the Greenhouse  
332 Gas Protocol in an artisanal cheese factory employing milk from semi-confinement  
333 dairy farm and milk from pasture-based dairy farm. In both cases, the production of raw  
334 milk meant more than 60% of CO<sub>2</sub>eq emissions (62 and 67% from semi-confinement  
335 and pasture-based systems, respectively). These results prove that, as it has been  
336 reported in literature by different authors, raw milk production resulted to be the main  
337 contributor to the environmental impact derived from cheese production (González-  
338 García et al., 2013; Canellada et al., 2018; Famiglietti et al., 2019; Finnegan et al., 2018;  
339 Forleo et al., 2018; Hospido et al., 2003; Santos Jr. et al., 2017; Vasilaki et al., 2016).

340 Considering the fossil and the biogenic carbon, the carbon footprint values were  
341 16.9 and 15.0 kgCO<sub>2</sub>eq per kg of cheese for milk produced in semi-confinement and  
342 pasture-based systems, respectively. So, it is noticeable that the employment of raw  
343 milk from pasture-based system instead of from semi-confinement based system was  
344 able to reduce the carbon footprint of cheese in more than 10%. The CF values found

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345 here were within the range of CF reported in literature for cow cheeses worldwide (4.2-  
346 16.9 kgCO<sub>2</sub>eq per kg of cheese) (Canellada et al., 2018). Additionally, it should be  
347 remarked that there are few studies that have analysed the performance of small-sized  
348 and/or artisanal cheese factories, which is the case of the facility under study in the  
349 present work (Nigri et al., 2014; Santos Jr. et a., 2017). Santos Jr. et al. (2017) found  
350 that global warming potential emissions of cheese production in a small-sized dairy  
351 industry in Brazil were 14.4 kg CO<sub>2</sub>eq/kg of product, this value is very similar to that  
352 obtained here employing milk from pasture-based systems (14.7 kgCO<sub>2</sub>eq per kg of  
353 cheese).

354 Thus, reducing the impact of milk production is the key parameter to decrease  
355 the carbon footprint of cheese manufacture and different factors are involved in this  
356 issue, not only cow feeding (as it was commented above), but also dairy system,  
357 intensification, manure management practices and even the cow breed are also  
358 important aspects to be considered with regards to the impact of milk production  
359 (Capper and Cady, 2012; Kristensen et al., 2015).

360

#### 361 **4. CONCLUSIONS**

362

363 Concerning the carbon footprint of raw milk production worldwide, the  
364 reviewed literature indicated that, in all cases, the feeding of cattle and the cow  
365 emissions are the major contributors (more than 90%) to greenhouse gas emissions.  
366 Nevertheless, other factors such as management practices, intensification degree, multi-  
367 functionality, cow breed, climate, etc. also influence on milk CF. Besides, it is  
368 remarkable that the sold of surplus calves and culled cows as co-products for meat

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369 production resulted a key parameter to reduce the carbon footprint by means of the  
370 allocation of environmental loads.

371           The results obtained for the both dairy systems analysed in this work indicated  
372 that, in accordance with literature, the production of the food and the cow gas emissions  
373 to air were the most impacting subsystems on carbon footprint. Milk produced in  
374 pasture-based system showed a carbon footprint value 18% lower than in the case of  
375 semi-confinement system. This suggests that increasing grazing season is a good option  
376 to reduce the GHG emissions derived from milk production, although the determining  
377 factor in the cases here analysed results to be the amount of animals sold for meat.  
378 Additionally, biogenic carbon represented almost half of milk CF in semi-confinement  
379 system, whereas it represented around 75% of CF of milk from pasture-based system.  
380 Since fossil emissions are usually considered more harmful than biogenic emissions,  
381 this is also an advantage of pasture-based farm compared to semi-confinement farm.

382           According to data obtained from the cheese factory, milk production resulted to  
383 be the main contributor to the carbon footprint of cheese, consequently, when milk from  
384 pasture-based system was employed as raw material the cheese CF was 11% reduced in  
385 comparison to the value obtained when milk from semi-confinement system was used.

386           To sum up, it seems clear that the main improvement action to reduce  
387 environment impacts of raw milk production systems would be the modification of  
388 feeding practices to minimise the use of fodder concentrate produced off-farm, and at  
389 the same time increasing the co-production of by-products, such as meat, in order to  
390 share the burdens associated with milk production.

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399

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## FIGURE CAPTIONS

**Figure 1. Overview of system boundaries considered in this work.**

**Figure 2. Number of studies published from 2009 until time of writing on carbon footprint of cow milk production according to references summarised in Table 1.**

**Figure 3. Carbon footprint (CF) of raw cow milk vs. Human Development Index (HDI). Data sources: references given in Table 1 and UNDP (2018). When reviewed works reported and interval of CF values, maximum and minimum values have been represented. The FU has been standardised to 1 kg<sub>FPCM</sub> and CF has been recalculated (Lorenz et al., 2019).  $\Delta$ : economic allocation,  $\circ$ : mass allocation and  $\square$ : allocation not indicated.**

**Figure 4. Carbon footprint of raw milk obtained from Green House Gas Protocol: A) semi-confinement dairy farm and B) pasture-based dairy farm (FU = 1 kg<sub>FPCM</sub> of raw milk).**

**Figure 5. Carbon footprint of cheese obtained from Green House Gas Protocol: A) employing milk from semi-confinement dairy farm and B) employing milk from pasture-based dairy farm (FU = 1 kg of cheese).**

Figure 1

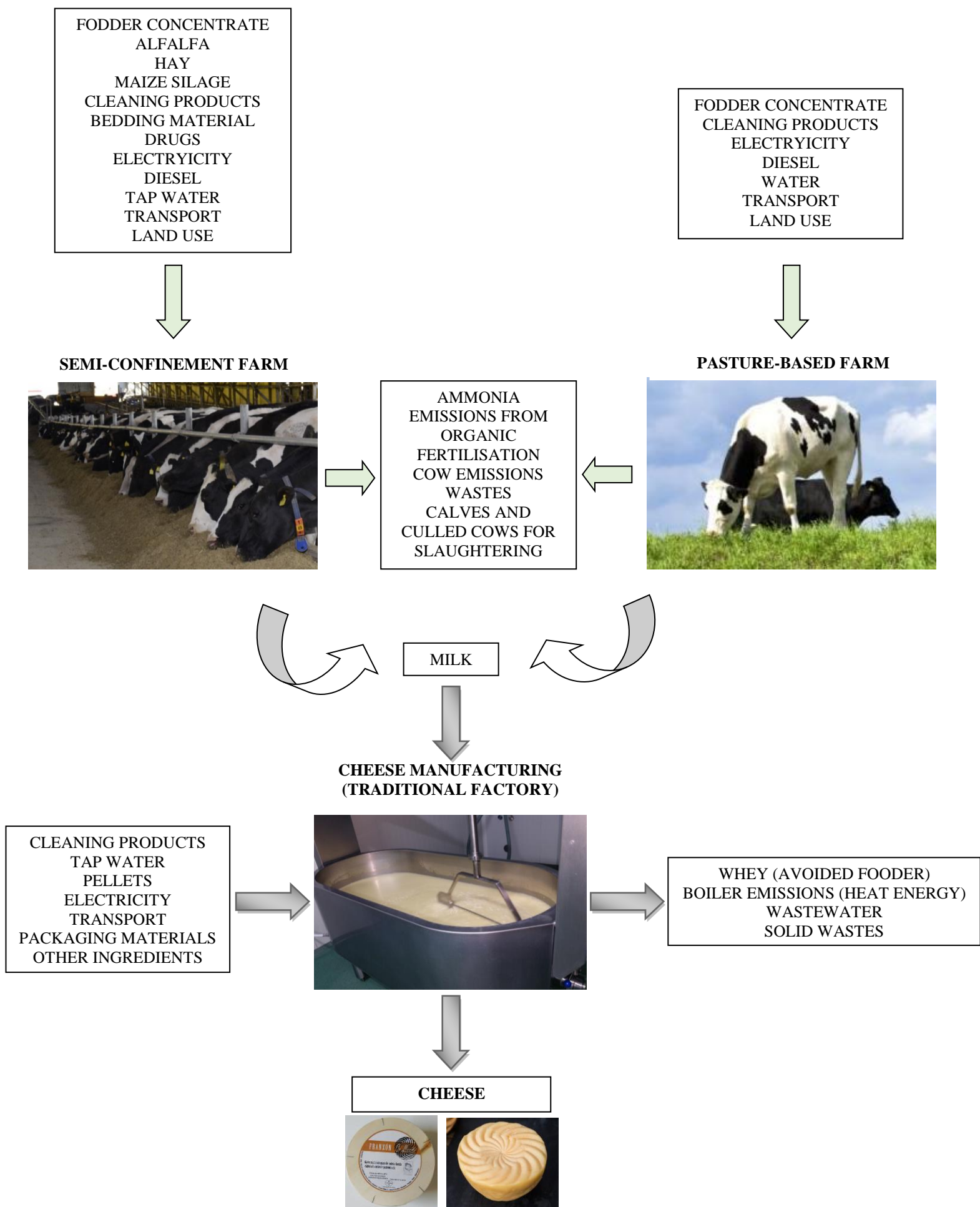


Figure 2

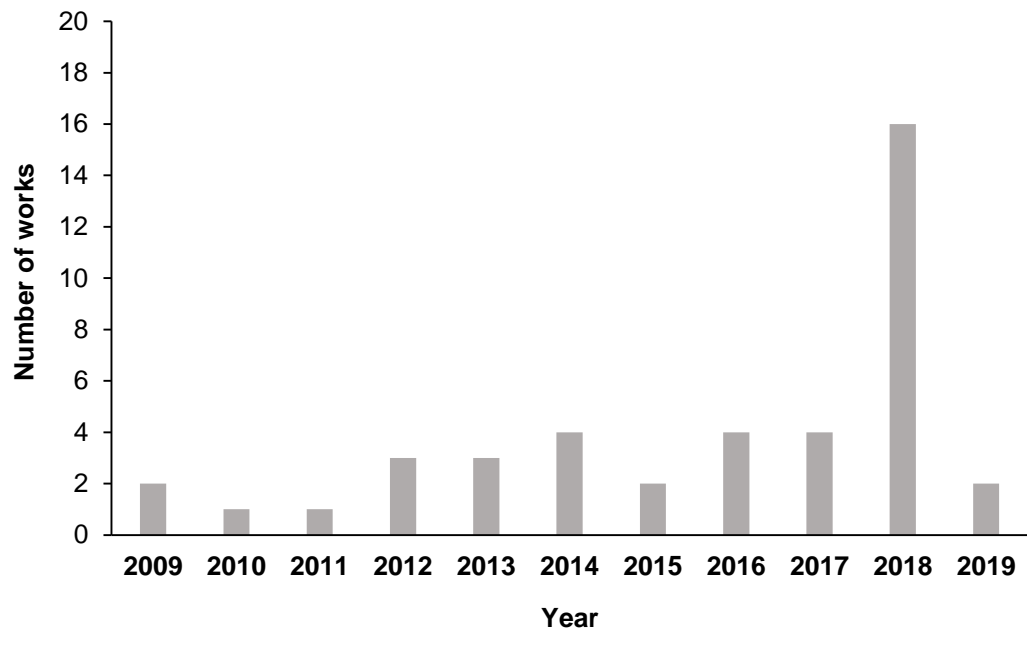


Figure 3

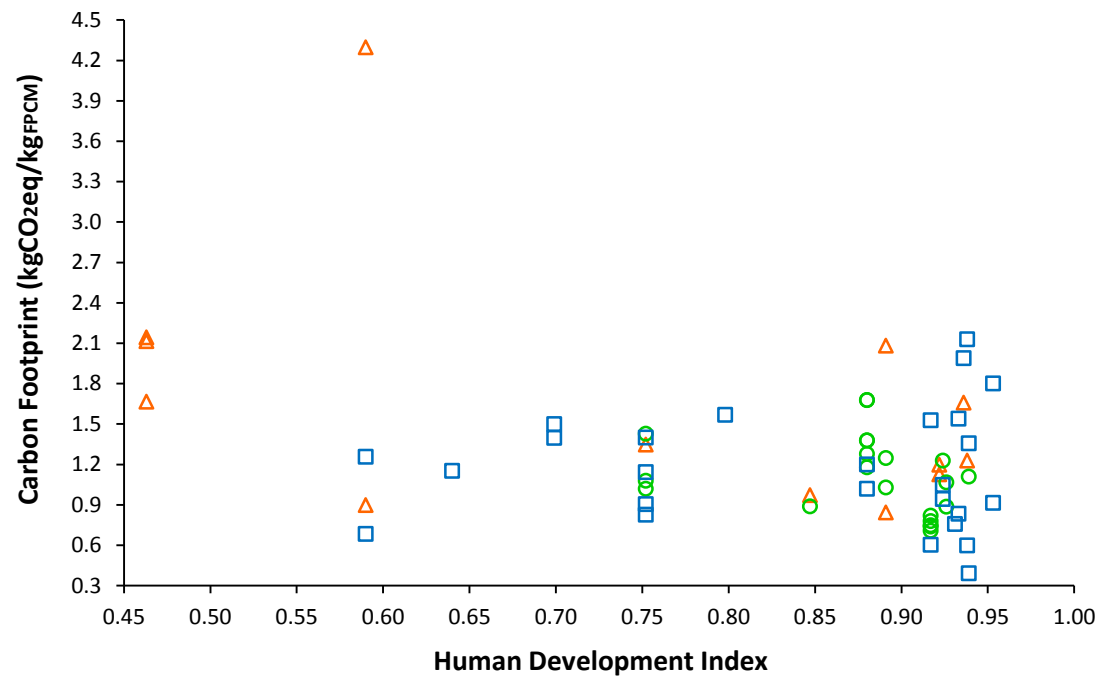
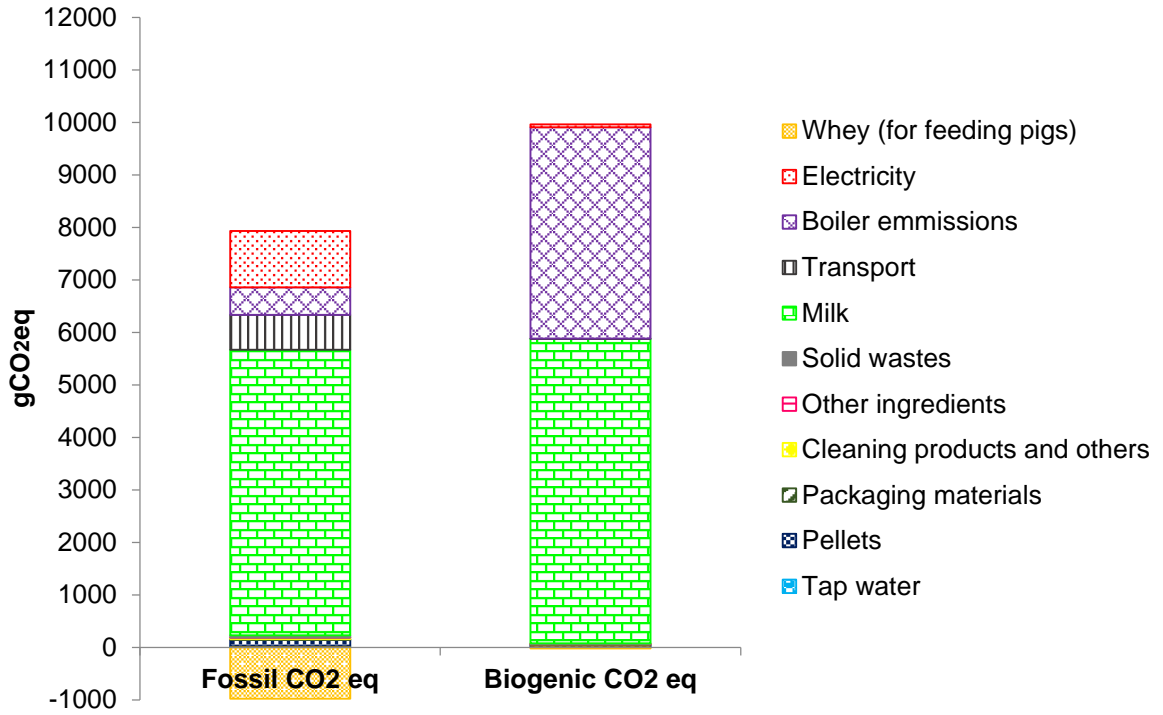


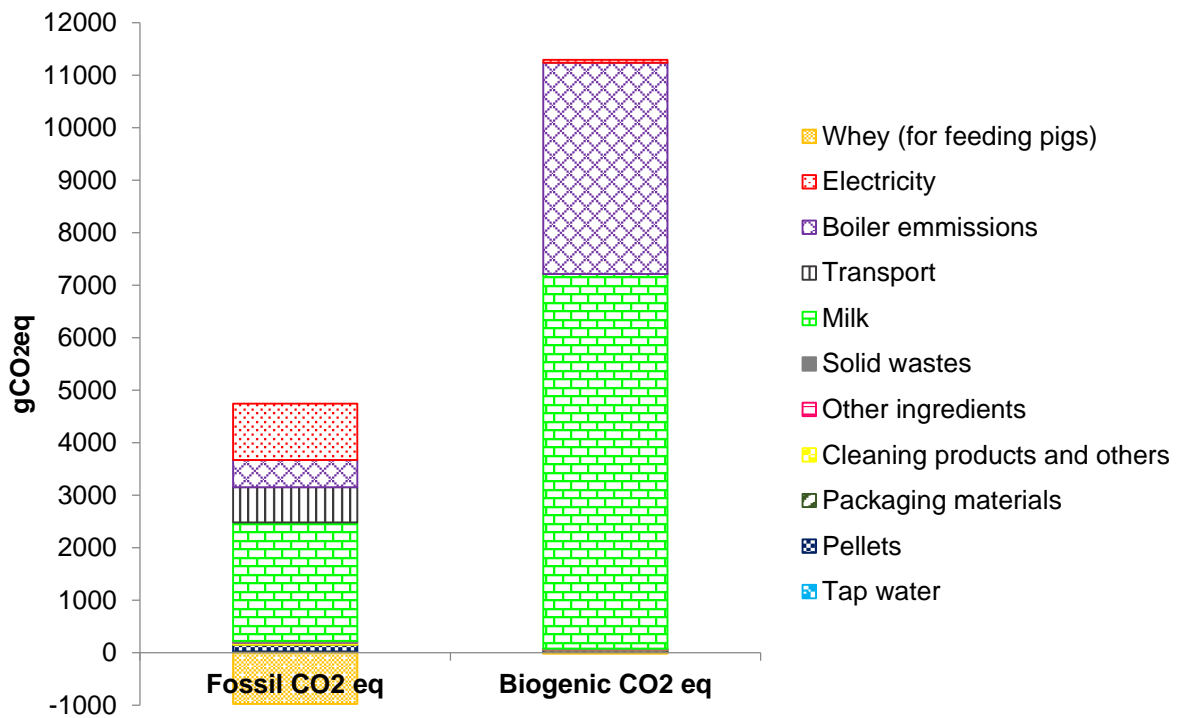


Figure 5

A)



B)





**Table 1. Summary of works on carbon footprint (CF) of cow milk found in literature from 2009 until time of writing.**

Reference	Country	Methodology	System boundaries	Main conclusions	CF
Basset-Mens et al. (2009)	New Zealand	- An average New Zealand system, a low input system (LI), an N-fertilised farm system (NF) and an N-fertilised and maize silage supplemented system (NFMS) were compared. - LCA	From cradle to farm gate	The ecoefficiency of the low input system was very high, whereas NF and NFMS had a similar ecoefficiency. All studied systems presented some areas for improvement.	0.93 (average value) 0.65 (LI) 0.76(NF) 0.75 (NFMS) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Thomassen et al. (2009)	The Netherlands	- Economic and environmental indicators for 119 dairy farms were quantified. - LCA	From cradle to farm gate	Higher labour productivity on dairy farms was associated with lower global warming potential.	0.76 (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Castanheira et al. (2010)	Portugal	- Mid-sized daily farm (53.5 cows). - Economic allocation. - LCA (CF considered as global warming potential category)	From cradle to farm gate	Approximately 0.72 kg CO <sub>2</sub> eq. per kg of milk were due to CH <sub>4</sub> emitted from enteric fermentation and manure management.	1.02 (kg CO <sub>2</sub> eq/kg milk)
Flysjö et al. (2011)	New Zealand Sweden	- A cow farm with an outdoor pasture grazing system in New Zealand and an indoor housing system in Sweden. - Allocation was not conducted. - LCA	From cradle to farm gate	New Zealand milk production had a lower CF than Sweden in 89% of cases.	0.60-1.52 (New Zealand) 0.83-1.56 (Sweden) (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Belflower et al. (2012)	USA	- Evaluation of GHG emissions and CF of two simulated dairy production systems (pasture and confinement) - Integrated Farm System Model (IFSM) / LCA	From cradle to farm gate	The CF of the two dairy production systems were quite similar.	0.58-0.88 (pasture-based) 0.56-0.87 (confinement) (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Fantin et al. (2012)	Italy	- Production by Coop Italia of high quality (HQ) milk was environmentally compared with the registered environmental product declaration of a similar product. - LCA	From cradle to final distribution	In both cases, the farm operation stage was responsible for more than 80% of global warming potential. For global warming the difference between the two studies was only 18%.	1.3 1.1 (from cradle to farm gate) (kg CO <sub>2</sub> eq/L <sub>HQ</sub> milk)
Weiss & Leip (2012)	European Union	- Study the product-based net emissions of meat, milk and eggs. - Emissions from the total cattle herd were allocated at around 50% to milk and 50% to beef. - CAPRI model / LCA	From cradle to farm gate	Eggs and milk had a considerably lower CF per kg of product than meat. The countries with the lowest net product emissions were not necessarily characterized by similar production systems.	1.3-1.7 (kg CO <sub>2</sub> eq/kg milk)

Del Prado et al. (2013)	Spain	<ul style="list-style-type: none"> <li>- Commercial cow dairy farms.</li> <li>- Economic allocation.</li> <li>- NGAUGE model / LAND<sub>DAIRY</sub> model / LCA</li> </ul>	From cradle to farm gate	Cow diet choice (source and origin) was the strongest factor explaining differences in GHG emissions from milk production.	0.84-2.07 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Vergé et al. (2013)	Canada	<ul style="list-style-type: none"> <li>- GHG emissions from the dairy industry in five regions.</li> <li>- Co-product allocation.</li> <li>- ULICEES / (Cafoo)<sup>2</sup>-milk calculator</li> </ul>	From cradle to farm gate	The CF was lower in western provinces than in eastern provinces because of differences in climate conditions and dairy herd management.	0.93-1.12 (kg CO <sub>2</sub> eq/L milk)
Thoma et al. (2013)	USA	<ul style="list-style-type: none"> <li>- GHG emissions for five regions.</li> <li>- Co-product allocation.</li> <li>- Databases: ESDA, NASS, ERS and literature / LCA.</li> </ul>	From cradle to farm gate	Feed represented around 30% of the GHG footprint. Regional differences were mainly determined by the feed-to milk conversion efficiency and the choice of manure management.	1.23 (average value) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Yan et al. (2013)	Ireland	<ul style="list-style-type: none"> <li>- Commercial cow daily farms (min. 8 -max 154 cows)</li> <li>- Co-product / Economic allocation.</li> <li>- LCA.</li> </ul>	From cradle to farm gate	A large variation in farm tactical management was found, but the CF of milk production between farms only varied 13%. Milk output per cow was the most influential factor determining CF.	1.23 ± 0.04 (average value) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Dalgaard et al. (2014)	Denmark Sweden	<ul style="list-style-type: none"> <li>- Developing a tool for calculation of CF of cow milk.</li> <li>- Consequential/Attributional (average/allocation)</li> <li>- LCA (Arla model)</li> </ul>	From cradle to farm gate	The CF of Danish and Swedish milk were similar. The major contributions to CF were enteric fermentation and the cultivation and production of feed. The result for ‘Attributional’ (average/allocation) was not significantly different from the result based on consequential modelling.	1.15-1.90 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Daneshi et al. (2014)	Iran	<ul style="list-style-type: none"> <li>- CF of packaged milk was quantified.</li> <li>- LCA</li> </ul>	From cradle to the milk processing gate	About 90% of the total emissions was from milk production at the farm gate. Emissions from electricity production had a considerable impact on the overall result by about 14%.	1.57 (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Gollnow et al. (2014)	Australia	<ul style="list-style-type: none"> <li>- CF of milk from 139 farm was analysed.</li> <li>- Co-product allocation.</li> <li>- LCA</li> </ul>	From cradle to farm gate	Allocation between milk and meat in CF significantly affected the final result. The feed conversion efficiency was the most important factor for the reduction of enteric methane emissions. Reduction potentials were also identified for manure management practices.	1.11 (average value) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Weiler et al. (2014)	Kenya	<ul style="list-style-type: none"> <li>- Multi-functionality of livestock in a case of smallholder milk production in the Kaptumo area (20 farmers).</li> </ul>	From cradle to farm gate	In smallholder systems, livestock are often kept not only to produce milk or meat, but also to produce fertiliser, provide draught power and act as capital	2.0 (0.9-4.3) (food allocation) 1.6 (0.8-2.9) (economic function allocation)

		- Food / economic function / livelihood allocation. - LCA		asset. The inclusion or exclusion of multiple functions of cattle had strong impacts on the values of milk CF, and consequently on mitigation options.	1.1 (0.5-1.7) (livelihood allocation) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Kiefer et al. (2015)	Germany	- Different allocation methods of GHG were evaluated for 113 cow dairy farms located in grassland-based areas of southern Germany. - LCA	From cradle to farm gate	CF of dairy farms should not be examined only based on the amount of milk and meat that is produced. A broader perspective that takes into account ecosystem services in economic allocation led to a significant reduction of CF.	1.99 (no allocation) 1.53 (physical allocation) 1.66 (conventional economic allocation) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
O'Brien et al. (2015)	Ireland	- The relationship between the CF of milk and dairy farm economic performance was analysed. - LCA and the National Farm Survey (NFS) of Ireland database.	From cradle to farm gate	Increasing the length of the grazing season and improving annual milk production per hectare and per cow reduced the CF of milk and increased farm profit.	1.20 (0.60-2.13) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Battini et al. (2016)	Italy	- Four typical milk production systems of the Po Valley were compared - LCA.	From cradle to farm gate	The increase in productivity may lead to a trade-off between global impacts (such as GHG emissions) and local impacts (e.g.local biodiversity and eutrophication).	1.18-1.60 (mass allocation) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Chobtang et al. (2016)	New Zealand	- Study pasture-based dairy farming systems in the Waikato region. - Co-product allocation. - LCA.	From cradle to farm gate	The on-farm stage (emissions associated with on-farm activities, the use of chemical fertilisers and pesticides, the use of fossil fuels and electricity and management of farm effluent and animal excreta) contributed 52-73% of the total indicator results for climate change and the contribution of enteric CH <sub>4</sub> emissions dominated this category.	0.78-0.82 (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Colombini et al (2016)	Italy	- Analysis of three different scenarios based on double cropping systems with different crop rotations. - Economic allocation. - LCA.	From cradle to farm gate	The lowest value of global warming potential was obtained using a corn silage based diet, but the differences among the three forage system scenarios were very small.	1.47 (corn silage) 1.51 (whole plant grain sorghum silage) 1.56 (forage sorghum silage) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Xu and Lan (2016)	China	- Plant-based foods and animal-based foods. - LCA	-	Animal-based foods had higher CF than plant-based food.	0.95 (kg CO <sub>2</sub> eq/kg)
Ortiz-Gonzalo et al. (2017)	Kenya	- Study of the GHG emissions of intensive coffee-dairy farms. - Principal component analysis (PCA) and hierarchical clustering (HC) / Cool Farm Tool (CFT).	From cradle to farm gate	Most coffee-dairy farms, which produced coffee berry, maize and milk, were net sources of GHG, particularly due to the contribution of their livestock component, which is kept in in zero-grazing stalls Farms GHG emissions range between 4.5 t CO <sub>2</sub> eq	1.05 (0.72-1.37) (kg CO <sub>2</sub> eq/kg)

				ha <sup>-1</sup> yr <sup>-1</sup> (less intensive) and 12.5 t CO <sub>2</sub> eq ha <sup>-1</sup> yr <sup>-1</sup> (more intensive).	
Patra (2017)	India	<ul style="list-style-type: none"> <li>- CF values of livestock products (milk, meat and eggs).</li> <li>- IPCC Tier 2 (2006) guidelines</li> </ul>	From cradle to farm gate	The wide range of CF values for milk, meat and eggs in different states of India suggested that CF could be reduced substantially changing the pattern of livestock population, improving breeding technologies and intensifying different livestock species.	1.21 (0.63-2.39) (kg CO <sub>2</sub> eq/kg)
Woldegebriel et al. (2017)	Ethiopia	<ul style="list-style-type: none"> <li>- Milk production systems with different degree of intensification (large-scale, peri-urban and rural farms) (8 farms of each type)</li> <li>- Economic allocation.</li> <li>- LCA</li> </ul>	From cradle to farm gate	Intensification of dairy production resulted in higher environmental impacts per cattle unit. However, the impacts per kg of milk did not differ significantly. The main limitation for environmental improvement in this area is the lack of high quality forages and supplements and the management practices on the farms	1.75 (large-scale) 2.25 (peri-urban) 2.22 (rural) (kg CO <sub>2</sub> eq/kg)
Yue et al. (2017)	China	<ul style="list-style-type: none"> <li>- Quantification of CF of the major agricultural products in China.</li> <li>- LCA / IOA.</li> </ul>	From cradle to farm gate	Forage feeding was the major source of emissions for livestock production. Improving agricultural management and dietary consumption changes have potential to provide considerable GHG mitigation.	1.47 (kg CO <sub>2</sub> eq/kg)
Baldini et al. (2018)	Italy	<ul style="list-style-type: none"> <li>- Comparison of estimated and measured emissions from manure handling.</li> <li>- Allocation factor (meat as co-product).</li> <li>- IPCC and EMEP/EEA equation / LCA.</li> <li>- Monte Carlo statistical method / LCA.</li> </ul>	From cradle to farm gate	The IPCC and EMEP/EEA equation underestimated emissions from manure management compared to measured value. On the contrary, ammonia related impact categories showed higher values than measured value using this approach.	1.11-1.62 (estimated) 1.38-1.68 (measured) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Fan et al. (2018)	China	<ul style="list-style-type: none"> <li>- Comparison of a semicoupled mode (recycling solid manure to farmlands) and a fully coupled mode (recycling both solid and liquid manure).</li> </ul>	-	The fully coupled mode could reduce GHG emissions (CO <sub>2</sub> , CH <sub>4</sub> and NO) by 24%, ammonia emissions by 14%, and N discharge into water by 29%, compared with the semicoupled systems.	1.20 (semicoupled) 0.75 and 0.9 (fully coupled) (kg CO <sub>2</sub> eq/kg)
Galloway et al. (2018a)	South Africa	<ul style="list-style-type: none"> <li>- Evaluation of private and social goals in pasture-based dairy production.</li> <li>- Woodlands Dairy's Sustainability Project database.</li> </ul>	-	The efficient use of fertilizer and bought feed, as well as the maximum utilisation of the available land, was beneficial for the environment. Sustainability and productivity goals can be met through the same practices on pasture-based dairy farms.	1.49 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Galloway et al. (2018b)	South Africa	<ul style="list-style-type: none"> <li>- Study of the environmental impact of pasture-based dairy farms.</li> <li>- Woodlands Dairy's Sustainability Project</li> </ul>	From cradle to farm gate	Farm systems which optimized milk production (applied the least amount of fertilizer and fed the least amount of purchased feeds) had the lowest	1.39 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )

		database		environmental impact.	
Morais et al. (2018)	Portugal	- Calculation of the CF of a pasture-based milk production system. - Allocation of coproducts. - LCA.	From cradle to farm gate	Enteric fermentation, concentrated feed production and fertilisation are the three main sources of impact. Compared with other 84 studies, this production system has a CF lower than 80.	0.89 (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
Rice et al. (2018)	Data from “E-Ruminant” project (Teagasc 2015).	- Create a new functional unit for raw milk at the farm gate/ processor gate (1 kg <sub>BPAM</sub> ). - LCA.	-	BPAM as FU included composition and hygiene properties of the milk. Environmental impacts will not be very different using BPAM or ECM as the FU, excepting when biological contamination is a serious issue. When BPAM is used as FU, high levels of biological contamination could increase CF by > 200%.	1.33-4.38 (kg CO <sub>2</sub> eq/kg <sub>BPAM</sub> )
Schueler et al. (2018a)	Norway	- Use of Tier 1 approach for direct and indirect N <sub>2</sub> O emissions and for CO <sub>2</sub> emissions from soil. - IPCC Tier 1 methodology / Monte Carlo simulations.	From cradle to farm gate	A significant differentiation of the milk CF between farms is possible with an IPCC Tier 1 approach.	0.91-1.79 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Schueler et al. (2018b)	Germany	- Study of the inter-annual variability of production data in an organic dairy farm; and its effect on GHG emissions. - Allocation based on energy. - Flow Analysis and Resource Management Model / LCA	From cradle to farm gate	Emissions from ruminant digestion had the highest contribution (51%) for GHG emissions. Direct emissions from soil showed the highest coefficient of variation (36%) due to simultaneous changes in fertilization, crop yield and milk yield.	0.88-1.09 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Sejian et al. (2018)	Australia	- Study of CF in commercial dairy production systems. - Integrated farm system model (IFSM).	-	The animal emission contribution for CF were between 39 and 60 %, whereas the manure emission contribution were between 29 and 58 %.	0.39-1.35 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Soteriades et al. (2018)	UK	- Investigation of the environmental footprint of high-sugar grasses as forage source in pasture-based dairy farming. - Economic allocation. - LCA	From cradle to farm gate	Replacing conventional perennial ryegrass with high-sugar grasses led to reductions in GWP, whereas increasing the housing period had almost no effect.	1.12-1.19 (kg CO <sub>2</sub> eq/kg <sub>ECM</sub> )
Tabacco et al. (2018)	Italy	- Comparison of dynamic forage systems with mono-cropped corn silage system, in terms of dry matter, crude protein and metabolizable energy. - Carbon Calculator.	From cradle to farm gate	New dynamic forage system has the potential of being profitable and could enhance production efficiency and environmental quality in the more intensive forage systems.	206-273 (kg CO <sub>2</sub> eq/t of dry matter) 1545-3330 (kg CO <sub>2</sub> eq/t of protein)
Todde et al. (2018a)	Italy	- Analysis of direct energy requirements and related CF in conventional dairy farms.	From cradle to	The activities related to feed management and field operations required the largest part of total diesel	0.156 (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )

		<ul style="list-style-type: none"> <li>- No allocation between milk and meat.</li> <li>- LCA.</li> </ul>	farm gate	<p>fuel combustion.</p> <p>The requirement of electricity were mainly associated to the activities linked with milk harvesting, milk refrigeration and water heating.</p>	(global average farm emissions due to direct energy usages)
Todde et al. (2018b)	Italy	<ul style="list-style-type: none"> <li>- Analysis of indirect energy inputs related to farm buildings, machinery and agricultural inputs.</li> <li>- No allocation between milk and meat.</li> <li>- LCA.</li> </ul>	From cradle to farm gate	<p>The indirect energy was 2.4-times greater than the direct energy consumptions.</p> <p>Larger farms emitted 48% less carbon dioxide than smaller farms per kg of FPCM.</p>	<p>0.381</p> <p>(kg CO<sub>2</sub>eq/kg<sub>FPCM</sub>)</p> <p>(global average farm emissions due to indirect energy usages)</p>
Veltmen et al. (2018)	USA	<ul style="list-style-type: none"> <li>- Analysis of the efficacy of individual beneficial management practices (BMPs) to reduce the CF footprint of two model dairy farms, a 1500 cow farm and a 150 cow farm.</li> <li>- Allocation between milk and co-products (calves and cull cows sold)</li> <li>- Process-based model (IFSM).</li> </ul>	From cradle to farm gate	<p>The highest reductions in the CF were obtained with individual manure management interventions (4-20% reduction) followed by dietary manipulations (0-12% reduction) for both farm types. Field management BMPs had a modest effect (0-19% reduction).</p>	<p>0.99 (1500 cows)</p> <p>1.10 (150 cows)</p> <p>(kg CO<sub>2</sub>eq/kg)</p>
Wang et al. (2018)	China	<ul style="list-style-type: none"> <li>- Analysis of the environmental burdens of milk production in North China Plain.</li> <li>- Economic allocation.</li> <li>- LCA</li> </ul>	From cradle to farm gate	<p>Feed production and manure management were the environmental hot-spots for milk production.</p> <p>Improving milking cow productivity and increasing proportion of milking cows, combining various manure management systems and encouraging dairy farmers to return manure to nearby crop lands were promising measures to decrease environmental impacts.</p>	<p>1.34</p> <p>(kg CO<sub>2</sub>eq/kg<sub>ECM</sub>)</p>
Zhao et al. (2018)	China	<ul style="list-style-type: none"> <li>- Measurement of CF of a local branded pure milk product.</li> <li>- LCA</li> </ul>	From cradle to grave	<p>Total CF was 1.12 kg CO<sub>2</sub>eq/L. Raw milk production was identified as the major contributor. CF might be reduced by adjusting the proportions of the animal fodder.</p>	<p>0.84</p> <p>(raw milk)</p> <p>(kg CO<sub>2</sub>eq/L)</p>
Famiglietti et al. (2019)	Italy	<ul style="list-style-type: none"> <li>- Assessment of environmental impacts of dairy products (PDO cheeses and fresh pasteurized milk).</li> <li>- Biophysical allocation (raw milk and meat) and dry mass content allocation (finished dairy products and by-products).</li> <li>- PMT_01 tool based on Product Environmental Footprint methodology.</li> </ul>	From cradle to distribution centre gate	<p>The main contributor to most of the environmental impact categories was the raw milk production and the variation among the results was probably linked to the characteristics of the farms.</p> <p>Even if some improvements in the tool functionalities are needed, authors believe that in the future it could be easily applied on farms and dairies.</p>	<p>1.43</p> <p>(kg CO<sub>2</sub>eq/kg<sub>FPCM</sub>)</p>
Ledgard et al. (2019)	China New Zealand	<ul style="list-style-type: none"> <li>- Comparison of dairy farming systems in China and New Zealand.</li> <li>- Milk CF was calculated from the total GHG</li> </ul>	From cradle to farm gate	<p>Chinese farms can improve environmental efficiency through sourcing low-impact feeds, improved manure management and integrating</p>	<p>China</p> <p>1.43 (170 cows)</p> <p>1.08 (321 cows)</p>

		emissions considering allocation between milk and live-weight sold for meat.		manure recycling with feed crops. New Zealand farms can improve environmental efficiency through efficient use of grazed legume-based pastures rather than using crop-feeds or cow housing systems.	1.02 (1220 cows) New Zealand 0.74 (low brought-in feed) 0.71 (medium brought-in feed) 0.75 (high brought-in feed) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )
This work	Spain	- Compare semi-confinement and pasture-based systems. - Co-product allocation (meat). - LCA (GreenHouseGas Protocol).	From cradle to farm gate	In both cases, cow feeding and cow emissions were responsible for more than 95% of the milk CF.	1.22 (semi-confinement) 0.99 (pasture-based) (kg CO <sub>2</sub> eq/kg <sub>FPCM</sub> )

ECM: Energy corrected milk  
FPCM: Fat and protein corrected milk  
BPAM: Base price-adjusted milk