



Universidad de Oviedo

Escuela politécnica de Ingeniería de Gijón

Máster en Ingeniería Mecatrónica



Anexo V – Código G

Proyecto: **Sistema de mecanizado portátil para armarios eléctricos.**

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1. INTRODUCCIÓN

En el presente documento se recoge el Código G obtenido tras el post-procesado realizado por el software “DXF2GCODE” (plano en formato digital) y el realizado por el software “MasterCam” (plano sin formato digital).

Como se ha comentado a lo largo de la presente memoria, el código será introducido en la placa Arduino empleando el software “GBRL” en ambos casos. Por tanto, la programación del Arduino debe estar preparada para recibir el código G que se resumirá a lo largo de los próximos apartados.



2. PLANO EN FORMATO DIGITAL

A continuación, se muestra el código G asociado al procesamiento del plano en formato digital de la presente memoria.

(*** LAYER: 0 ***)

T1 M6

S6000

(* SHAPE Nr: 2 *)

G0 X 234.377 Y 76.584

M3 M8

G0 Z 3.000

F150

G1 Z -1.500

F400

G1 X 234.377 Y 276.584

G1 X 734.377 Y 276.584

G1 X 734.377 Y 76.584

G1 X 234.377 Y 76.584

F150

G1 Z -3.000

F400

G1 X 234.377 Y 276.584

G1 X 734.377 Y 276.584

G1 X 734.377 Y 76.584



G1 X 234.377 Y 76.584

F150

G1 Z 3.000

G0 Z 15.000

M9 M5

(* SHAPE Nr: 0 *)

G0 X 14.645 Y 138.014

M3 M8

G0 Z 3.000

G1 Z -1.500

F400

G2 X 85.355 Y 208.725 I 35.355 J 35.355

G2 X 14.645 Y 138.014 I -35.355 J -35.355

F150

G1 Z -3.000

F400

G2 X 85.355 Y 208.725 I 35.355 J 35.355

G2 X 14.645 Y 138.014 I -35.355 J -35.355

F150

G1 Z 3.000

G0 Z 15.000

M9 M5



G0 X 0.000 Y 0.000

M2 (Program end)



3. PLANO SIN FORMATO DIGITAL

A continuación, se muestra el código G asociado al procesamiento del plano sin formato digital de la presente memoria.

N100 G21

N110 G0 G17 G40 G49 G80 G90

N130 G0 G90 G54 X246.81 Y377.792 A0. S2000 M3

N140 G43 H5 Z25.

N150 Z10.

N160 G1 Z1. F40.

N170 G3 X249.213 Y376.588 Z.854 I2.403 J1.796

N180 X252.213 Y379.588 Z.607 I0. J3.

N190 X249.213 Y382.588 Z.36 I-3. J0.

N200 X246.213 Y379.588 Z.113 I0. J-3.

N210 X246.81 Y377.792 Z.012 I3. J0.

N220 X246.956 Y377.612 Z0. I2.403 J1.796

N230 G1 X152.588 Y294.963 F140.

N240 X80.179

N250 Y294.822

N260 X152.588

N270 Y294.963

N280 X152.713 Y295.088

N290 X80.054

N300 Y294.697



N310 X152.713

N320 Y295.088

N330 X152.963 Y295.338

N340 X79.804

N350 Y294.447

N360 X152.963

N370 Y295.338

N380 X153.213 Y295.588

N390 X79.554

N400 Y294.197

N410 X153.213

N420 Y295.588

N430 X153.463 Y295.838

N440 X79.304

N450 Y293.947

N460 X153.463

N470 Y295.838

N480 X153.713 Y296.088

N490 X79.054

N500 Y293.697

N510 X153.713

N520 Y296.088



N530 X153.963 Y296.338

N540 X78.804

N550 Y293.447

N560 X153.963

N570 Y296.338

N580 X154.213 Y296.588

N590 X78.554

N600 Y293.197

N610 X154.213

N620 Y296.588

N630 X154.463 Y296.838

N640 X78.304

N650 Y292.947

N660 X154.463

N670 Y296.838

N680 X154.713 Y297.088

N690 X78.054

N700 Y292.697

N710 X154.713

N720 Y297.088

N730 X154.963 Y297.338

N740 X77.804



N750 Y292.447

N760 X154.963

N770 Y297.338

N780 X155.213 Y297.588

N790 X77.554

N800 Y292.197

N810 X155.213

N820 Y297.588

N830 X155.463 Y297.838

N840 X77.304

N850 Y291.947

N860 X155.463

N870 Y297.838

N880 X155.713 Y298.088

N890 X77.054

N900 Y291.697

N910 X155.713

N920 Y298.088

N930 X155.963 Y298.338

N940 X76.804

N950 Y291.447

N960 X155.963



N970 Y298.338

N980 X156.213 Y298.588

N990 X76.554

N1000 Y291.197

N1010 X156.213

N1020 Y298.588

N1030 X156.463 Y298.838

N1040 X76.304

N1050 Y290.947

N1060 X156.463

N1070 Y298.838

N1080 X156.713 Y299.088

N1090 X76.054

N1100 Y290.697

N1110 X156.713

N1120 Y299.088

N1130 X156.963 Y299.338

N1140 X75.804

N1150 Y290.447

N1160 X156.963

N1170 Y299.338

N1180 X157.213 Y299.588



N1190 X75.554

N1200 Y290.197

N1210 X157.213

N1220 Y299.588

N1230 X157.463 Y299.838

N1240 X75.304

N1250 Y289.947

N1260 X157.463

N1270 Y299.838

N1280 X157.713 Y300.088

N1290 X75.054

N1300 Y289.697

N1310 X157.713

N1320 Y300.088

N1330 X157.963 Y300.338

N1340 X74.804

N1350 Y289.447

N1360 X157.963

N1370 Y300.338

N1380 X158.213 Y300.588

N1390 X74.554

N1400 Y289.197



N1410 X158.213

N1420 Y300.588

N1430 X158.463 Y300.838

N1440 X74.304

N1450 Y288.947

N1460 X158.463

N1470 Y300.838

N1480 X158.713 Y301.088

N1490 X74.054

N1500 Y288.697

N1510 X158.713

N1520 Y301.088

N1530 X158.963 Y301.338

N1540 X73.804

N1550 Y288.447

N1560 X158.963

N1570 Y301.338

N1580 X159.213 Y301.588

N1590 X73.554

N1600 Y288.197

N1610 X159.213

N1620 Y301.588



N1630 X159.463 Y301.838

N1640 X73.304

N1650 Y287.947

N1660 X159.463

N1670 Y301.838

N1680 X159.713 Y302.088

N1690 X73.054

N1700 Y287.697

N1710 X159.713

N1720 Y302.088

N1730 X159.963 Y302.338

N1740 X72.804

N1750 Y287.447

N1760 X159.963

N1770 Y302.338

N1780 X160.213 Y302.588

N1790 X72.554

N1800 Y287.197

N1810 X160.213

N1820 Y302.588

N1830 X160.463 Y302.838

N1840 X72.304



N1850 Y286.947

N1860 X160.463

N1870 Y302.838

N1880 X160.713 Y303.088

N1890 X72.054

N1900 Y286.697

N1910 X160.713

N1920 Y303.088

N1930 X160.963 Y303.338

N1940 X71.804

N1950 Y286.447

N1960 X160.963

N1970 Y303.338

N1980 X161.213 Y303.588

N1990 X71.554

N2000 Y286.197

N2010 X161.213

N2020 Y303.588

N2030 X161.463 Y303.838

N2040 X71.304

N2050 Y285.947

N2060 X161.463



N2070 Y303.838

N2080 X161.713 Y304.088

N2090 X71.054

N2100 Y285.697

N2110 X161.713

N2120 Y304.088

N2130 X161.963 Y304.338

N2140 X70.804

N2150 Y285.447

N2160 X161.963

N2170 Y304.338

N2180 X162.213 Y304.588

N2190 X70.554

N2200 Y285.197

N2210 X162.213

N2220 Y304.588

N2230 X162.463 Y304.838

N2240 X70.304

N2250 Y284.947

N2260 X162.463

N2270 Y304.838

N2280 X162.713 Y305.088



N2290 X70.054

N2300 Y284.697

N2310 X162.713

N2320 Y305.088

N2330 X162.963 Y305.338

N2340 X69.804

N2350 Y284.447

N2360 X162.963

N2370 Y305.338

N2380 X163.213 Y305.588

N2390 X69.554

N2400 Y284.197

N2410 X163.213

N2420 Y305.588

N2430 X163.463 Y305.838

N2440 X69.304

N2450 Y283.947

N2460 X163.463

N2470 Y305.838

N2480 X163.713 Y306.088

N2490 X69.054

N2500 Y283.697



N2510 X163.713

N2520 Y306.088

N2530 X163.963 Y306.338

N2540 X68.804

N2550 Y283.447

N2560 X163.963

N2570 Y306.338

N2580 X164.213 Y306.588

N2590 X68.554

N2600 Y283.197

N2610 X164.213

N2620 Y306.588

N2630 X164.463 Y306.838

N2640 X68.304

N2650 Y282.947

N2660 X164.463

N2670 Y306.838

N2680 X164.713 Y307.088

N2690 X68.054

N2700 Y282.697

N2710 X164.713

N2720 Y307.088



N2730 X164.963 Y307.338

N2740 X67.804

N2750 Y282.447

N2760 X164.963

N2770 Y307.338

N2780 X165.213 Y307.588

N2790 X67.554

N2800 Y282.197

N2810 X165.213

N2820 Y307.588

N2830 X165.463 Y307.838

N2840 X67.304

N2850 Y281.947

N2860 X165.463

N2870 Y307.838

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N2890 X67.054

N2900 Y281.697

N2910 X165.713

N2920 Y308.088

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N2940 X66.804



N2950 Y281.447

N2960 X165.963

N2970 Y308.338

N2980 X166.213 Y308.588

N2990 X66.554

N3000 Y281.197

N3010 X166.213

N3020 Y308.588

N3030 X166.463 Y308.838

N3040 X66.304

N3050 Y280.947

N3060 X166.463

N3070 Y308.838

N3080 X166.713 Y309.088

N3090 X66.054

N3100 Y280.697

N3110 X166.713

N3120 Y309.088

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N3140 X65.804

N3150 Y280.447

N3160 X166.963



N3170 Y309.338

N3180 X167.213 Y309.588

N3190 X65.554

N3200 Y280.197

N3210 X167.213

N3220 Y309.588

N3230 X167.463 Y309.838

N3240 X65.304

N3250 Y279.947

N3260 X167.463

N3270 Y309.838

N3280 X167.713 Y310.088

N3290 X65.054

N3300 Y279.697

N3310 X167.713

N3320 Y310.088

N3330 X167.963 Y310.338

N3340 X64.804

N3350 Y279.447

N3360 X167.963

N3370 Y310.338

N3380 X168.213 Y310.588



N3390 X64.554

N3400 Y279.197

N3410 X168.213

N3420 Y310.588

N3430 X168.463 Y310.838

N3440 X64.304

N3450 Y278.947

N3460 X168.463

N3470 Y310.838

N3480 X168.713 Y311.088

N3490 X64.054

N3500 Y278.697

N3510 X168.713

N3520 Y311.088

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N3540 X63.804

N3550 Y278.447

N3560 X168.963

N3570 Y311.338

N3580 X169.213 Y311.588

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N3660 X169.463

N3670 Y311.838

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N3690 X63.054

N3700 Y277.697

N3710 X169.713

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N3730 X169.963 Y312.338

N3740 X62.804

N3750 Y277.447

N3760 X169.963

N3770 Y312.338

N3780 X170.213 Y312.588

N3790 X62.554

N3800 Y277.197

N3810 X170.213

N3820 Y312.588



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N3840 X62.304

N3850 Y276.947

N3860 X170.463

N3870 Y312.838

N3880 X170.713 Y313.088

N3890 X62.054

N3900 Y276.697

N3910 X170.713

N3920 Y313.088

N3930 X170.963 Y313.338

N3940 X61.804

N3950 Y276.447

N3960 X170.963

N3970 Y313.338

N3980 X171.213 Y313.588

N3990 X61.554

N4000 Y276.197

N4010 X171.213

N4020 Y313.588

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N4040 X61.304



N4050 Y275.947

N4060 X171.463

N4070 Y313.838

N4080 X171.713 Y314.088

N4090 X61.054

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N4850 Y271.947

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N4870 Y317.838

N4880 X175.713 Y318.088

N4890 X57.054

N4900 Y271.697

N4910 X175.713

N4920 Y318.088



N4930 X175.963 Y318.338

N4940 X56.804

N4950 Y271.447

N4960 X175.963

N4970 Y318.338

N4980 X176.213 Y318.588

N4990 X56.554

N5000 Y271.197

N5010 X176.213

N5020 Y318.588

N5030 X176.463 Y318.838

N5040 X56.304

N5050 Y270.947

N5060 X176.463

N5070 Y318.838

N5080 X176.713 Y319.088

N5090 X56.054

N5100 Y270.697

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N5180 X177.213 Y319.588

N5190 X55.554

N5200 Y270.197

N5210 X177.213

N5220 Y319.588

N5230 X177.463 Y319.838

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N5270 Y319.838

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N5320 Y320.088

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N5340 X54.804

N5350 Y269.447

N5360 X177.963



N5370 Y320.338

N5380 X178.213 Y320.588

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N5400 Y269.197

N5410 X178.213

N5420 Y320.588

N5430 X178.463 Y320.838

N5440 X54.304

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N5460 X178.463

N5470 Y320.838

N5480 X178.713 Y321.088

N5490 X54.054

N5500 Y268.697

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N5520 Y321.088

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N5540 X53.804

N5550 Y268.447

N5560 X178.963

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N5590 X53.554

N5600 Y268.197

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N5640 X53.304

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N5660 X179.463

N5670 Y321.838

N5680 X179.713 Y322.088

N5690 X53.054

N5700 Y267.697

N5710 X179.713

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N5760 X179.963

N5770 Y322.338

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N5790 X52.554

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N5900 Y266.697

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N5970 Y323.338

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N5990 X51.554

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N6070 Y323.838

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N6090 X51.054

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N6160 X181.963

N6170 Y324.338

N6180 X182.213 Y324.588

N6190 X50.554

N6200 Y265.197

N6210 X182.213

N6220 Y324.588

N6230 X182.463 Y324.838

N6240 X50.304



N6250 Y264.947

N6260 X182.463

N6270 Y324.838

N6280 X182.713 Y325.088

N6290 X50.054

N6300 Y264.697

N6310 X182.713

N6320 Y325.088

N6330 X182.963 Y325.338

N6340 X49.804

N6350 Y264.447

N6360 X182.963

N6370 Y325.338

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N6390 X49.554

N6400 Y264.197

N6410 X183.213

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N6440 X49.304

N6450 Y263.947

N6460 X183.463



N6470 Y325.838

N6480 X183.713 Y326.088

N6490 X49.054

N6500 Y263.697

N6510 X183.713

N6520 Y326.088

N6530 X183.963 Y326.338

N6540 X48.804

N6550 Y263.447

N6560 X183.963

N6570 Y326.338

N6580 X184.213 Y326.588

N6590 X48.554

N6600 Y263.197

N6610 X184.213

N6620 Y326.588

N6630 X184.463 Y326.838

N6640 X48.304

N6650 Y262.947

N6660 X184.463

N6670 Y326.838

N6680 X184.713 Y327.088



N6690 X48.054

N6700 Y262.697

N6710 X184.713

N6720 Y327.088

N6730 X184.963 Y327.338

N6740 X47.804

N6750 Y262.447

N6760 X184.963

N6770 Y327.338

N6780 X185.213 Y327.588

N6790 X47.554

N6800 Y262.197

N6810 X185.213

N6820 Y327.588

N6830 X185.463 Y327.838

N6840 X47.304

N6850 Y261.947

N6860 X185.463

N6870 Y327.838

N6880 X185.713 Y328.088

N6890 X47.054

N6900 Y261.697



N6910 X185.713

N6920 Y328.088

N6930 X185.963 Y328.338

N6940 X46.804

N6950 Y261.447

N6960 X185.963

N6970 Y328.338

N6980 X186.213 Y328.588

N6990 X46.554

N7000 Y261.197

N7010 X186.213

N7020 Y328.588

N7030 X186.463 Y328.838

N7040 X46.304

N7050 Y260.947

N7060 X186.463

N7070 Y328.838

N7080 X186.713 Y329.088

N7090 X46.054

N7100 Y260.697

N7110 X186.713

N7120 Y329.088



N7130 X186.963 Y329.338

N7140 X45.804

N7150 Y260.447

N7160 X186.963

N7170 Y329.338

N7180 X187.213 Y329.588

N7190 X45.554

N7200 Y260.197

N7210 X187.213

N7220 Y329.588

N7230 X187.463 Y329.838

N7240 X45.304

N7250 Y259.947

N7260 X187.463

N7270 Y329.838

N7280 X187.713 Y330.088

N7290 X45.054

N7300 Y259.697

N7310 X187.713

N7320 Y330.088

N7330 X187.963 Y330.338

N7340 X44.804



N7350 Y259.447

N7360 X187.963

N7370 Y330.338

N7380 X188.213 Y330.588

N7390 X44.554

N7400 Y259.197

N7410 X188.213

N7420 Y330.588

N7430 X188.463 Y330.838

N7440 X44.304

N7450 Y258.947

N7460 X188.463

N7470 Y330.838

N7480 X188.713 Y331.088

N7490 X44.054

N7500 Y258.697

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N6040 X1.804

N6050 Y216.447

N6060 X230.963

N6070 Y373.338

N6080 X231.213 Y373.588

N6090 X1.554

N6100 Y216.197

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N6120 Y373.588

N6130 X231.463 Y373.838

N6140 X1.304

N6150 Y215.947

N6160 X231.463

N6170 Y373.838

N6180 X231.713 Y374.088

N6190 X1.054

N6200 Y215.697

N6210 X231.713

N6220 Y374.088

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N6240 X.804



N6250 Y215.447

N6260 X231.963

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N6280 X232.213 Y374.588

N6290 X.554

N6300 Y215.197

N6310 X232.213

N6320 Y374.588

N6330 X232.463 Y374.838

N6340 X.304

N6350 Y214.947

N6360 X232.463

N6370 Y374.838

N6380 X232.713 Y375.088

N6390 X.054

N6400 Y214.697

N6410 X232.713

N6420 Y375.088

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N6440 X-.196

N6450 Y214.447

N6460 X232.963



N6470 Y375.338

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N6490 X-.446

N6500 Y214.197

N6510 X233.213

N6520 Y375.588

N6530 X233.463 Y375.838

N6540 X-.696

N6550 Y213.947

N6560 X233.463

N6570 Y375.838

N6580 X233.713 Y376.088

N6590 X-.946

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N6610 X233.713

N6620 Y376.088

N6630 X233.963 Y376.338

N6640 X-1.196

N6650 Y213.447

N6660 X233.963

N6670 Y376.338

N6680 X234.213 Y376.588



N6690 X-1.446

N6700 Y213.197

N6710 X234.213

N6720 Y376.588

N6730 X234.463 Y376.838

N6740 X-1.696

N6750 Y212.947

N6760 X234.463

N6770 Y376.838

N6780 X234.713 Y377.088

N6790 X-1.946

N6800 Y212.697

N6810 X234.713

N6820 Y377.088

N6830 X234.963 Y377.338

N6840 X-2.196

N6850 Y212.447

N6860 X234.963

N6870 Y377.338

N6880 X235.213 Y377.588

N6890 X-2.446

N6900 Y212.197



N6910 X235.213

N6920 Y377.588

N6930 X235.463 Y377.838

N6940 X-2.696

N6950 Y211.947

N6960 X235.463

N6970 Y377.838

N6980 X235.713 Y378.088

N6990 X-2.946

N7000 Y211.697

N7010 X235.713

N7020 Y378.088

N7030 X235.963 Y378.338

N7040 X-3.196

N7050 Y211.447

N7060 X235.963

N7070 Y378.338

N7080 X236.213 Y378.588

N7090 X-3.446

N7100 Y211.197

N7110 X236.213

N7120 Y378.588



N7130 X236.463 Y378.838

N7140 X-3.696

N7150 Y210.947

N7160 X236.463

N7170 Y378.838

N7180 X236.713 Y379.088

N7190 X-3.946

N7200 Y210.697

N7210 X236.713

N7220 Y379.088

N7230 X236.963 Y379.338

N7240 X-4.196

N7250 Y210.447

N7260 X236.963

N7270 Y379.338

N7280 X237.213 Y379.588

N7290 X-4.446

N7300 Y210.197

N7310 X237.213

N7320 Y379.588

N7330 X237.463

N7340 G3 X237.213 Y379.838 I-.25 J0.



N7350 G1 X-4.446

N7360 G3 X-4.696 Y379.588 IO. J-.25

N7370 G1 Y210.197

N7380 G3 X-4.446 Y209.947 I.25 JO.

N7390 G1 X237.213

N7400 G3 X237.463 Y210.197 IO. J.25

N7410 G1 Y379.588

N7420 X237.713

N7430 G3 X237.213 Y380.088 I-.5 JO.

N7440 G1 X-4.446

N7450 G3 X-4.946 Y379.588 IO. J-.5

N7460 G1 Y210.197

N7470 G3 X-4.446 Y209.697 I.5 JO.

N7480 G1 X237.213

N7490 G3 X237.713 Y210.197 IO. J.5

N7500 G1 Y379.588

N7510 X237.963

N7520 G3 X237.213 Y380.338 I-.75 JO.

N7530 G1 X-4.446

N7540 G3 X-5.196 Y379.588 IO. J-.75

N7550 G1 Y210.197

N7560 G3 X-4.446 Y209.447 I.75 JO.



N7570 G1 X237.213

N7580 G3 X237.963 Y210.197 I0. J.75

N7590 G1 Y379.588

N7600 X238.213

N7610 G3 X237.213 Y380.588 I-1. J0.

N7620 G1 X-4.446

N7630 G3 X-5.446 Y379.588 I0. J-1.

N7640 G1 Y210.197

N7650 G3 X-4.446 Y209.197 I1. J0.

N7660 G1 X237.213

N7670 G3 X238.213 Y210.197 I0. J1.

N7680 G1 Y379.588

N7690 X238.463

N7700 G3 X237.213 Y380.838 I-1.25 J0.

N7710 G1 X-4.446

N7720 G3 X-5.696 Y379.588 I0. J-1.25

N7730 G1 Y210.197

N7740 G3 X-4.446 Y208.947 I1.25 J0.

N7750 G1 X237.213

N7760 G3 X238.463 Y210.197 I0. J1.25

N7770 G1 Y379.588

N7780 X238.713



N7790 G3 X237.213 Y381.088 I-1.5 J0.

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N7810 G3 X-5.946 Y379.588 I0. J-1.5

N7820 G1 Y210.197

N7830 G3 X-4.446 Y208.697 I1.5 J0.

N7840 G1 X237.213

N7850 G3 X238.713 Y210.197 I0. J1.5

N7860 G1 Y379.588

N7870 X238.963

N7880 G3 X237.213 Y381.338 I-1.75 J0.

N7890 G1 X-4.446

N7900 G3 X-6.196 Y379.588 I0. J-1.75

N7910 G1 Y210.197

N7920 G3 X-4.446 Y208.447 I1.75 J0.

N7930 G1 X237.213

N7940 G3 X238.963 Y210.197 I0. J1.75

N7950 G1 Y379.588

N7960 X239.213

N7970 G3 X237.213 Y381.588 I-2. J0.

N7980 G1 X-4.446

N7990 G3 X-6.446 Y379.588 I0. J-2.

N8000 G1 Y210.197



N8010 G3 X-4.446 Y208.197 I2. J0.

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N8030 G3 X239.213 Y210.197 I0. J2.

N8040 G1 Y379.588

N8050 X239.463

N8060 G3 X237.213 Y381.838 I-2.25 J0.

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N8080 G3 X-6.696 Y379.588 I0. J-2.25

N8090 G1 Y210.197

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N8170 G3 X-6.946 Y379.588 I0. J-2.5

N8180 G1 Y210.197

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N8220 G1 Y379.588



N8230 X239.963

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N8260 G3 X-7.196 Y379.588 I0. J-2.75

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N8280 G3 X-4.446 Y207.447 I2.75 J0.

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N8300 G3 X239.963 Y210.197 I0. J2.75

N8310 G1 Y379.588

N8320 X240.213

N8330 G3 X237.213 Y382.588 I-3. J0.

N8340 G1 X-4.446

N8350 G3 X-7.446 Y379.588 I0. J-3.

N8360 G1 Y210.197

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N8380 G1 X237.213

N8390 G3 X240.213 Y210.197 I0. J3.

N8400 G1 Y379.588

N8410 X240.463

N8420 G3 X237.213 Y382.838 I-3.25 J0.

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N8440 G3 X-7.696 Y379.588 I0. J-3.25



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N8480 G3 X240.463 Y210.197 I0. J3.25

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N8510 G3 X237.213 Y383.088 I-3.5 J0.

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N8530 G3 X-7.946 Y379.588 I0. J-3.5

N8540 G1 Y210.197

N8550 G3 X-4.446 Y206.697 I3.5 J0.

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N8570 G3 X240.713 Y210.197 I0. J3.5

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N8590 X240.963

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N8630 G1 Y210.197

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N8660 G3 X240.963 Y210.197 I0. J3.75



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N8750 G3 X241.213 Y210.197 I0. J4.

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N8770 X241.463

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N8800 G3 X-8.696 Y379.588 I0. J-4.25

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N8860 X241.713

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N8950 X241.963

N8960 G3 X237.213 Y384.338 I-4.75 J0.

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N9310 X242.963

N9320 G3 X237.213 Y385.338 I-5.75 J0.



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N9520 G3 X-10.696 Y379.588 I0. J-6.25

N9530 G1 Y210.197

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N9560 G3 X243.463 Y210.197 I0. J6.25

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N9620 G1 Y210.197

N9630 G3 X-4.446 Y203.697 I6.5 J0.

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N9650 G3 X243.713 Y210.197 I0. J6.5

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N9670 X243.963

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N9710 G1 Y210.197

N9720 G3 X-4.446 Y203.447 I6.75 J0.

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N9740 G3 X243.963 Y210.197 I0. J6.75

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N9760 X244.213



N9770 G3 X237.213 Y386.588 I-7. J0.

N9780 G1 X-4.446

N9790 G3 X-11.446 Y379.588 I0. J-7.

N9800 G1 Y210.197

N9810 G3 X-4.446 Y203.197 I7. J0.

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N9830 G3 X244.213 Y210.197 I0. J7.

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N9860 G3 X237.213 Y386.838 I-7.25 J0.

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N9880 G3 X-11.696 Y379.588 I0. J-7.25

N9890 G1 Y210.197

N9900 G3 X-4.446 Y202.947 I7.25 J0.

N9910 G1 X237.213

N9920 G3 X244.463 Y210.197 I0. J7.25

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N9940 X244.713

N9950 G3 X237.213 Y387.088 I-7.5 J0.

N9960 G1 X-4.446

N9970 G3 X-11.946 Y379.588 I0. J-7.5

N9980 G1 Y210.197



N9990 G3 X-4.446 Y202.697 I7.5 J0.

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N130 X244.963

N140 G3 X237.213 Y387.338 I-7.75 J0.

N150 G1 X-4.446

N160 G3 X-12.196 Y379.588 I0. J-7.75

N170 G1 Y210.197

N180 G3 X-4.446 Y202.447 I7.75 J0.

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N210 G1 Y379.588

N220 X245.213

N230 G3 X237.213 Y387.588 I-8. J0.

N240 G1 X-4.446

N250 G3 X-12.446 Y379.588 I0. J-8.

N260 G1 Y210.197

N270 G3 X-4.446 Y202.197 I8. J0.

N280 G1 X237.213

N290 G3 X245.213 Y210.197 I0. J8.

N300 G1 Y379.588



N310 X245.463

N320 G3 X237.213 Y387.838 I-8.25 J0.

N330 G1 X-4.446

N340 G3 X-12.696 Y379.588 I0. J-8.25

N350 G1 Y210.197

N360 G3 X-4.446 Y201.947 I8.25 J0.

N370 G1 X237.213

N380 G3 X245.463 Y210.197 I0. J8.25

N390 G1 Y379.588

N400 X245.713

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N420 G1 X-4.446

N430 G3 X-12.946 Y379.588 I0. J-8.5

N440 G1 Y210.197

N450 G3 X-4.446 Y201.697 I8.5 J0.

N460 G1 X237.213

N470 G3 X245.713 Y210.197 I0. J8.5

N480 G1 Y379.588

N490 X245.963

N500 G3 X237.213 Y388.338 I-8.75 J0.

N510 G1 X-4.446

N520 G3 X-13.196 Y379.588 I0. J-8.75



N530 G1 Y210.197

N540 G3 X-4.446 Y201.447 I8.75 J0.

N550 G1 X237.213

N560 G3 X245.963 Y210.197 I0. J8.75

N570 G1 Y379.588

N580 X246.213

N590 G3 X237.213 Y388.588 I-9. J0.

N600 G1 X-4.446

N610 G3 X-13.446 Y379.588 I0. J-9.

N620 G1 Y210.197

N630 G3 X-4.446 Y201.197 I9. J0.

N640 G1 X237.213

N650 G3 X246.213 Y210.197 I0. J9.

N660 G1 Y379.588

N670 X246.463

N680 G3 X237.213 Y388.838 I-9.25 J0.

N690 G1 X-4.446

N700 G3 X-13.696 Y379.588 I0. J-9.25

N710 G1 Y210.197

N720 G3 X-4.446 Y200.947 I9.25 J0.

N730 G1 X237.213

N740 G3 X246.463 Y210.197 I0. J9.25



N750 G1 Y379.588

N760 X246.713

N770 G3 X237.213 Y389.088 I-9.5 J0.

N780 G1 X-4.446

N790 G3 X-13.946 Y379.588 I0. J-9.5

N800 G1 Y210.197

N810 G3 X-4.446 Y200.697 I9.5 J0.

N820 G1 X237.213

N830 G3 X246.713 Y210.197 I0. J9.5

N840 G1 Y379.588

N850 X246.963

N860 G3 X237.213 Y389.338 I-9.75 J0.

N870 G1 X-4.446

N880 G3 X-14.196 Y379.588 I0. J-9.75

N890 G1 Y210.197

N900 G3 X-4.446 Y200.447 I9.75 J0.

N910 G1 X237.213

N920 G3 X246.963 Y210.197 I0. J9.75

N930 G1 Y379.588

N940 X247.213

N950 G3 X237.213 Y389.588 I-10. J0.

N960 G1 X-4.446



N970 G3 X-14.446 Y379.588 I0. J-10.

N980 G1 Y210.197

N990 G3 X-4.446 Y200.197 I10. J0.

N1000 G1 X237.213

N1010 G3 X247.213 Y210.197 I0. J10.

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N1080 G3 X-4.446 Y199.947 I10.25 J0.

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N1100 G3 X247.463 Y210.197 I0. J10.25

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N1120 X247.713

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N1150 G3 X-14.946 Y379.588 I0. J-10.5

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N1170 G3 X-4.446 Y199.697 I10.5 J0.

N1180 G1 X237.213



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N1210 X247.963

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N1240 G3 X-15.196 Y379.588 I0. J-10.75

N1250 G1 Y210.197

N1260 G3 X-4.446 Y199.447 I10.75 J0.

N1270 G1 X237.213

N1280 G3 X247.963 Y210.197 I0. J10.75

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N1370 G3 X248.213 Y210.197 I0. J11.

N1380 G1 Y379.588

N1390 X248.463

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N1420 G3 X-15.696 Y379.588 I0. J-11.25

N1430 G1 Y210.197

N1440 G3 X-4.446 Y198.947 I11.25 J0.

N1450 G1 X237.213

N1460 G3 X248.463 Y210.197 I0. J11.25

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N1480 X248.713

N1490 G3 X237.213 Y391.088 I-11.5 J0.

N1500 G1 X-4.446

N1510 G3 X-15.946 Y379.588 I0. J-11.5

N1520 G1 Y210.197

N1530 G3 X-4.446 Y198.697 I11.5 J0.

N1540 G1 X237.213

N1550 G3 X248.713 Y210.197 I0. J11.5

N1560 G1 Y379.588

N1570 X248.963

N1580 G3 X237.213 Y391.338 I-11.75 J0.

N1590 G1 X-4.446

N1600 G3 X-16.196 Y379.588 I0. J-11.75

N1610 G1 Y210.197

N1620 G3 X-4.446 Y198.447 I11.75 J0.



N1630 G1 X237.213

N1640 G3 X248.963 Y210.197 I0. J11.75

N1650 G1 Y379.588

N1660 X249.213

N1670 G3 X237.213 Y391.588 I-12. J0.

N1680 G1 X-4.446

N1690 G3 X-16.446 Y379.588 I0. J-12.

N1700 G1 Y210.197

N1710 G3 X-4.446 Y198.197 I12. J0.

N1720 G1 X237.213

N1730 G3 X249.213 Y210.197 I0. J12.

N1740 G1 Y379.588

N1750 X249.463

N1760 G3 X237.213 Y391.838 I-12.25 J0.

N1770 G1 X-4.446

N1780 G3 X-16.696 Y379.588 I0. J-12.25

N1790 G1 Y210.197

N1800 G3 X-4.446 Y197.947 I12.25 J0.

N1810 G1 X237.213

N1820 G3 X249.463 Y210.197 I0. J12.25

N1830 G1 Y379.588

N1840 X249.713



N1850 G3 X237.213 Y392.088 I-12.5 J0.

N1860 G1 X-4.446

N1870 G3 X-16.946 Y379.588 I0. J-12.5

N1880 G1 Y210.197

N1890 G3 X-4.446 Y197.697 I12.5 J0.

N1900 G1 X237.213

N1910 G3 X249.713 Y210.197 I0. J12.5

N1920 G1 Y379.588

N1930 X249.963

N1940 G3 X237.213 Y392.338 I-12.75 J0.

N1950 G1 X-4.446

N1960 G3 X-17.196 Y379.588 I0. J-12.75

N1970 G1 Y210.197

N1980 G3 X-4.446 Y197.447 I12.75 J0.

N1990 G1 X237.213

N2000 G3 X249.963 Y210.197 I0. J12.75

N2010 G1 Y379.588

N2020 X250.213

N2030 G3 X237.213 Y392.588 I-13. J0.

N2040 G1 X-4.446

N2050 G3 X-17.446 Y379.588 I0. J-13.

N2060 G1 Y210.197



N2070 G3 X-4.446 Y197.197 I13. J0.

N2080 G1 X237.213

N2090 G3 X250.213 Y210.197 I0. J13.

N2100 G1 Y379.588

N2110 X250.463

N2120 G3 X237.213 Y392.838 I-13.25 J0.

N2130 G1 X-4.446

N2140 G3 X-17.696 Y379.588 I0. J-13.25

N2150 G1 Y210.197

N2160 G3 X-4.446 Y196.947 I13.25 J0.

N2170 G1 X237.213

N2180 G3 X250.463 Y210.197 I0. J13.25

N2190 G1 Y379.588

N2200 X250.713

N2210 G3 X237.213 Y393.088 I-13.5 J0.

N2220 G1 X-4.446

N2230 G3 X-17.946 Y379.588 I0. J-13.5

N2240 G1 Y210.197

N2250 G3 X-4.446 Y196.697 I13.5 J0.

N2260 G1 X237.213

N2270 G3 X250.713 Y210.197 I0. J13.5

N2280 G1 Y379.588



N2290 X250.963

N2300 G3 X237.213 Y393.338 I-13.75 J0.

N2310 G1 X-4.446

N2320 G3 X-18.196 Y379.588 I0. J-13.75

N2330 G1 Y210.197

N2340 G3 X-4.446 Y196.447 I13.75 J0.

N2350 G1 X237.213

N2360 G3 X250.963 Y210.197 I0. J13.75

N2370 G1 Y379.588

N2380 X251.213

N2390 G3 X237.213 Y393.588 I-14. J0.

N2400 G1 X-4.446

N2410 G3 X-18.446 Y379.588 I0. J-14.

N2420 G1 Y210.197

N2430 G3 X-4.446 Y196.197 I14. J0.

N2440 G1 X237.213

N2450 G3 X251.213 Y210.197 I0. J14.

N2460 G1 Y379.588

N2470 X251.463

N2480 G3 X237.213 Y393.838 I-14.25 J0.

N2490 G1 X-4.446

N2500 G3 X-18.696 Y379.588 I0. J-14.25



N2510 G1 Y210.197

N2520 G3 X-4.446 Y195.947 I14.25 J0.

N2530 G1 X237.213

N2540 G3 X251.463 Y210.197 I0. J14.25

N2550 G1 Y379.588

N2560 X251.713

N2570 G3 X237.213 Y394.088 I-14.5 J0.

N2580 G1 X-4.446

N2590 G3 X-18.946 Y379.588 I0. J-14.5

N2600 G1 Y210.197

N2610 G3 X-4.446 Y195.697 I14.5 J0.

N2620 G1 X237.213

N2630 G3 X251.713 Y210.197 I0. J14.5

N2640 G1 Y379.588

N2650 X251.963

N2660 G3 X237.213 Y394.338 I-14.75 J0.

N2670 G1 X-4.446

N2680 G3 X-19.196 Y379.588 I0. J-14.75

N2690 G1 Y210.197

N2700 G3 X-4.446 Y195.447 I14.75 J0.

N2710 G1 X237.213

N2720 G3 X251.963 Y210.197 I0. J14.75



N2730 G1 Y379.588

N2740 X252.213

N2750 G3 X237.213 Y394.588 I-15. J0.

N2760 G1 X-4.446

N2770 G3 X-19.446 Y379.588 I0. J-15.

N2780 G1 Y210.197

N2790 G3 X-4.446 Y195.197 I15. J0.

N2800 G1 X237.213

N2810 G3 X252.213 Y210.197 I0. J15.

N2820 G1 Y379.588

N2830 X252.463

N2840 G3 X237.213 Y394.838 I-15.25 J0.

N2850 G1 X-4.446

N2860 G3 X-19.696 Y379.588 I0. J-15.25

N2870 G1 Y210.197

N2880 G3 X-4.446 Y194.947 I15.25 J0.

N2890 G1 X237.213

N2900 G3 X252.463 Y210.197 I0. J15.25

N2910 G1 Y379.588

N2920 X252.713

N2930 G3 X237.213 Y395.088 I-15.5 J0.

N2940 G1 X-4.446



N2950 G3 X-19.946 Y379.588 I0. J-15.5

N2960 G1 Y210.197

N2970 G3 X-4.446 Y194.697 I15.5 J0.

N2980 G1 X237.213

N2990 G3 X252.713 Y210.197 I0. J15.5

N3000 G1 Y379.588

N3010 X252.963

N3020 G3 X237.213 Y395.338 I-15.75 J0.

N3030 G1 X-4.446

N3040 G3 X-20.196 Y379.588 I0. J-15.75

N3050 G1 Y210.197

N3060 G3 X-4.446 Y194.447 I15.75 J0.

N3070 G1 X237.213

N3080 G3 X252.963 Y210.197 I0. J15.75

N3090 G1 Y379.588

N3100 X253.213

N3110 G3 X237.213 Y395.588 I-16. J0.

N3120 G1 X-4.446

N3130 G3 X-20.446 Y379.588 I0. J-16.

N3140 G1 Y210.197

N3150 G3 X-4.446 Y194.197 I16. J0.

N3160 G1 X237.213



N3170 G3 X253.213 Y210.197 I0. J16.

N3180 G1 Y379.588

N3190 G0 Z25.

N3200 X119.383 Y392.088

N3210 Z10.

N3220 G1 Z0. F40.

N3230 Y395.088 F140.

N3240 G3 X116.383 Y398.088 I-3. J0.

N3250 G1 X-4.446

N3260 G3 X-22.946 Y379.588 I0. J-18.5

N3270 G1 Y210.197

N3280 G3 X-4.446 Y191.697 I18.5 J0.

N3290 G1 X237.213

N3300 G3 X255.713 Y210.197 I0. J18.5

N3310 G1 Y379.588

N3320 G3 X237.213 Y398.088 I-18.5 J0.

N3330 G1 X116.383

N3340 G3 X113.383 Y395.088 I0. J-3.

N3350 G1 Y392.088

N3360 G0 Z25.

N3370 M5

N3380 G91 G28 Z0.



N3390 A0.

N3400 M01

N3410 T5 M6

N3420 G0 G90 G54 X487.612 Y291.641 A0. S2000 M3

N3430 G43 H5 Z27.

N3440 Z12.

N3450 G1 Z3. F40.

N3460 G3 X487.603 Y291.41 Z2.988 I2.991 J-.231

N3470 X490.603 Y288.41 Z2.741 I3. J0.

N3480 X493.603 Y291.41 Z2.494 I0. J3.

N3490 X490.603 Y294.41 Z2.247 I-3. J0.

N3500 X487.612 Y291.641 Z2.012 I0. J-3.

N3510 X487.603 Y291.41 Z2. I2.991 J-.231

N3520 G1 X398.728 F140.

N3530 G3 X398.603 Y291.535 I-.125 J0.

N3540 X398.478 Y291.41 I0. J-.125

N3550 X398.603 Y291.285 I.125 J0.

N3560 X398.728 Y291.41 I0. J.125

N3570 G1 X398.853

N3580 G3 X398.603 Y291.66 I-.25 J0.

N3590 X398.353 Y291.41 I0. J-.25

N3600 X398.603 Y291.16 I.25 J0.



N3610 X398.853 Y291.41 I0. J.25

N3620 G1 X399.103

N3630 G3 X398.603 Y291.91 I-.5 J0.

N3640 X398.103 Y291.41 I0. J-.5

N3650 X398.603 Y290.91 I.5 J0.

N3660 X399.103 Y291.41 I0. J.5

N3670 G1 X399.353

N3680 G3 X398.603 Y292.16 I-.75 J0.

N3690 X397.853 Y291.41 I0. J-.75

N3700 X398.603 Y290.66 I.75 J0.

N3710 X399.353 Y291.41 I0. J.75

N3720 G1 X399.603

N3730 G3 X398.603 Y292.41 I-1. J0.

N3740 X397.603 Y291.41 I0. J-1.

N3750 X398.603 Y290.41 I1. J0.

N3760 X399.603 Y291.41 I0. J1.

N3770 G1 X399.853

N3780 G3 X398.603 Y292.66 I-1.25 J0.

N3790 X397.353 Y291.41 I0. J-1.25

N3800 X398.603 Y290.16 I1.25 J0.

N3810 X399.853 Y291.41 I0. J1.25

N3820 G1 X400.103



N3830 G3 X398.603 Y292.91 I-1.5 J0.

N3840 X397.103 Y291.41 I0. J-1.5

N3850 X398.603 Y289.91 I1.5 J0.

N3860 X400.103 Y291.41 I0. J1.5

N3870 G1 X400.353

N3880 G3 X398.603 Y293.16 I-1.75 J0.

N3890 X396.853 Y291.41 I0. J-1.75

N3900 X398.603 Y289.66 I1.75 J0.

N3910 X400.353 Y291.41 I0. J1.75

N3920 G1 X400.603

N3930 G3 X398.603 Y293.41 I-2. J0.

N3940 X396.603 Y291.41 I0. J-2.

N3950 X398.603 Y289.41 I2. J0.

N3960 X400.603 Y291.41 I0. J2.

N3970 G1 X400.853

N3980 G3 X398.603 Y293.66 I-2.25 J0.

N3990 X396.353 Y291.41 I0. J-2.25

N4000 X398.603 Y289.16 I2.25 J0.

N4010 X400.853 Y291.41 I0. J2.25

N4020 G1 X401.103

N4030 G3 X398.603 Y293.91 I-2.5 J0.

N4040 X396.103 Y291.41 I0. J-2.5



N4050 X398.603 Y288.91 I2.5 J0.

N4060 X401.103 Y291.41 I0. J2.5

N4070 G1 X401.353

N4080 G3 X398.603 Y294.16 I-2.75 J0.

N4090 X395.853 Y291.41 I0. J-2.75

N4100 X398.603 Y288.66 I2.75 J0.

N4110 X401.353 Y291.41 I0. J2.75

N4120 G1 X401.603

N4130 G3 X398.603 Y294.41 I-3. J0.

N4140 X395.603 Y291.41 I0. J-3.

N4150 X398.603 Y288.41 I3. J0.

N4160 X401.603 Y291.41 I0. J3.

N4170 G1 X401.853

N4180 G3 X398.603 Y294.66 I-3.25 J0.

N4190 X395.353 Y291.41 I0. J-3.25

N4200 X398.603 Y288.16 I3.25 J0.

N4210 X401.853 Y291.41 I0. J3.25

N4220 G1 X402.103

N4230 G3 X398.603 Y294.91 I-3.5 J0.

N4240 X395.103 Y291.41 I0. J-3.5

N4250 X398.603 Y287.91 I3.5 J0.

N4260 X402.103 Y291.41 I0. J3.5



N4270 G1 X402.353

N4280 G3 X398.603 Y295.16 I-3.75 J0.

N4290 X394.853 Y291.41 I0. J-3.75

N4300 X398.603 Y287.66 I3.75 J0.

N4310 X402.353 Y291.41 I0. J3.75

N4320 G1 X402.603

N4330 G3 X398.603 Y295.41 I-4. J0.

N4340 X394.603 Y291.41 I0. J-4.

N4350 X398.603 Y287.41 I4. J0.

N4360 X402.603 Y291.41 I0. J4.

N4370 G1 X402.853

N4380 G3 X398.603 Y295.66 I-4.25 J0.

N4390 X394.353 Y291.41 I0. J-4.25

N4400 X398.603 Y287.16 I4.25 J0.

N4410 X402.853 Y291.41 I0. J4.25

N4420 G1 X403.103

N4430 G3 X398.603 Y295.91 I-4.5 J0.

N4440 X394.103 Y291.41 I0. J-4.5

N4450 X398.603 Y286.91 I4.5 J0.

N4460 X403.103 Y291.41 I0. J4.5

N4470 G1 X403.353

N4480 G3 X398.603 Y296.16 I-4.75 J0.



N4490 X393.853 Y291.41 I0. J-4.75

N4500 X398.603 Y286.66 I4.75 J0.

N4510 X403.353 Y291.41 I0. J4.75

N4520 G1 X403.603

N4530 G3 X398.603 Y296.41 I-5. J0.

N4540 X393.603 Y291.41 I0. J-5.

N4550 X398.603 Y286.41 I5. J0.

N4560 X403.603 Y291.41 I0. J5.

N4570 G1 X403.853

N4580 G3 X398.603 Y296.66 I-5.25 J0.

N4590 X393.353 Y291.41 I0. J-5.25

N4600 X398.603 Y286.16 I5.25 J0.

N4610 X403.853 Y291.41 I0. J5.25

N4620 G1 X404.103

N4630 G3 X398.603 Y296.91 I-5.5 J0.

N4640 X393.103 Y291.41 I0. J-5.5

N4650 X398.603 Y285.91 I5.5 J0.

N4660 X404.103 Y291.41 I0. J5.5

N4670 G1 X404.353

N4680 G3 X398.603 Y297.16 I-5.75 J0.

N4690 X392.853 Y291.41 I0. J-5.75

N4700 X398.603 Y285.66 I5.75 J0.



N4710 X404.353 Y291.41 I0. J5.75

N4720 G1 X404.603

N4730 G3 X398.603 Y297.41 I-6. J0.

N4740 X392.603 Y291.41 I0. J-6.

N4750 X398.603 Y285.41 I6. J0.

N4760 X404.603 Y291.41 I0. J6.

N4770 G1 X404.853

N4780 G3 X398.603 Y297.66 I-6.25 J0.

N4790 X392.353 Y291.41 I0. J-6.25

N4800 X398.603 Y285.16 I6.25 J0.

N4810 X404.853 Y291.41 I0. J6.25

N4820 G1 X405.103

N4830 G3 X398.603 Y297.91 I-6.5 J0.

N4840 X392.103 Y291.41 I0. J-6.5

N4850 X398.603 Y284.91 I6.5 J0.

N4860 X405.103 Y291.41 I0. J6.5

N4870 G1 X405.353

N4880 G3 X398.603 Y298.16 I-6.75 J0.

N4890 X391.853 Y291.41 I0. J-6.75

N4900 X398.603 Y284.66 I6.75 J0.

N4910 X405.353 Y291.41 I0. J6.75

N4920 G1 X405.603



N4930 G3 X398.603 Y298.41 I-7. J0.
N4940 X391.603 Y291.41 I0. J-7.
N4950 X398.603 Y284.41 I7. J0.
N4960 X405.603 Y291.41 I0. J7.
N4970 G1 X405.853
N4980 G3 X398.603 Y298.66 I-7.25 J0.
N4990 X391.353 Y291.41 I0. J-7.25
N5000 X398.603 Y284.16 I7.25 J0.
N5010 X405.853 Y291.41 I0. J7.25
N5020 G1 X406.103
N5030 G3 X398.603 Y298.91 I-7.5 J0.
N5040 X391.103 Y291.41 I0. J-7.5
N5050 X398.603 Y283.91 I7.5 J0.
N5060 X406.103 Y291.41 I0. J7.5
N5070 G1 X406.353
N5080 G3 X398.603 Y299.16 I-7.75 J0.
N5090 X390.853 Y291.41 I0. J-7.75
N5100 X398.603 Y283.66 I7.75 J0.
N5110 X406.353 Y291.41 I0. J7.75
N5120 G1 X406.603
N5130 G3 X398.603 Y299.41 I-8. J0.
N5140 X390.603 Y291.41 I0. J-8.



N5150 X398.603 Y283.41 I8. J0.

N5160 X406.603 Y291.41 I0. J8.

N5170 G1 X406.853

N5180 G3 X398.603 Y299.66 I-8.25 J0.

N5190 X390.353 Y291.41 I0. J-8.25

N5200 X398.603 Y283.16 I8.25 J0.

N5210 X406.853 Y291.41 I0. J8.25

N5220 G1 X407.103

N5230 G3 X398.603 Y299.91 I-8.5 J0.

N5240 X390.103 Y291.41 I0. J-8.5

N5250 X398.603 Y282.91 I8.5 J0.

N5260 X407.103 Y291.41 I0. J8.5

N5270 G1 X407.353

N5280 G3 X398.603 Y300.16 I-8.75 J0.

N5290 X389.853 Y291.41 I0. J-8.75

N5300 X398.603 Y282.66 I8.75 J0.

N5310 X407.353 Y291.41 I0. J8.75

N5320 G1 X407.603

N5330 G3 X398.603 Y300.41 I-9. J0.

N5340 X389.603 Y291.41 I0. J-9.

N5350 X398.603 Y282.41 I9. J0.

N5360 X407.603 Y291.41 I0. J9.



N5370 G1 X407.853

N5380 G3 X398.603 Y300.66 I-9.25 J0.

N5390 X389.353 Y291.41 I0. J-9.25

N5400 X398.603 Y282.16 I9.25 J0.

N5410 X407.853 Y291.41 I0. J9.25

N5420 G1 X408.103

N5430 G3 X398.603 Y300.91 I-9.5 J0.

N5440 X389.103 Y291.41 I0. J-9.5

N5450 X398.603 Y281.91 I9.5 J0.

N5460 X408.103 Y291.41 I0. J9.5

N5470 G1 X408.353

N5480 G3 X398.603 Y301.16 I-9.75 J0.

N5490 X388.853 Y291.41 I0. J-9.75

N5500 X398.603 Y281.66 I9.75 J0.

N5510 X408.353 Y291.41 I0. J9.75

N5520 G1 X408.603

N5530 G3 X398.603 Y301.41 I-10. J0.

N5540 X388.603 Y291.41 I0. J-10.

N5550 X398.603 Y281.41 I10. J0.

N5560 X408.603 Y291.41 I0. J10.

N5570 G1 X408.853

N5580 G3 X398.603 Y301.66 I-10.25 J0.



N5590 X388.353 Y291.41 I0. J-10.25

N5600 X398.603 Y281.16 I10.25 J0.

N5610 X408.853 Y291.41 I0. J10.25

N5620 G1 X409.103

N5630 G3 X398.603 Y301.91 I-10.5 J0.

N5640 X388.103 Y291.41 I0. J-10.5

N5650 X398.603 Y280.91 I10.5 J0.

N5660 X409.103 Y291.41 I0. J10.5

N5670 G1 X409.353

N5680 G3 X398.603 Y302.16 I-10.75 J0.

N5690 X387.853 Y291.41 I0. J-10.75

N5700 X398.603 Y280.66 I10.75 J0.

N5710 X409.353 Y291.41 I0. J10.75

N5720 G1 X409.603

N5730 G3 X398.603 Y302.41 I-11. J0.

N5740 X387.603 Y291.41 I0. J-11.

N5750 X398.603 Y280.41 I11. J0.

N5760 X409.603 Y291.41 I0. J11.

N5770 G1 X409.853

N5780 G3 X398.603 Y302.66 I-11.25 J0.

N5790 X387.353 Y291.41 I0. J-11.25

N5800 X398.603 Y280.16 I11.25 J0.



N5810 X409.853 Y291.41 I0. J11.25

N5820 G1 X410.103

N5830 G3 X398.603 Y302.91 I-11.5 J0.

N5840 X387.103 Y291.41 I0. J-11.5

N5850 X398.603 Y279.91 I11.5 J0.

N5860 X410.103 Y291.41 I0. J11.5

N5870 G1 X410.353

N5880 G3 X398.603 Y303.16 I-11.75 J0.

N5890 X386.853 Y291.41 I0. J-11.75

N5900 X398.603 Y279.66 I11.75 J0.

N5910 X410.353 Y291.41 I0. J11.75

N5920 G1 X410.603

N5930 G3 X398.603 Y303.41 I-12. J0.

N5940 X386.603 Y291.41 I0. J-12.

N5950 X398.603 Y279.41 I12. J0.

N5960 X410.603 Y291.41 I0. J12.

N5970 G1 X410.853

N5980 G3 X398.603 Y303.66 I-12.25 J0.

N5990 X386.353 Y291.41 I0. J-12.25

N6000 X398.603 Y279.16 I12.25 J0.

N6010 X410.853 Y291.41 I0. J12.25

N6020 G1 X411.103



N6030 G3 X398.603 Y303.91 I-12.5 J0.

N6040 X386.103 Y291.41 I0. J-12.5

N6050 X398.603 Y278.91 I12.5 J0.

N6060 X411.103 Y291.41 I0. J12.5

N6070 G1 X411.353

N6080 G3 X398.603 Y304.16 I-12.75 J0.

N6090 X385.853 Y291.41 I0. J-12.75

N6100 X398.603 Y278.66 I12.75 J0.

N6110 X411.353 Y291.41 I0. J12.75

N6120 G1 X411.603

N6130 G3 X398.603 Y304.41 I-13. J0.

N6140 X385.603 Y291.41 I0. J-13.

N6150 X398.603 Y278.41 I13. J0.

N6160 X411.603 Y291.41 I0. J13.

N6170 G1 X411.853

N6180 G3 X398.603 Y304.66 I-13.25 J0.

N6190 X385.353 Y291.41 I0. J-13.25

N6200 X398.603 Y278.16 I13.25 J0.

N6210 X411.853 Y291.41 I0. J13.25

N6220 G1 X412.103

N6230 G3 X398.603 Y304.91 I-13.5 J0.

N6240 X385.103 Y291.41 I0. J-13.5



N6250 X398.603 Y277.91 I13.5 J0.
N6260 X412.103 Y291.41 I0. J13.5
N6270 G1 X412.353
N6280 G3 X398.603 Y305.16 I-13.75 J0.
N6290 X384.853 Y291.41 I0. J-13.75
N6300 X398.603 Y277.66 I13.75 J0.
N6310 X412.353 Y291.41 I0. J13.75
N6320 G1 X412.603
N6330 G3 X398.603 Y305.41 I-14. J0.
N6340 X384.603 Y291.41 I0. J-14.
N6350 X398.603 Y277.41 I14. J0.
N6360 X412.603 Y291.41 I0. J14.
N6370 G1 X412.853
N6380 G3 X398.603 Y305.66 I-14.25 J0.
N6390 X384.353 Y291.41 I0. J-14.25
N6400 X398.603 Y277.16 I14.25 J0.
N6410 X412.853 Y291.41 I0. J14.25
N6420 G1 X413.103
N6430 G3 X398.603 Y305.91 I-14.5 J0.
N6440 X384.103 Y291.41 I0. J-14.5
N6450 X398.603 Y276.91 I14.5 J0.
N6460 X413.103 Y291.41 I0. J14.5



N6470 G1 X413.353

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N6490 X383.853 Y291.41 I0. J-14.75

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N6520 G1 X413.603

N6530 G3 X398.603 Y306.41 I-15. J0.

N6540 X383.603 Y291.41 I0. J-15.

N6550 X398.603 Y276.41 I15. J0.

N6560 X413.603 Y291.41 I0. J15.

N6570 G1 X413.853

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N6620 G1 X414.103

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N6650 X398.603 Y275.91 I15.5 J0.

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N6670 G1 X414.353

N6680 G3 X398.603 Y307.16 I-15.75 J0.



N6690 X382.853 Y291.41 I0. J-15.75

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N6710 X414.353 Y291.41 I0. J15.75

N6720 G1 X414.603

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N6740 X382.603 Y291.41 I0. J-16.

N6750 X398.603 Y275.41 I16. J0.

N6760 X414.603 Y291.41 I0. J16.

N6770 G1 X414.853

N6780 G3 X398.603 Y307.66 I-16.25 J0.

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N6840 X382.103 Y291.41 I0. J-16.5

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N6870 G1 X415.353

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N6890 X381.853 Y291.41 I0. J-16.75

N6900 X398.603 Y274.66 I16.75 J0.



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N6920 G1 X415.603

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N6940 X381.603 Y291.41 I0. J-17.

N6950 X398.603 Y274.41 I17. J0.

N6960 X415.603 Y291.41 I0. J17.

N6970 G1 X415.853

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N6990 X381.353 Y291.41 I0. J-17.25

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N7010 X415.853 Y291.41 I0. J17.25

N7020 G1 X416.103

N7030 G3 X398.603 Y308.91 I-17.5 J0.

N7040 X381.103 Y291.41 I0. J-17.5

N7050 X398.603 Y273.91 I17.5 J0.

N7060 X416.103 Y291.41 I0. J17.5

N7070 G1 X416.353

N7080 G3 X398.603 Y309.16 I-17.75 J0.

N7090 X380.853 Y291.41 I0. J-17.75

N7100 X398.603 Y273.66 I17.75 J0.

N7110 X416.353 Y291.41 I0. J17.75

N7120 G1 X416.603



N7130 G3 X398.603 Y309.41 I-18. J0.
N7140 X380.603 Y291.41 I0. J-18.
N7150 X398.603 Y273.41 I18. J0.
N7160 X416.603 Y291.41 I0. J18.
N7170 G1 X416.853
N7180 G3 X398.603 Y309.66 I-18.25 J0.
N7190 X380.353 Y291.41 I0. J-18.25
N7200 X398.603 Y273.16 I18.25 J0.
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N7220 G1 X417.103
N7230 G3 X398.603 Y309.91 I-18.5 J0.
N7240 X380.103 Y291.41 I0. J-18.5
N7250 X398.603 Y272.91 I18.5 J0.
N7260 X417.103 Y291.41 I0. J18.5
N7270 G1 X417.353
N7280 G3 X398.603 Y310.16 I-18.75 J0.
N7290 X379.853 Y291.41 I0. J-18.75
N7300 X398.603 Y272.66 I18.75 J0.
N7310 X417.353 Y291.41 I0. J18.75
N7320 G1 X417.603
N7330 G3 X398.603 Y310.41 I-19. J0.
N7340 X379.603 Y291.41 I0. J-19.



N7350 X398.603 Y272.41 I19. J0.

N7360 X417.603 Y291.41 I0. J19.

N7370 G1 X417.853

N7380 G3 X398.603 Y310.66 I-19.25 J0.

N7390 X379.353 Y291.41 I0. J-19.25

N7400 X398.603 Y272.16 I19.25 J0.

N7410 X417.853 Y291.41 I0. J19.25

N7420 G1 X418.103

N7430 G3 X398.603 Y310.91 I-19.5 J0.

N7440 X379.103 Y291.41 I0. J-19.5

N7450 X398.603 Y271.91 I19.5 J0.

N7460 X418.103 Y291.41 I0. J19.5

N7470 G1 X418.353

N7480 G3 X398.603 Y311.16 I-19.75 J0.

N7490 X378.853 Y291.41 I0. J-19.75

N7500 X398.603 Y271.66 I19.75 J0.

N7510 X418.353 Y291.41 I0. J19.75

N7520 G1 X418.603

N7530 G3 X398.603 Y311.41 I-20. J0.

N7540 X378.603 Y291.41 I0. J-20.

N7550 X398.603 Y271.41 I20. J0.

N7560 X418.603 Y291.41 I0. J20.



N7570 G1 X418.853

N7580 G3 X398.603 Y311.66 I-20.25 J0.

N7590 X378.353 Y291.41 I0. J-20.25

N7600 X398.603 Y271.16 I20.25 J0.

N7610 X418.853 Y291.41 I0. J20.25

N7620 G1 X419.103

N7630 G3 X398.603 Y311.91 I-20.5 J0.

N7640 X378.103 Y291.41 I0. J-20.5

N7650 X398.603 Y270.91 I20.5 J0.

N7660 X419.103 Y291.41 I0. J20.5

N7670 G1 X419.353

N7680 G3 X398.603 Y312.16 I-20.75 J0.

N7690 X377.853 Y291.41 I0. J-20.75

N7700 X398.603 Y270.66 I20.75 J0.

N7710 X419.353 Y291.41 I0. J20.75

N7720 G1 X419.603

N7730 G3 X398.603 Y312.41 I-21. J0.

N7740 X377.603 Y291.41 I0. J-21.

N7750 X398.603 Y270.41 I21. J0.

N7760 X419.603 Y291.41 I0. J21.

N7770 G1 X419.853

N7780 G3 X398.603 Y312.66 I-21.25 J0.



N7790 X377.353 Y291.41 I0. J-21.25

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N7820 G1 X420.103

N7830 G3 X398.603 Y312.91 I-21.5 J0.

N7840 X377.103 Y291.41 I0. J-21.5

N7850 X398.603 Y269.91 I21.5 J0.

N7860 X420.103 Y291.41 I0. J21.5

N7870 G1 X420.353

N7880 G3 X398.603 Y313.16 I-21.75 J0.

N7890 X376.853 Y291.41 I0. J-21.75

N7900 X398.603 Y269.66 I21.75 J0.

N7910 X420.353 Y291.41 I0. J21.75

N7920 G1 X420.603

N7930 G3 X398.603 Y313.41 I-22. J0.

N7940 X376.603 Y291.41 I0. J-22.

N7950 X398.603 Y269.41 I22. J0.

N7960 X420.603 Y291.41 I0. J22.

N7970 G1 X420.853

N7980 G3 X398.603 Y313.66 I-22.25 J0.

N7990 X376.353 Y291.41 I0. J-22.25

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N8010 X420.853 Y291.41 I0. J22.25

N8020 G1 X421.103

N8030 G3 X398.603 Y313.91 I-22.5 J0.

N8040 X376.103 Y291.41 I0. J-22.5

N8050 X398.603 Y268.91 I22.5 J0.

N8060 X421.103 Y291.41 I0. J22.5

N8070 G1 X421.353

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N8090 X375.853 Y291.41 I0. J-22.75

N8100 X398.603 Y268.66 I22.75 J0.

N8110 X421.353 Y291.41 I0. J22.75

N8120 G1 X421.603

N8130 G3 X398.603 Y314.41 I-23. J0.

N8140 X375.603 Y291.41 I0. J-23.

N8150 X398.603 Y268.41 I23. J0.

N8160 X421.603 Y291.41 I0. J23.

N8170 G1 X421.853

N8180 G3 X398.603 Y314.66 I-23.25 J0.

N8190 X375.353 Y291.41 I0. J-23.25

N8200 X398.603 Y268.16 I23.25 J0.

N8210 X421.853 Y291.41 I0. J23.25

N8220 G1 X422.103



N8230 G3 X398.603 Y314.91 I-23.5 J0.

N8240 X375.103 Y291.41 I0. J-23.5

N8250 X398.603 Y267.91 I23.5 J0.

N8260 X422.103 Y291.41 I0. J23.5

N8270 G1 X422.353

N8280 G3 X398.603 Y315.16 I-23.75 J0.

N8290 X374.853 Y291.41 I0. J-23.75

N8300 X398.603 Y267.66 I23.75 J0.

N8310 X422.353 Y291.41 I0. J23.75

N8320 G1 X422.603

N8330 G3 X398.603 Y315.41 I-24. J0.

N8340 X374.603 Y291.41 I0. J-24.

N8350 X398.603 Y267.41 I24. J0.

N8360 X422.603 Y291.41 I0. J24.

N8370 G1 X422.853

N8380 G3 X398.603 Y315.66 I-24.25 J0.

N8390 X374.353 Y291.41 I0. J-24.25

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N8420 G1 X423.103

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N8440 X374.103 Y291.41 I0. J-24.5



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N8510 X423.353 Y291.41 I0. J24.75
N8520 G1 X423.603
N8530 G3 X398.603 Y316.41 I-25. J0.
N8540 X373.603 Y291.41 I0. J-25.
N8550 X398.603 Y266.41 I25. J0.
N8560 X423.603 Y291.41 I0. J25.
N8570 G1 X423.853
N8580 G3 X398.603 Y316.66 I-25.25 J0.
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N8720 G1 X424.603

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N8740 X372.603 Y291.41 I0. J-26.

N8750 X398.603 Y265.41 I26. J0.

N8760 X424.603 Y291.41 I0. J26.

N8770 G1 X424.853

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N8790 X372.353 Y291.41 I0. J-26.25

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N8830 G3 X398.603 Y317.91 I-26.5 J0.

N8840 X372.103 Y291.41 I0. J-26.5

N8850 X398.603 Y264.91 I26.5 J0.

N8860 X425.103 Y291.41 I0. J26.5

N8870 G1 X425.353

N8880 G3 X398.603 Y318.16 I-26.75 J0.



N8890 X371.853 Y291.41 I0. J-26.75

N8900 X398.603 Y264.66 I26.75 J0.

N8910 X425.353 Y291.41 I0. J26.75

N8920 G1 X425.603

N8930 G3 X398.603 Y318.41 I-27. J0.

N8940 X371.603 Y291.41 I0. J-27.

N8950 X398.603 Y264.41 I27. J0.

N8960 X425.603 Y291.41 I0. J27.

N8970 G1 X425.853

N8980 G3 X398.603 Y318.66 I-27.25 J0.

N8990 X371.353 Y291.41 I0. J-27.25

N9000 X398.603 Y264.16 I27.25 J0.

N9010 X425.853 Y291.41 I0. J27.25

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N9040 X371.103 Y291.41 I0. J-27.5

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N9070 G1 X426.353

N9080 G3 X398.603 Y319.16 I-27.75 J0.

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N9100 X398.603 Y263.66 I27.75 J0.



N9110 X426.353 Y291.41 I0. J27.75

N9120 G1 X426.603

N9130 G3 X398.603 Y319.41 I-28. J0.

N9140 X370.603 Y291.41 I0. J-28.

N9150 X398.603 Y263.41 I28. J0.

N9160 X426.603 Y291.41 I0. J28.

N9170 G1 X426.853

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N9240 X370.103 Y291.41 I0. J-28.5

N9250 X398.603 Y262.91 I28.5 J0.

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N9270 G1 X427.353

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N9290 X369.853 Y291.41 I0. J-28.75

N9300 X398.603 Y262.66 I28.75 J0.

N9310 X427.353 Y291.41 I0. J28.75

N9320 G1 X427.603



N9330 G3 X398.603 Y320.41 I-29. J0.

N9340 X369.603 Y291.41 I0. J-29.

N9350 X398.603 Y262.41 I29. J0.

N9360 X427.603 Y291.41 I0. J29.

N9370 G1 X427.853

N9380 G3 X398.603 Y320.66 I-29.25 J0.

N9390 X369.353 Y291.41 I0. J-29.25

N9400 X398.603 Y262.16 I29.25 J0.

N9410 X427.853 Y291.41 I0. J29.25

N9420 G1 X428.103

N9430 G3 X398.603 Y320.91 I-29.5 J0.

N9440 X369.103 Y291.41 I0. J-29.5

N9450 X398.603 Y261.91 I29.5 J0.

N9460 X428.103 Y291.41 I0. J29.5

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N9480 G3 X398.603 Y321.16 I-29.75 J0.

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N9520 G1 X428.603

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N9540 X368.603 Y291.41 I0. J-30.



N9550 X398.603 Y261.41 I30. J0.

N9560 X428.603 Y291.41 I0. J30.

N9570 G1 X428.853

N9580 G3 X398.603 Y321.66 I-30.25 J0.

N9590 X368.353 Y291.41 I0. J-30.25

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N9630 G3 X398.603 Y321.91 I-30.5 J0.

N9640 X368.103 Y291.41 I0. J-30.5

N9650 X398.603 Y260.91 I30.5 J0.

N9660 X429.103 Y291.41 I0. J30.5

N9670 G1 X429.353

N9680 G3 X398.603 Y322.16 I-30.75 J0.

N9690 X367.853 Y291.41 I0. J-30.75

N9700 X398.603 Y260.66 I30.75 J0.

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N9720 G1 X429.603

N9730 G3 X398.603 Y322.41 I-31. J0.

N9740 X367.603 Y291.41 I0. J-31.

N9750 X398.603 Y260.41 I31. J0.

N9760 X429.603 Y291.41 I0. J31.



N9770 G1 X429.853

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N9790 X367.353 Y291.41 I0. J-31.25

N9800 X398.603 Y260.16 I31.25 J0.

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N9840 X367.103 Y291.41 I0. J-31.5

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N9940 X366.603 Y291.41 I0. J-32.

N9950 X398.603 Y259.41 I32. J0.

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N9970 G1 X430.853

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N120 G1 X431.103

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N150 X398.603 Y258.91 I32.5 J0.

N160 X431.103 Y291.41 I0. J32.5

N170 G1 X431.353

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N190 X365.853 Y291.41 I0. J-32.75

N200 X398.603 Y258.66 I32.75 J0.

N210 X431.353 Y291.41 I0. J32.75

N220 G1 X431.603

N230 G3 X398.603 Y324.41 I-33. J0.

N240 X365.603 Y291.41 I0. J-33.

N250 X398.603 Y258.41 I33. J0.

N260 X431.603 Y291.41 I0. J33.

N270 G1 X431.853

N280 G3 X398.603 Y324.66 I-33.25 J0.

N290 X365.353 Y291.41 I0. J-33.25

N300 X398.603 Y258.16 I33.25 J0.



N310 X431.853 Y291.41 I0. J33.25

N320 G1 X432.103

N330 G3 X398.603 Y324.91 I-33.5 J0.

N340 X365.103 Y291.41 I0. J-33.5

N350 X398.603 Y257.91 I33.5 J0.

N360 X432.103 Y291.41 I0. J33.5

N370 G1 X432.353

N380 G3 X398.603 Y325.16 I-33.75 J0.

N390 X364.853 Y291.41 I0. J-33.75

N400 X398.603 Y257.66 I33.75 J0.

N410 X432.353 Y291.41 I0. J33.75

N420 G1 X432.603

N430 G3 X398.603 Y325.41 I-34. J0.

N440 X364.603 Y291.41 I0. J-34.

N450 X398.603 Y257.41 I34. J0.

N460 X432.603 Y291.41 I0. J34.

N470 G1 X432.853

N480 G3 X398.603 Y325.66 I-34.25 J0.

N490 X364.353 Y291.41 I0. J-34.25

N500 X398.603 Y257.16 I34.25 J0.

N510 X432.853 Y291.41 I0. J34.25

N520 G1 X433.103



N530 G3 X398.603 Y325.91 I-34.5 J0.

N540 X364.103 Y291.41 I0. J-34.5

N550 X398.603 Y256.91 I34.5 J0.

N560 X433.103 Y291.41 I0. J34.5

N570 G1 X433.353

N580 G3 X398.603 Y326.16 I-34.75 J0.

N590 X363.853 Y291.41 I0. J-34.75

N600 X398.603 Y256.66 I34.75 J0.

N610 X433.353 Y291.41 I0. J34.75

N620 G1 X433.603

N630 G3 X398.603 Y326.41 I-35. J0.

N640 X363.603 Y291.41 I0. J-35.

N650 X398.603 Y256.41 I35. J0.

N660 X433.603 Y291.41 I0. J35.

N670 G1 X433.853

N680 G3 X398.603 Y326.66 I-35.25 J0.

N690 X363.353 Y291.41 I0. J-35.25

N700 X398.603 Y256.16 I35.25 J0.

N710 X433.853 Y291.41 I0. J35.25

N720 G1 X434.103

N730 G3 X398.603 Y326.91 I-35.5 J0.

N740 X363.103 Y291.41 I0. J-35.5



N750 X398.603 Y255.91 I35.5 J0.

N760 X434.103 Y291.41 I0. J35.5

N770 G1 X434.353

N780 G3 X398.603 Y327.16 I-35.75 J0.

N790 X362.853 Y291.41 I0. J-35.75

N800 X398.603 Y255.66 I35.75 J0.

N810 X434.353 Y291.41 I0. J35.75

N820 G1 X434.603

N830 G3 X398.603 Y327.41 I-36. J0.

N840 X362.603 Y291.41 I0. J-36.

N850 X398.603 Y255.41 I36. J0.

N860 X434.603 Y291.41 I0. J36.

N870 G1 X434.853

N880 G3 X398.603 Y327.66 I-36.25 J0.

N890 X362.353 Y291.41 I0. J-36.25

N900 X398.603 Y255.16 I36.25 J0.

N910 X434.853 Y291.41 I0. J36.25

N920 G1 X435.103

N930 G3 X398.603 Y327.91 I-36.5 J0.

N940 X362.103 Y291.41 I0. J-36.5

N950 X398.603 Y254.91 I36.5 J0.

N960 X435.103 Y291.41 I0. J36.5



N970 G1 X435.353

N980 G3 X398.603 Y328.16 I-36.75 J0.

N990 X361.853 Y291.41 I0. J-36.75

N1000 X398.603 Y254.66 I36.75 J0.

N1010 X435.353 Y291.41 I0. J36.75

N1020 G1 X435.603

N1030 G3 X398.603 Y328.41 I-37. J0.

N1040 X361.603 Y291.41 I0. J-37.

N1050 X398.603 Y254.41 I37. J0.

N1060 X435.603 Y291.41 I0. J37.

N1070 G1 X435.853

N1080 G3 X398.603 Y328.66 I-37.25 J0.

N1090 X361.353 Y291.41 I0. J-37.25

N1100 X398.603 Y254.16 I37.25 J0.

N1110 X435.853 Y291.41 I0. J37.25

N1120 G1 X436.103

N1130 G3 X398.603 Y328.91 I-37.5 J0.

N1140 X361.103 Y291.41 I0. J-37.5

N1150 X398.603 Y253.91 I37.5 J0.

N1160 X436.103 Y291.41 I0. J37.5

N1170 G1 X436.353

N1180 G3 X398.603 Y329.16 I-37.75 J0.



N1190 X360.853 Y291.41 I0. J-37.75
N1200 X398.603 Y253.66 I37.75 J0.
N1210 X436.353 Y291.41 I0. J37.75
N1220 G1 X436.603
N1230 G3 X398.603 Y329.41 I-38. J0.
N1240 X360.603 Y291.41 I0. J-38.
N1250 X398.603 Y253.41 I38. J0.
N1260 X436.603 Y291.41 I0. J38.
N1270 G1 X436.853
N1280 G3 X398.603 Y329.66 I-38.25 J0.
N1290 X360.353 Y291.41 I0. J-38.25
N1300 X398.603 Y253.16 I38.25 J0.
N1310 X436.853 Y291.41 I0. J38.25
N1320 G1 X437.103
N1330 G3 X398.603 Y329.91 I-38.5 J0.
N1340 X360.103 Y291.41 I0. J-38.5
N1350 X398.603 Y252.91 I38.5 J0.
N1360 X437.103 Y291.41 I0. J38.5
N1370 G1 X437.353
N1380 G3 X398.603 Y330.16 I-38.75 J0.
N1390 X359.853 Y291.41 I0. J-38.75
N1400 X398.603 Y252.66 I38.75 J0.



N1410 X437.353 Y291.41 I0. J38.75

N1420 G1 X437.603

N1430 G3 X398.603 Y330.41 I-39. J0.

N1440 X359.603 Y291.41 I0. J-39.

N1450 X398.603 Y252.41 I39. J0.

N1460 X437.603 Y291.41 I0. J39.

N1470 G1 X437.853

N1480 G3 X398.603 Y330.66 I-39.25 J0.

N1490 X359.353 Y291.41 I0. J-39.25

N1500 X398.603 Y252.16 I39.25 J0.

N1510 X437.853 Y291.41 I0. J39.25

N1520 G1 X438.103

N1530 G3 X398.603 Y330.91 I-39.5 J0.

N1540 X359.103 Y291.41 I0. J-39.5

N1550 X398.603 Y251.91 I39.5 J0.

N1560 X438.103 Y291.41 I0. J39.5

N1570 G1 X438.353

N1580 G3 X398.603 Y331.16 I-39.75 J0.

N1590 X358.853 Y291.41 I0. J-39.75

N1600 X398.603 Y251.66 I39.75 J0.

N1610 X438.353 Y291.41 I0. J39.75

N1620 G1 X438.603



N1630 G3 X398.603 Y331.41 I-40. J0.
N1640 X358.603 Y291.41 I0. J-40.
N1650 X398.603 Y251.41 I40. J0.
N1660 X438.603 Y291.41 I0. J40.
N1670 G1 X438.853
N1680 G3 X398.603 Y331.66 I-40.25 J0.
N1690 X358.353 Y291.41 I0. J-40.25
N1700 X398.603 Y251.16 I40.25 J0.
N1710 X438.853 Y291.41 I0. J40.25
N1720 G1 X439.103
N1730 G3 X398.603 Y331.91 I-40.5 J0.
N1740 X358.103 Y291.41 I0. J-40.5
N1750 X398.603 Y250.91 I40.5 J0.
N1760 X439.103 Y291.41 I0. J40.5
N1770 G1 X439.353
N1780 G3 X398.603 Y332.16 I-40.75 J0.
N1790 X357.853 Y291.41 I0. J-40.75
N1800 X398.603 Y250.66 I40.75 J0.
N1810 X439.353 Y291.41 I0. J40.75
N1820 G1 X439.603
N1830 G3 X398.603 Y332.41 I-41. J0.
N1840 X357.603 Y291.41 I0. J-41.



N1850 X398.603 Y250.41 I41. J0.
N1860 X439.603 Y291.41 I0. J41.
N1870 G1 X439.853
N1880 G3 X398.603 Y332.66 I-41.25 J0.
N1890 X357.353 Y291.41 I0. J-41.25
N1900 X398.603 Y250.16 I41.25 J0.
N1910 X439.853 Y291.41 I0. J41.25
N1920 G1 X440.103
N1930 G3 X398.603 Y332.91 I-41.5 J0.
N1940 X357.103 Y291.41 I0. J-41.5
N1950 X398.603 Y249.91 I41.5 J0.
N1960 X440.103 Y291.41 I0. J41.5
N1970 G1 X440.353
N1980 G3 X398.603 Y333.16 I-41.75 J0.
N1990 X356.853 Y291.41 I0. J-41.75
N2000 X398.603 Y249.66 I41.75 J0.
N2010 X440.353 Y291.41 I0. J41.75
N2020 G1 X440.603
N2030 G3 X398.603 Y333.41 I-42. J0.
N2040 X356.603 Y291.41 I0. J-42.
N2050 X398.603 Y249.41 I42. J0.
N2060 X440.603 Y291.41 I0. J42.



N2070 G1 X440.853

N2080 G3 X398.603 Y333.66 I-42.25 J0.

N2090 X356.353 Y291.41 I0. J-42.25

N2100 X398.603 Y249.16 I42.25 J0.

N2110 X440.853 Y291.41 I0. J42.25

N2120 G1 X441.103

N2130 G3 X398.603 Y333.91 I-42.5 J0.

N2140 X356.103 Y291.41 I0. J-42.5

N2150 X398.603 Y248.91 I42.5 J0.

N2160 X441.103 Y291.41 I0. J42.5

N2170 G1 X441.353

N2180 G3 X398.603 Y334.16 I-42.75 J0.

N2190 X355.853 Y291.41 I0. J-42.75

N2200 X398.603 Y248.66 I42.75 J0.

N2210 X441.353 Y291.41 I0. J42.75

N2220 G1 X441.603

N2230 G3 X398.603 Y334.41 I-43. J0.

N2240 X355.603 Y291.41 I0. J-43.

N2250 X398.603 Y248.41 I43. J0.

N2260 X441.603 Y291.41 I0. J43.

N2270 G1 X441.853

N2280 G3 X398.603 Y334.66 I-43.25 J0.



N2290 X355.353 Y291.41 I0. J-43.25

N2300 X398.603 Y248.16 I43.25 J0.

N2310 X441.853 Y291.41 I0. J43.25

N2320 G1 X442.103

N2330 G3 X398.603 Y334.91 I-43.5 J0.

N2340 X355.103 Y291.41 I0. J-43.5

N2350 X398.603 Y247.91 I43.5 J0.

N2360 X442.103 Y291.41 I0. J43.5

N2370 G1 X442.353

N2380 G3 X398.603 Y335.16 I-43.75 J0.

N2390 X354.853 Y291.41 I0. J-43.75

N2400 X398.603 Y247.66 I43.75 J0.

N2410 X442.353 Y291.41 I0. J43.75

N2420 G1 X442.603

N2430 G3 X398.603 Y335.41 I-44. J0.

N2440 X354.603 Y291.41 I0. J-44.

N2450 X398.603 Y247.41 I44. J0.

N2460 X442.603 Y291.41 I0. J44.

N2470 G1 X442.853

N2480 G3 X398.603 Y335.66 I-44.25 J0.

N2490 X354.353 Y291.41 I0. J-44.25

N2500 X398.603 Y247.16 I44.25 J0.



N2510 X442.853 Y291.41 I0. J44.25

N2520 G1 X443.103

N2530 G3 X398.603 Y335.91 I-44.5 J0.

N2540 X354.103 Y291.41 I0. J-44.5

N2550 X398.603 Y246.91 I44.5 J0.

N2560 X443.103 Y291.41 I0. J44.5

N2570 G1 X443.353

N2580 G3 X398.603 Y336.16 I-44.75 J0.

N2590 X353.853 Y291.41 I0. J-44.75

N2600 X398.603 Y246.66 I44.75 J0.

N2610 X443.353 Y291.41 I0. J44.75

N2620 G1 X443.603

N2630 G3 X398.603 Y336.41 I-45. J0.

N2640 X353.603 Y291.41 I0. J-45.

N2650 X398.603 Y246.41 I45. J0.

N2660 X443.603 Y291.41 I0. J45.

N2670 G1 X443.853

N2680 G3 X398.603 Y336.66 I-45.25 J0.

N2690 X353.353 Y291.41 I0. J-45.25

N2700 X398.603 Y246.16 I45.25 J0.

N2710 X443.853 Y291.41 I0. J45.25

N2720 G1 X444.103



N2730 G3 X398.603 Y336.91 I-45.5 J0.

N2740 X353.103 Y291.41 I0. J-45.5

N2750 X398.603 Y245.91 I45.5 J0.

N2760 X444.103 Y291.41 I0. J45.5

N2770 G1 X444.353

N2780 G3 X398.603 Y337.16 I-45.75 J0.

N2790 X352.853 Y291.41 I0. J-45.75

N2800 X398.603 Y245.66 I45.75 J0.

N2810 X444.353 Y291.41 I0. J45.75

N2820 G1 X444.603

N2830 G3 X398.603 Y337.41 I-46. J0.

N2840 X352.603 Y291.41 I0. J-46.

N2850 X398.603 Y245.41 I46. J0.

N2860 X444.603 Y291.41 I0. J46.

N2870 G1 X444.853

N2880 G3 X398.603 Y337.66 I-46.25 J0.

N2890 X352.353 Y291.41 I0. J-46.25

N2900 X398.603 Y245.16 I46.25 J0.

N2910 X444.853 Y291.41 I0. J46.25

N2920 G1 X445.103

N2930 G3 X398.603 Y337.91 I-46.5 J0.

N2940 X352.103 Y291.41 I0. J-46.5



N2950 X398.603 Y244.91 I46.5 J0.

N2960 X445.103 Y291.41 I0. J46.5

N2970 G1 X445.353

N2980 G3 X398.603 Y338.16 I-46.75 J0.

N2990 X351.853 Y291.41 I0. J-46.75

N3000 X398.603 Y244.66 I46.75 J0.

N3010 X445.353 Y291.41 I0. J46.75

N3020 G1 X445.603

N3030 G3 X398.603 Y338.41 I-47. J0.

N3040 X351.603 Y291.41 I0. J-47.

N3050 X398.603 Y244.41 I47. J0.

N3060 X445.603 Y291.41 I0. J47.

N3070 G1 X445.853

N3080 G3 X398.603 Y338.66 I-47.25 J0.

N3090 X351.353 Y291.41 I0. J-47.25

N3100 X398.603 Y244.16 I47.25 J0.

N3110 X445.853 Y291.41 I0. J47.25

N3120 G1 X446.103

N3130 G3 X398.603 Y338.91 I-47.5 J0.

N3140 X351.103 Y291.41 I0. J-47.5

N3150 X398.603 Y243.91 I47.5 J0.

N3160 X446.103 Y291.41 I0. J47.5



N3170 G1 X446.353

N3180 G3 X398.603 Y339.16 I-47.75 J0.

N3190 X350.853 Y291.41 I0. J-47.75

N3200 X398.603 Y243.66 I47.75 J0.

N3210 X446.353 Y291.41 I0. J47.75

N3220 G1 X446.603

N3230 G3 X398.603 Y339.41 I-48. J0.

N3240 X350.603 Y291.41 I0. J-48.

N3250 X398.603 Y243.41 I48. J0.

N3260 X446.603 Y291.41 I0. J48.

N3270 G1 X446.853

N3280 G3 X398.603 Y339.66 I-48.25 J0.

N3290 X350.353 Y291.41 I0. J-48.25

N3300 X398.603 Y243.16 I48.25 J0.

N3310 X446.853 Y291.41 I0. J48.25

N3320 G1 X447.103

N3330 G3 X398.603 Y339.91 I-48.5 J0.

N3340 X350.103 Y291.41 I0. J-48.5

N3350 X398.603 Y242.91 I48.5 J0.

N3360 X447.103 Y291.41 I0. J48.5

N3370 G1 X447.353

N3380 G3 X398.603 Y340.16 I-48.75 J0.



N3390 X349.853 Y291.41 I0. J-48.75

N3400 X398.603 Y242.66 I48.75 J0.

N3410 X447.353 Y291.41 I0. J48.75

N3420 G1 X447.603

N3430 G3 X398.603 Y340.41 I-49. J0.

N3440 X349.603 Y291.41 I0. J-49.

N3450 X398.603 Y242.41 I49. J0.

N3460 X447.603 Y291.41 I0. J49.

N3470 G1 X447.853

N3480 G3 X398.603 Y340.66 I-49.25 J0.

N3490 X349.353 Y291.41 I0. J-49.25

N3500 X398.603 Y242.16 I49.25 J0.

N3510 X447.853 Y291.41 I0. J49.25

N3520 G1 X448.103

N3530 G3 X398.603 Y340.91 I-49.5 J0.

N3540 X349.103 Y291.41 I0. J-49.5

N3550 X398.603 Y241.91 I49.5 J0.

N3560 X448.103 Y291.41 I0. J49.5

N3570 G1 X448.353

N3580 G3 X398.603 Y341.16 I-49.75 J0.

N3590 X348.853 Y291.41 I0. J-49.75

N3600 X398.603 Y241.66 I49.75 J0.



N3610 X448.353 Y291.41 I0. J49.75

N3620 G1 X448.603

N3630 G3 X398.603 Y341.41 I-50. J0.

N3640 X348.603 Y291.41 I0. J-50.

N3650 X398.603 Y241.41 I50. J0.

N3660 X448.603 Y291.41 I0. J50.

N3670 G1 X448.853

N3680 G3 X398.603 Y341.66 I-50.25 J0.

N3690 X348.353 Y291.41 I0. J-50.25

N3700 X398.603 Y241.16 I50.25 J0.

N3710 X448.853 Y291.41 I0. J50.25

N3720 G1 X449.103

N3730 G3 X398.603 Y341.91 I-50.5 J0.

N3740 X348.103 Y291.41 I0. J-50.5

N3750 X398.603 Y240.91 I50.5 J0.

N3760 X449.103 Y291.41 I0. J50.5

N3770 G1 X449.353

N3780 G3 X398.603 Y342.16 I-50.75 J0.

N3790 X347.853 Y291.41 I0. J-50.75

N3800 X398.603 Y240.66 I50.75 J0.

N3810 X449.353 Y291.41 I0. J50.75

N3820 G1 X449.603



N3830 G3 X398.603 Y342.41 I-51. J0.
N3840 X347.603 Y291.41 I0. J-51.
N3850 X398.603 Y240.41 I51. J0.
N3860 X449.603 Y291.41 I0. J51.
N3870 G1 X449.853
N3880 G3 X398.603 Y342.66 I-51.25 J0.
N3890 X347.353 Y291.41 I0. J-51.25
N3900 X398.603 Y240.16 I51.25 J0.
N3910 X449.853 Y291.41 I0. J51.25
N3920 G1 X450.103
N3930 G3 X398.603 Y342.91 I-51.5 J0.
N3940 X347.103 Y291.41 I0. J-51.5
N3950 X398.603 Y239.91 I51.5 J0.
N3960 X450.103 Y291.41 I0. J51.5
N3970 G1 X450.353
N3980 G3 X398.603 Y343.16 I-51.75 J0.
N3990 X346.853 Y291.41 I0. J-51.75
N4000 X398.603 Y239.66 I51.75 J0.
N4010 X450.353 Y291.41 I0. J51.75
N4020 G1 X450.603
N4030 G3 X398.603 Y343.41 I-52. J0.
N4040 X346.603 Y291.41 I0. J-52.



N4050 X398.603 Y239.41 I52. J0.

N4060 X450.603 Y291.41 I0. J52.

N4070 G1 X450.853

N4080 G3 X398.603 Y343.66 I-52.25 J0.

N4090 X346.353 Y291.41 I0. J-52.25

N4100 X398.603 Y239.16 I52.25 J0.

N4110 X450.853 Y291.41 I0. J52.25

N4120 G1 X451.103

N4130 G3 X398.603 Y343.91 I-52.5 J0.

N4140 X346.103 Y291.41 I0. J-52.5

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N4160 X451.103 Y291.41 I0. J52.5

N4170 G1 X451.353

N4180 G3 X398.603 Y344.16 I-52.75 J0.

N4190 X345.853 Y291.41 I0. J-52.75

N4200 X398.603 Y238.66 I52.75 J0.

N4210 X451.353 Y291.41 I0. J52.75

N4220 G1 X451.603

N4230 G3 X398.603 Y344.41 I-53. J0.

N4240 X345.603 Y291.41 I0. J-53.

N4250 X398.603 Y238.41 I53. J0.

N4260 X451.603 Y291.41 I0. J53.



N4270 G1 X451.853

N4280 G3 X398.603 Y344.66 I-53.25 J0.

N4290 X345.353 Y291.41 I0. J-53.25

N4300 X398.603 Y238.16 I53.25 J0.

N4310 X451.853 Y291.41 I0. J53.25

N4320 G1 X452.103

N4330 G3 X398.603 Y344.91 I-53.5 J0.

N4340 X345.103 Y291.41 I0. J-53.5

N4350 X398.603 Y237.91 I53.5 J0.

N4360 X452.103 Y291.41 I0. J53.5

N4370 G1 X452.353

N4380 G3 X398.603 Y345.16 I-53.75 J0.

N4390 X344.853 Y291.41 I0. J-53.75

N4400 X398.603 Y237.66 I53.75 J0.

N4410 X452.353 Y291.41 I0. J53.75

N4420 G1 X452.603

N4430 G3 X398.603 Y345.41 I-54. J0.

N4440 X344.603 Y291.41 I0. J-54.

N4450 X398.603 Y237.41 I54. J0.

N4460 X452.603 Y291.41 I0. J54.

N4470 G1 X452.853

N4480 G3 X398.603 Y345.66 I-54.25 J0.



N4490 X344.353 Y291.41 I0. J-54.25

N4500 X398.603 Y237.16 I54.25 J0.

N4510 X452.853 Y291.41 I0. J54.25

N4520 G1 X453.103

N4530 G3 X398.603 Y345.91 I-54.5 J0.

N4540 X344.103 Y291.41 I0. J-54.5

N4550 X398.603 Y236.91 I54.5 J0.

N4560 X453.103 Y291.41 I0. J54.5

N4570 G1 X453.353

N4580 G3 X398.603 Y346.16 I-54.75 J0.

N4590 X343.853 Y291.41 I0. J-54.75

N4600 X398.603 Y236.66 I54.75 J0.

N4610 X453.353 Y291.41 I0. J54.75

N4620 G1 X453.603

N4630 G3 X398.603 Y346.41 I-55. J0.

N4640 X343.603 Y291.41 I0. J-55.

N4650 X398.603 Y236.41 I55. J0.

N4660 X453.603 Y291.41 I0. J55.

N4670 G1 X453.853

N4680 G3 X398.603 Y346.66 I-55.25 J0.

N4690 X343.353 Y291.41 I0. J-55.25

N4700 X398.603 Y236.16 I55.25 J0.



N4710 X453.853 Y291.41 I0. J55.25

N4720 G1 X454.103

N4730 G3 X398.603 Y346.91 I-55.5 J0.

N4740 X343.103 Y291.41 I0. J-55.5

N4750 X398.603 Y235.91 I55.5 J0.

N4760 X454.103 Y291.41 I0. J55.5

N4770 G1 X454.353

N4780 G3 X398.603 Y347.16 I-55.75 J0.

N4790 X342.853 Y291.41 I0. J-55.75

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N4810 X454.353 Y291.41 I0. J55.75

N4820 G1 X454.603

N4830 G3 X398.603 Y347.41 I-56. J0.

N4840 X342.603 Y291.41 I0. J-56.

N4850 X398.603 Y235.41 I56. J0.

N4860 X454.603 Y291.41 I0. J56.

N4870 G1 X454.853

N4880 G3 X398.603 Y347.66 I-56.25 J0.

N4890 X342.353 Y291.41 I0. J-56.25

N4900 X398.603 Y235.16 I56.25 J0.

N4910 X454.853 Y291.41 I0. J56.25

N4920 G1 X455.103



N4930 G3 X398.603 Y347.91 I-56.5 J0.

N4940 X342.103 Y291.41 I0. J-56.5

N4950 X398.603 Y234.91 I56.5 J0.

N4960 X455.103 Y291.41 I0. J56.5

N4970 G1 X455.353

N4980 G3 X398.603 Y348.16 I-56.75 J0.

N4990 X341.853 Y291.41 I0. J-56.75

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N5010 X455.353 Y291.41 I0. J56.75

N5020 G1 X455.603

N5030 G3 X398.603 Y348.41 I-57. J0.

N5040 X341.603 Y291.41 I0. J-57.

N5050 X398.603 Y234.41 I57. J0.

N5060 X455.603 Y291.41 I0. J57.

N5070 G1 X455.853

N5080 G3 X398.603 Y348.66 I-57.25 J0.

N5090 X341.353 Y291.41 I0. J-57.25

N5100 X398.603 Y234.16 I57.25 J0.

N5110 X455.853 Y291.41 I0. J57.25

N5120 G1 X456.103

N5130 G3 X398.603 Y348.91 I-57.5 J0.

N5140 X341.103 Y291.41 I0. J-57.5



N5150 X398.603 Y233.91 I57.5 J0.
N5160 X456.103 Y291.41 I0. J57.5
N5170 G1 X456.353
N5180 G3 X398.603 Y349.16 I-57.75 J0.
N5190 X340.853 Y291.41 I0. J-57.75
N5200 X398.603 Y233.66 I57.75 J0.
N5210 X456.353 Y291.41 I0. J57.75
N5220 G1 X456.603
N5230 G3 X398.603 Y349.41 I-58. J0.
N5240 X340.603 Y291.41 I0. J-58.
N5250 X398.603 Y233.41 I58. J0.
N5260 X456.603 Y291.41 I0. J58.
N5270 G1 X456.853
N5280 G3 X398.603 Y349.66 I-58.25 J0.
N5290 X340.353 Y291.41 I0. J-58.25
N5300 X398.603 Y233.16 I58.25 J0.
N5310 X456.853 Y291.41 I0. J58.25
N5320 G1 X457.103
N5330 G3 X398.603 Y349.91 I-58.5 J0.
N5340 X340.103 Y291.41 I0. J-58.5
N5350 X398.603 Y232.91 I58.5 J0.
N5360 X457.103 Y291.41 I0. J58.5



N5370 G1 X457.353

N5380 G3 X398.603 Y350.16 I-58.75 J0.

N5390 X339.853 Y291.41 I0. J-58.75

N5400 X398.603 Y232.66 I58.75 J0.

N5410 X457.353 Y291.41 I0. J58.75

N5420 G1 X457.603

N5430 G3 X398.603 Y350.41 I-59. J0.

N5440 X339.603 Y291.41 I0. J-59.

N5450 X398.603 Y232.41 I59. J0.

N5460 X457.603 Y291.41 I0. J59.

N5470 G1 X457.853

N5480 G3 X398.603 Y350.66 I-59.25 J0.

N5490 X339.353 Y291.41 I0. J-59.25

N5500 X398.603 Y232.16 I59.25 J0.

N5510 X457.853 Y291.41 I0. J59.25

N5520 G1 X458.103

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N5540 X339.103 Y291.41 I0. J-59.5

N5550 X398.603 Y231.91 I59.5 J0.

N5560 X458.103 Y291.41 I0. J59.5

N5570 G1 X458.353

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N5590 X338.853 Y291.41 I0. J-59.75

N5600 X398.603 Y231.66 I59.75 J0.

N5610 X458.353 Y291.41 I0. J59.75

N5620 G1 X458.603

N5630 G3 X398.603 Y351.41 I-60. J0.

N5640 X338.603 Y291.41 I0. J-60.

N5650 X398.603 Y231.41 I60. J0.

N5660 X458.603 Y291.41 I0. J60.

N5670 G1 X458.853

N5680 G3 X398.603 Y351.66 I-60.25 J0.

N5690 X338.353 Y291.41 I0. J-60.25

N5700 X398.603 Y231.16 I60.25 J0.

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N5720 G1 X459.103

N5730 G3 X398.603 Y351.91 I-60.5 J0.

N5740 X338.103 Y291.41 I0. J-60.5

N5750 X398.603 Y230.91 I60.5 J0.

N5760 X459.103 Y291.41 I0. J60.5

N5770 G1 X459.353

N5780 G3 X398.603 Y352.16 I-60.75 J0.

N5790 X337.853 Y291.41 I0. J-60.75

N5800 X398.603 Y230.66 I60.75 J0.



N5810 X459.353 Y291.41 I0. J60.75

N5820 G1 X459.603

N5830 G3 X398.603 Y352.41 I-61. J0.

N5840 X337.603 Y291.41 I0. J-61.

N5850 X398.603 Y230.41 I61. J0.

N5860 X459.603 Y291.41 I0. J61.

N5870 G1 X459.853

N5880 G3 X398.603 Y352.66 I-61.25 J0.

N5890 X337.353 Y291.41 I0. J-61.25

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N5920 G1 X460.103

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N5940 X337.103 Y291.41 I0. J-61.5

N5950 X398.603 Y229.91 I61.5 J0.

N5960 X460.103 Y291.41 I0. J61.5

N5970 G1 X460.353

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N5990 X336.853 Y291.41 I0. J-61.75

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N6010 X460.353 Y291.41 I0. J61.75

N6020 G1 X460.603



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N6040 X336.603 Y291.41 I0. J-62.
N6050 X398.603 Y229.41 I62. J0.
N6060 X460.603 Y291.41 I0. J62.
N6070 G1 X460.853
N6080 G3 X398.603 Y353.66 I-62.25 J0.
N6090 X336.353 Y291.41 I0. J-62.25
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N6110 X460.853 Y291.41 I0. J62.25
N6120 G1 X461.103
N6130 G3 X398.603 Y353.91 I-62.5 J0.
N6140 X336.103 Y291.41 I0. J-62.5
N6150 X398.603 Y228.91 I62.5 J0.
N6160 X461.103 Y291.41 I0. J62.5
N6170 G1 X461.353
N6180 G3 X398.603 Y354.16 I-62.75 J0.
N6190 X335.853 Y291.41 I0. J-62.75
N6200 X398.603 Y228.66 I62.75 J0.
N6210 X461.353 Y291.41 I0. J62.75
N6220 G1 X461.603
N6230 G3 X398.603 Y354.41 I-63. J0.
N6240 X335.603 Y291.41 I0. J-63.



N6250 X398.603 Y228.41 I63. J0.

N6260 X461.603 Y291.41 I0. J63.

N6270 G1 X461.853

N6280 G3 X398.603 Y354.66 I-63.25 J0.

N6290 X335.353 Y291.41 I0. J-63.25

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N6320 G1 X462.103

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N6340 X335.103 Y291.41 I0. J-63.5

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N6360 X462.103 Y291.41 I0. J63.5

N6370 G1 X462.353

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N6390 X334.853 Y291.41 I0. J-63.75

N6400 X398.603 Y227.66 I63.75 J0.

N6410 X462.353 Y291.41 I0. J63.75

N6420 G1 X462.603

N6430 G3 X398.603 Y355.41 I-64. J0.

N6440 X334.603 Y291.41 I0. J-64.

N6450 X398.603 Y227.41 I64. J0.

N6460 X462.603 Y291.41 I0. J64.



N6470 G1 X462.853

N6480 G3 X398.603 Y355.66 I-64.25 J0.

N6490 X334.353 Y291.41 I0. J-64.25

N6500 X398.603 Y227.16 I64.25 J0.

N6510 X462.853 Y291.41 I0. J64.25

N6520 G1 X463.103

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N6540 X334.103 Y291.41 I0. J-64.5

N6550 X398.603 Y226.91 I64.5 J0.

N6560 X463.103 Y291.41 I0. J64.5

N6570 G1 X463.353

N6580 G3 X398.603 Y356.16 I-64.75 J0.

N6590 X333.853 Y291.41 I0. J-64.75

N6600 X398.603 Y226.66 I64.75 J0.

N6610 X463.353 Y291.41 I0. J64.75

N6620 G1 X463.603

N6630 G3 X398.603 Y356.41 I-65. J0.

N6640 X333.603 Y291.41 I0. J-65.

N6650 X398.603 Y226.41 I65. J0.

N6660 X463.603 Y291.41 I0. J65.

N6670 G1 X463.853

N6680 G3 X398.603 Y356.66 I-65.25 J0.



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N6720 G1 X464.103

N6730 G3 X398.603 Y356.91 I-65.5 J0.

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N6770 G1 X464.353

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N6800 X398.603 Y225.66 I65.75 J0.

N6810 X464.353 Y291.41 I0. J65.75

N6820 G1 X464.603

N6830 G3 X398.603 Y357.41 I-66. J0.

N6840 X332.603 Y291.41 I0. J-66.

N6850 X398.603 Y225.41 I66. J0.

N6860 X464.603 Y291.41 I0. J66.

N6870 G1 X464.853

N6880 G3 X398.603 Y357.66 I-66.25 J0.

N6890 X332.353 Y291.41 I0. J-66.25

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N6920 G1 X465.103

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N6940 X332.103 Y291.41 I0. J-66.5

N6950 X398.603 Y224.91 I66.5 J0.

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N6970 G1 X465.353

N6980 G3 X398.603 Y358.16 I-66.75 J0.

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N7000 X398.603 Y224.66 I66.75 J0.

N7010 X465.353 Y291.41 I0. J66.75

N7020 G1 X465.603

N7030 G3 X398.603 Y358.41 I-67. J0.

N7040 X331.603 Y291.41 I0. J-67.

N7050 X398.603 Y224.41 I67. J0.

N7060 X465.603 Y291.41 I0. J67.

N7070 G1 X465.853

N7080 G3 X398.603 Y358.66 I-67.25 J0.

N7090 X331.353 Y291.41 I0. J-67.25

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N7110 X465.853 Y291.41 I0. J67.25

N7120 G1 X466.103



N7130 G3 X398.603 Y358.91 I-67.5 J0.

N7140 X331.103 Y291.41 I0. J-67.5

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N7160 X466.103 Y291.41 I0. J67.5

N7170 G1 X466.353

N7180 G3 X398.603 Y359.16 I-67.75 J0.

N7190 X330.853 Y291.41 I0. J-67.75

N7200 X398.603 Y223.66 I67.75 J0.

N7210 X466.353 Y291.41 I0. J67.75

N7220 G1 X466.603

N7230 G3 X398.603 Y359.41 I-68. J0.

N7240 X330.603 Y291.41 I0. J-68.

N7250 X398.603 Y223.41 I68. J0.

N7260 X466.603 Y291.41 I0. J68.

N7270 G1 X466.853

N7280 G3 X398.603 Y359.66 I-68.25 J0.

N7290 X330.353 Y291.41 I0. J-68.25

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N7310 X466.853 Y291.41 I0. J68.25

N7320 G1 X467.103

N7330 G3 X398.603 Y359.91 I-68.5 J0.

N7340 X330.103 Y291.41 I0. J-68.5



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N7360 X467.103 Y291.41 I0. J68.5
N7370 G1 X467.353
N7380 G3 X398.603 Y360.16 I-68.75 J0.
N7390 X329.853 Y291.41 I0. J-68.75
N7400 X398.603 Y222.66 I68.75 J0.
N7410 X467.353 Y291.41 I0. J68.75
N7420 G1 X467.603
N7430 G3 X398.603 Y360.41 I-69. J0.
N7440 X329.603 Y291.41 I0. J-69.
N7450 X398.603 Y222.41 I69. J0.
N7460 X467.603 Y291.41 I0. J69.
N7470 G1 X467.853
N7480 G3 X398.603 Y360.66 I-69.25 J0.
N7490 X329.353 Y291.41 I0. J-69.25
N7500 X398.603 Y222.16 I69.25 J0.
N7510 X467.853 Y291.41 I0. J69.25
N7520 G1 X468.103
N7530 G3 X398.603 Y360.91 I-69.5 J0.
N7540 X329.103 Y291.41 I0. J-69.5
N7550 X398.603 Y221.91 I69.5 J0.
N7560 X468.103 Y291.41 I0. J69.5



N7570 G1 X468.353

N7580 G3 X398.603 Y361.16 I-69.75 J0.

N7590 X328.853 Y291.41 I0. J-69.75

N7600 X398.603 Y221.66 I69.75 J0.

N7610 X468.353 Y291.41 I0. J69.75

N7620 G1 X468.603

N7630 G3 X398.603 Y361.41 I-70. J0.

N7640 X328.603 Y291.41 I0. J-70.

N7650 X398.603 Y221.41 I70. J0.

N7660 X468.603 Y291.41 I0. J70.

N7670 G1 X468.853

N7680 G3 X398.603 Y361.66 I-70.25 J0.

N7690 X328.353 Y291.41 I0. J-70.25

N7700 X398.603 Y221.16 I70.25 J0.

N7710 X468.853 Y291.41 I0. J70.25

N7720 G1 X469.103

N7730 G3 X398.603 Y361.91 I-70.5 J0.

N7740 X328.103 Y291.41 I0. J-70.5

N7750 X398.603 Y220.91 I70.5 J0.

N7760 X469.103 Y291.41 I0. J70.5

N7770 G1 X469.353

N7780 G3 X398.603 Y362.16 I-70.75 J0.



N7790 X327.853 Y291.41 I0. J-70.75

N7800 X398.603 Y220.66 I70.75 J0.

N7810 X469.353 Y291.41 I0. J70.75

N7820 G1 X469.603

N7830 G3 X398.603 Y362.41 I-71. J0.

N7840 X327.603 Y291.41 I0. J-71.

N7850 X398.603 Y220.41 I71. J0.

N7860 X469.603 Y291.41 I0. J71.

N7870 G1 X469.853

N7880 G3 X398.603 Y362.66 I-71.25 J0.

N7890 X327.353 Y291.41 I0. J-71.25

N7900 X398.603 Y220.16 I71.25 J0.

N7910 X469.853 Y291.41 I0. J71.25

N7920 G1 X470.103

N7930 G3 X398.603 Y362.91 I-71.5 J0.

N7940 X327.103 Y291.41 I0. J-71.5

N7950 X398.603 Y219.91 I71.5 J0.

N7960 X470.103 Y291.41 I0. J71.5

N7970 G1 X470.353

N7980 G3 X398.603 Y363.16 I-71.75 J0.

N7990 X326.853 Y291.41 I0. J-71.75

N8000 X398.603 Y219.66 I71.75 J0.



N8010 X470.353 Y291.41 I0. J71.75

N8020 G1 X470.603

N8030 G3 X398.603 Y363.41 I-72. J0.

N8040 X326.603 Y291.41 I0. J-72.

N8050 X398.603 Y219.41 I72. J0.

N8060 X470.603 Y291.41 I0. J72.

N8070 G1 X470.853

N8080 G3 X398.603 Y363.66 I-72.25 J0.

N8090 X326.353 Y291.41 I0. J-72.25

N8100 X398.603 Y219.16 I72.25 J0.

N8110 X470.853 Y291.41 I0. J72.25

N8120 G1 X471.103

N8130 G3 X398.603 Y363.91 I-72.5 J0.

N8140 X326.103 Y291.41 I0. J-72.5

N8150 X398.603 Y218.91 I72.5 J0.

N8160 X471.103 Y291.41 I0. J72.5

N8170 G1 X471.353

N8180 G3 X398.603 Y364.16 I-72.75 J0.

N8190 X325.853 Y291.41 I0. J-72.75

N8200 X398.603 Y218.66 I72.75 J0.

N8210 X471.353 Y291.41 I0. J72.75

N8220 G1 X471.603



N8230 G3 X398.603 Y364.41 I-73. J0.

N8240 X325.603 Y291.41 I0. J-73.

N8250 X398.603 Y218.41 I73. J0.

N8260 X471.603 Y291.41 I0. J73.

N8270 G1 X471.853

N8280 G3 X398.603 Y364.66 I-73.25 J0.

N8290 X325.353 Y291.41 I0. J-73.25

N8300 X398.603 Y218.16 I73.25 J0.

N8310 X471.853 Y291.41 I0. J73.25

N8320 G1 X472.103

N8330 G3 X398.603 Y364.91 I-73.5 J0.

N8340 X325.103 Y291.41 I0. J-73.5

N8350 X398.603 Y217.91 I73.5 J0.

N8360 X472.103 Y291.41 I0. J73.5

N8370 G1 X472.353

N8380 G3 X398.603 Y365.16 I-73.75 J0.

N8390 X324.853 Y291.41 I0. J-73.75

N8400 X398.603 Y217.66 I73.75 J0.

N8410 X472.353 Y291.41 I0. J73.75

N8420 G1 X472.603

N8430 G3 X398.603 Y365.41 I-74. J0.

N8440 X324.603 Y291.41 I0. J-74.



N8450 X398.603 Y217.41 I74. J0.

N8460 X472.603 Y291.41 I0. J74.

N8470 G1 X472.853

N8480 G3 X398.603 Y365.66 I-74.25 J0.

N8490 X324.353 Y291.41 I0. J-74.25

N8500 X398.603 Y217.16 I74.25 J0.

N8510 X472.853 Y291.41 I0. J74.25

N8520 G1 X473.103

N8530 G3 X398.603 Y365.91 I-74.5 J0.

N8540 X324.103 Y291.41 I0. J-74.5

N8550 X398.603 Y216.91 I74.5 J0.

N8560 X473.103 Y291.41 I0. J74.5

N8570 G1 X473.353

N8580 G3 X398.603 Y366.16 I-74.75 J0.

N8590 X323.853 Y291.41 I0. J-74.75

N8600 X398.603 Y216.66 I74.75 J0.

N8610 X473.353 Y291.41 I0. J74.75

N8620 G1 X473.603

N8630 G3 X398.603 Y366.41 I-75. J0.

N8640 X323.603 Y291.41 I0. J-75.

N8650 X398.603 Y216.41 I75. J0.

N8660 X473.603 Y291.41 I0. J75.



N8670 G1 X473.853

N8680 G3 X398.603 Y366.66 I-75.25 J0.

N8690 X323.353 Y291.41 I0. J-75.25

N8700 X398.603 Y216.16 I75.25 J0.

N8710 X473.853 Y291.41 I0. J75.25

N8720 G1 X474.103

N8730 G3 X398.603 Y366.91 I-75.5 J0.

N8740 X323.103 Y291.41 I0. J-75.5

N8750 X398.603 Y215.91 I75.5 J0.

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N8770 G1 X474.353

N8780 G3 X398.603 Y367.16 I-75.75 J0.

N8790 X322.853 Y291.41 I0. J-75.75

N8800 X398.603 Y215.66 I75.75 J0.

N8810 X474.353 Y291.41 I0. J75.75

N8820 G1 X474.603

N8830 G3 X398.603 Y367.41 I-76. J0.

N8840 X322.603 Y291.41 I0. J-76.

N8850 X398.603 Y215.41 I76. J0.

N8860 X474.603 Y291.41 I0. J76.

N8870 G1 X474.853

N8880 G3 X398.603 Y367.66 I-76.25 J0.



N8890 X322.353 Y291.41 I0. J-76.25

N8900 X398.603 Y215.16 I76.25 J0.

N8910 X474.853 Y291.41 I0. J76.25

N8920 G1 X475.103

N8930 G3 X398.603 Y367.91 I-76.5 J0.

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N8950 X398.603 Y214.91 I76.5 J0.

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N8970 G1 X475.353

N8980 G3 X398.603 Y368.16 I-76.75 J0.

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N9000 X398.603 Y214.66 I76.75 J0.

N9010 X475.353 Y291.41 I0. J76.75

N9020 G1 X475.603

N9030 G3 X398.603 Y368.41 I-77. J0.

N9040 X321.603 Y291.41 I0. J-77.

N9050 X398.603 Y214.41 I77. J0.

N9060 X475.603 Y291.41 I0. J77.

N9070 G1 X475.853

N9080 G3 X398.603 Y368.66 I-77.25 J0.

N9090 X321.353 Y291.41 I0. J-77.25

N9100 X398.603 Y214.16 I77.25 J0.



N9110 X475.853 Y291.41 I0. J77.25

N9120 G1 X476.103

N9130 G3 X398.603 Y368.91 I-77.5 J0.

N9140 X321.103 Y291.41 I0. J-77.5

N9150 X398.603 Y213.91 I77.5 J0.

N9160 X476.103 Y291.41 I0. J77.5

N9170 G1 X476.353

N9180 G3 X398.603 Y369.16 I-77.75 J0.

N9190 X320.853 Y291.41 I0. J-77.75

N9200 X398.603 Y213.66 I77.75 J0.

N9210 X476.353 Y291.41 I0. J77.75

N9220 G1 X476.603

N9230 G3 X398.603 Y369.41 I-78. J0.

N9240 X320.603 Y291.41 I0. J-78.

N9250 X398.603 Y213.41 I78. J0.

N9260 X476.603 Y291.41 I0. J78.

N9270 G1 X476.853

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N9290 X320.353 Y291.41 I0. J-78.25

N9300 X398.603 Y213.16 I78.25 J0.

N9310 X476.853 Y291.41 I0. J78.25

N9320 G1 X477.103



N9330 G3 X398.603 Y369.91 I-78.5 J0.

N9340 X320.103 Y291.41 I0. J-78.5

N9350 X398.603 Y212.91 I78.5 J0.

N9360 X477.103 Y291.41 I0. J78.5

N9370 G1 X477.353

N9380 G3 X398.603 Y370.16 I-78.75 J0.

N9390 X319.853 Y291.41 I0. J-78.75

N9400 X398.603 Y212.66 I78.75 J0.

N9410 X477.353 Y291.41 I0. J78.75

N9420 G1 X477.603

N9430 G3 X398.603 Y370.41 I-79. J0.

N9440 X319.603 Y291.41 I0. J-79.

N9450 X398.603 Y212.41 I79. J0.

N9460 X477.603 Y291.41 I0. J79.

N9470 G1 X477.853

N9480 G3 X398.603 Y370.66 I-79.25 J0.

N9490 X319.353 Y291.41 I0. J-79.25

N9500 X398.603 Y212.16 I79.25 J0.

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N9520 G1 X478.103

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N9540 X319.103 Y291.41 I0. J-79.5



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N9560 X478.103 Y291.41 I0. J79.5
N9570 G1 X478.353
N9580 G3 X398.603 Y371.16 I-79.75 J0.
N9590 X318.853 Y291.41 I0. J-79.75
N9600 X398.603 Y211.66 I79.75 J0.
N9610 X478.353 Y291.41 I0. J79.75
N9620 G1 X478.603
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N9640 X318.603 Y291.41 I0. J-80.
N9650 X398.603 Y211.41 I80. J0.
N9660 X478.603 Y291.41 I0. J80.
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N9690 X318.353 Y291.41 I0. J-80.25
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N9720 G1 X479.103
N9730 G3 X398.603 Y371.91 I-80.5 J0.
N9740 X318.103 Y291.41 I0. J-80.5
N9750 X398.603 Y210.91 I80.5 J0.
N9760 X479.103 Y291.41 I0. J80.5



N9770 G1 X479.353

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N9790 X317.853 Y291.41 I0. J-80.75

N9800 X398.603 Y210.66 I80.75 J0.

N9810 X479.353 Y291.41 I0. J80.75

N9820 G1 X479.603

N9830 G3 X398.603 Y372.41 I-81. J0.

N9840 X317.603 Y291.41 I0. J-81.

N9850 X398.603 Y210.41 I81. J0.

N9860 X479.603 Y291.41 I0. J81.

N9870 G1 X479.853

N9880 G3 X398.603 Y372.66 I-81.25 J0.

N9890 X317.353 Y291.41 I0. J-81.25

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N9910 X479.853 Y291.41 I0. J81.25

N9920 G1 X480.103

N9930 G3 X398.603 Y372.91 I-81.5 J0.

N9940 X317.103 Y291.41 I0. J-81.5

N9950 X398.603 Y209.91 I81.5 J0.

N9960 X480.103 Y291.41 I0. J81.5

N9970 G1 X480.353

N9980 G3 X398.603 Y373.16 I-81.75 J0.



N9990 X316.853 Y291.41 I0. J-81.75

N100 X398.603 Y209.66 I81.75 J0.

N110 X480.353 Y291.41 I0. J81.75

N120 G1 X480.603

N130 G3 X398.603 Y373.41 I-82. J0.

N140 X316.603 Y291.41 I0. J-82.

N150 X398.603 Y209.41 I82. J0.

N160 X480.603 Y291.41 I0. J82.

N170 G1 X480.853

N180 G3 X398.603 Y373.66 I-82.25 J0.

N190 X316.353 Y291.41 I0. J-82.25

N200 X398.603 Y209.16 I82.25 J0.

N210 X480.853 Y291.41 I0. J82.25

N220 G1 X481.103

N230 G3 X398.603 Y373.91 I-82.5 J0.

N240 X316.103 Y291.41 I0. J-82.5

N250 X398.603 Y208.91 I82.5 J0.

N260 X481.103 Y291.41 I0. J82.5

N270 G1 X481.353

N280 G3 X398.603 Y374.16 I-82.75 J0.

N290 X315.853 Y291.41 I0. J-82.75

N300 X398.603 Y208.66 I82.75 J0.



N310 X481.353 Y291.41 I0. J82.75

N320 G1 X481.603

N330 G3 X398.603 Y374.41 I-83. J0.

N340 X315.603 Y291.41 I0. J-83.

N350 X398.603 Y208.41 I83. J0.

N360 X481.603 Y291.41 I0. J83.

N370 G1 X481.853

N380 G3 X398.603 Y374.66 I-83.25 J0.

N390 X315.353 Y291.41 I0. J-83.25

N400 X398.603 Y208.16 I83.25 J0.

N410 X481.853 Y291.41 I0. J83.25

N420 G1 X482.103

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N440 X315.103 Y291.41 I0. J-83.5

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N470 G1 X482.353

N480 G3 X398.603 Y375.16 I-83.75 J0.

N490 X314.853 Y291.41 I0. J-83.75

N500 X398.603 Y207.66 I83.75 J0.

N510 X482.353 Y291.41 I0. J83.75

N520 G1 X482.603



N530 G3 X398.603 Y375.41 I-84. J0.

N540 X314.603 Y291.41 I0. J-84.

N550 X398.603 Y207.41 I84. J0.

N560 X482.603 Y291.41 I0. J84.

N570 G1 X482.853

N580 G3 X398.603 Y375.66 I-84.25 J0.

N590 X314.353 Y291.41 I0. J-84.25

N600 X398.603 Y207.16 I84.25 J0.

N610 X482.853 Y291.41 I0. J84.25

N620 G1 X483.103

N630 G3 X398.603 Y375.91 I-84.5 J0.

N640 X314.103 Y291.41 I0. J-84.5

N650 X398.603 Y206.91 I84.5 J0.

N660 X483.103 Y291.41 I0. J84.5

N670 G1 X483.353

N680 G3 X398.603 Y376.16 I-84.75 J0.

N690 X313.853 Y291.41 I0. J-84.75

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N710 X483.353 Y291.41 I0. J84.75

N720 G1 X483.603

N730 G3 X398.603 Y376.41 I-85. J0.

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N760 X483.603 Y291.41 I0. J85.

N770 G1 X483.853

N780 G3 X398.603 Y376.66 I-85.25 J0.

N790 X313.353 Y291.41 I0. J-85.25

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N810 X483.853 Y291.41 I0. J85.25

N820 G1 X484.103

N830 G3 X398.603 Y376.91 I-85.5 J0.

N840 X313.103 Y291.41 I0. J-85.5

N850 X398.603 Y205.91 I85.5 J0.

N860 X484.103 Y291.41 I0. J85.5

N870 G1 X484.353

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N890 X312.853 Y291.41 I0. J-85.75

N900 X398.603 Y205.66 I85.75 J0.

N910 X484.353 Y291.41 I0. J85.75

N920 G1 X484.603

N930 G3 X398.603 Y377.41 I-86. J0.

N940 X312.603 Y291.41 I0. J-86.

N950 X398.603 Y205.41 I86. J0.

N960 X484.603 Y291.41 I0. J86.



N970 G1 X484.853

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N990 X312.353 Y291.41 I0. J-86.25

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N1070 G1 X485.353

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N1090 X311.853 Y291.41 I0. J-86.75

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N1120 G1 X485.603

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N1140 X311.603 Y291.41 I0. J-87.

N1150 X398.603 Y204.41 I87. J0.

N1160 X485.603 Y291.41 I0. J87.

N1170 G1 X485.853

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N1220 G1 X486.103

N1230 G3 X398.603 Y378.91 I-87.5 J0.

N1240 X311.103 Y291.41 I0. J-87.5

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N1270 G1 X486.353

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N1320 G1 X486.603

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N1340 X310.603 Y291.41 I0. J-88.

N1350 X398.603 Y203.41 I88. J0.

N1360 X486.603 Y291.41 I0. J88.

N1370 G1 X486.853

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N1440 X310.103 Y291.41 I0. J-88.5

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N1460 X487.103 Y291.41 I0. J88.5

N1470 G1 X487.353

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N1510 X487.353 Y291.41 I0. J88.75

N1520 G1 X487.603

N1530 G3 X398.603 Y380.41 I-89. J0.

N1540 X309.603 Y291.41 I0. J-89.

N1550 X398.603 Y202.41 I89. J0.

N1560 X487.603 Y291.41 I0. J89.

N1570 G1 X487.853

N1580 G3 X398.603 Y380.66 I-89.25 J0.

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N1620 G1 X488.103



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N1710 X488.353 Y291.41 I0. J89.75

N1720 G1 X488.603

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N1740 X308.603 Y291.41 I0. J-90.

N1750 X398.603 Y201.41 I90. J0.

N1760 X488.603 Y291.41 I0. J90.

N1770 G1 X488.853

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N1820 G1 X489.103

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N1870 G1 X489.353
N1880 G3 X398.603 Y382.16 I-90.75 J0.
N1890 X307.853 Y291.41 I0. J-90.75
N1900 X398.603 Y200.66 I90.75 J0.
N1910 X489.353 Y291.41 I0. J90.75
N1920 G1 X489.603
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N1940 X307.603 Y291.41 I0. J-91.
N1950 X398.603 Y200.41 I91. J0.
N1960 X489.603 Y291.41 I0. J91.
N1970 G1 X489.853
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N1990 X307.353 Y291.41 I0. J-91.25
N2000 X398.603 Y200.16 I91.25 J0.
N2010 X489.853 Y291.41 I0. J91.25
N2020 G1 X490.103
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N2040 X307.103 Y291.41 I0. J-91.5
N2050 X398.603 Y199.91 I91.5 J0.
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N2220 G1 X491.103

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N2340 X305.603 Y291.41 I0. J-93.

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N2420 G1 X492.103

N2430 G3 X398.603 Y384.91 I-93.5 J0.

N2440 X305.103 Y291.41 I0. J-93.5

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N2460 X492.103 Y291.41 I0. J93.5

N2470 G1 X492.353

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N2520 G1 X492.603

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N2550 X398.603 Y197.41 I94. J0.

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N2710 X493.353 Y291.41 I0. J94.75

N2720 G1 X493.603



N2730 G3 X398.603 Y386.41 I-95. J0.
N2740 X303.603 Y291.41 I0. J-95.
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N2770 G1 X493.853
N2780 G3 X398.603 Y386.66 I-95.25 J0.
N2790 X303.353 Y291.41 I0. J-95.25
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N2840 X303.103 Y291.41 I0. J-95.5
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N2870 G1 X494.353
N2880 G3 X398.603 Y387.16 I-95.75 J0.
N2890 X302.853 Y291.41 I0. J-95.75
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N2910 X494.353 Y291.41 I0. J95.75
N2920 G1 X494.603
N2930 G3 X398.603 Y387.41 I-96. J0.
N2940 X302.603 Y291.41 I0. J-96.



N2950 X398.603 Y195.41 I96. J0.

N2960 X494.603 Y291.41 I0. J96.

N2970 G0 Z27.

N2980 X306.103 Y294.41

N2990 Z12.

N3000 G1 Z2. F40.

N3010 X303.103 F140.

N3020 G3 X300.103 Y291.41 I0. J-3.

N3030 X398.603 Y192.91 I98.5 J0.

N3040 X497.103 Y291.41 I0. J98.5

N3050 X398.603 Y389.91 I-98.5 J0.

N3060 X300.103 Y291.41 I0. J-98.5

N3070 X303.103 Y288.41 I3. J0.

N3080 G1 X306.103

N3090 G0 Z27.

N3100 M5

N3110 G91 G28 Z0.

N3120 G28 X0. Y0. A0.

N3130 M30



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