

1 **COMPETITION OF SALTS WITH SULFAMETHOXAZOLE IN AN ANIONIC**
2 **ION EXCHANGE PROCESS**

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18 **Abstract**

19 Sulfamethoxazole is an emergent contaminant in waters. It is an antibiotic for
20 humans and animals that is difficult to biodegrade in drinking water and sewage treatment
21 plants. As the most frequent sulfonamide, its treatment and removal is difficult. In its
22 anionic form, it can be retained by ion exchange, although competition with other ions,
23 especially salts present in natural and treated water, needs to be taken into consideration
24 due to competition between the anions for the active sites of the resin. This work
25 investigated the removal of sulfamethoxazole (SMX) from low saline waters. An anionic
26 ion exchange resin, Lewatit MP500, was used to remove SMX in synthetic solutions in
27 the presence of chloride, sulfate and nitrate salts. Multicomponent system solutions
28 containing a fixed concentration of salts and different concentrations of SMX were tested
29 in batch experiments. The presence of Cl^- , SO_4^{2-} and NO_3^- suppressed the adsorption of
30 SMX, specially the presence of SO_4^{2-} who showed the highest adsorption capacity onto
31 the resin. Adsorption equilibrium constants were determined using Langmuir isotherm
32 and the Extended Langmuir isotherm for multicomponent systems. The maximum
33 adsorption capacity for the SMX/salts system was 105 mg/mL wet resin and the
34 equilibrium constants 1.4 L/g SMX, 6 L/g NO_3^- , 9 L/g SO_4^{2-} . Kinetics was analyzed using
35 the pore diffusion model, getting a diffusivity value of $1.3 \cdot 10^{-10} \text{ cm}^2/\text{s}$ for SMX. Finally,
36 two operational load and elution cycles were carried out in a fixed bed column using
37 mixture synthetic solutions of SMX and salts to obtain the corresponding breakthrough
38 curves. Results show that the resin is able to retain SMX despite the high competition of
39 the other anions and can be regenerated completely after each cycle.

40

41 **Keywords:** ion exchange, pharmaceutical contaminants, isotherms, kinetics, fixed bed
42 operation

43 **Introduction**

44 The presence of antibiotics in the ecosystem has been known for almost 30 years.
45 In recent years, the use of antibiotics in veterinary and human medicine has become
46 widespread, with the ensuing increase in water contamination by these compounds.
47 Human and veterinary antibiotics are detected in different matrices. These contaminants
48 are continually discharged into the natural environment by a diversity of input sources
49 (households, industries, hospitals, aquaculture, livestock, poultry and pets). Most
50 wastewater treatment plants (WWTPs) are not designed to remove highly polar micro
51 pollutants like antibiotics (Xu et al. 2007; Díaz-Cruz et al. 2003). Therefore, they may be
52 transported to surface waters and reach groundwater after leaching. Ultimately,
53 contaminated surface waters can enter into drinking water treatment plants (DWTPs),
54 which are likewise not equipped to remove these compounds, which eventually reach the
55 water distribution system. Practical, economical solutions must therefore be developed to
56 reduce the daily amounts of antibiotics discharged into the environment.

57 A wide range of chemical and physical methodologies can be employed for the
58 removal of organic compounds. Different methods may be chosen depending on the
59 concentration of the pollutant in the effluent and the cost of the process (Homen and
60 Santos 2011). The treatment options typically considered for the removal of emerging
61 contaminants include activated sludge systems (Carballo et al. 2013), adsorption (Grassi
62 et al. 2012), Advanced Oxidation Processes (AOPs) (Andreozzi et al. 2005; Balcioglu et
63 al. 2003; Trovó et al. 2009; Pérez-Moya et al. 2010), Nanofiltration (NF), and Reverse
64 Osmosis (RO) membranes (Li et al. 2004). Although processes such as advanced
65 oxidation can convert antibiotic molecules into compounds or even mineralize them
66 completely, these processes are very expensive (Mehrjouei et al. 2014) and difficult to

67 maintain for the total removal of compounds including antibiotics at industrial scale.
68 Besides, these processes can lead to the formation of oxidation intermediates that are as
69 yet mostly unknown (Grassi, 2012). On the other hand, physicochemical treatments such
70 as coagulation/flocculation processes (Vieno et al. 2007; Stackelberg et al. 2007) have
71 generally been found to be unable to remove Endocrine Disrupting Compounds and
72 Personal Care Products.

73 Adsorption processes do not add undesirable by-products and have been found to
74 be better than other techniques for wastewater in terms of simplicity of design and
75 operation, and insensitivity of toxic substances (Tong et al. 2010; Ahmed et al. 2015).
76 Among several materials used as adsorbents, Activated Carbons (ACs) have been used to
77 remove different types of emerging compounds in general, although their use is
78 sometimes restricted due to their high cost (Putra et al. 2009; Rivera-Utrilla et al. 2009).
79 Moreover, when AC has been exhausted, it can be regenerated for further use, although
80 the regeneration process results in a loss of carbon, and the regenerated product may have
81 a slightly lower adsorption capacity compared to the virgin activated carbon. Many
82 researchers also have investigated the adsorptive removal of pharmaceuticals by carbon
83 nanotubes (Ji et al. 2010; Cho et al. 2011), soils (Sukul et al. 2008), natural aquifer
84 materials (Hari et al. 2005) and sediments (Stein et al. 2008). However, these natural
85 adsorbents have a number of drawbacks in terms of availability, effectiveness and
86 regeneration problems. Therefore, interest in alternative adsorbents has subsequently
87 grown with the aim of finding new low-cost adsorbents (Gupta et al. 2009; Crisafully et
88 al. 2008).

89 Polymeric resins are becoming more common in wastewater treatment due to their
90 low cost, easy regeneration and selective removal of pollutants. Adams et al. (2002) and
91 Choi et al. (2007) studied the use of polymeric resin for the removal of sulfonamides and

92 tetracyclines. They obtained high removal efficiencies (90% for sulfonamides and >80%
93 for tetracyclines). Vergili and Barlas (2009) studied the adsorption of carbamazepine,
94 propyphenazone and sulfamethoxazole using a polymeric resin, Lewatit VP OC 1163.
95 This resin showed a large adsorption capacity for pharmaceuticals with low solubility.
96 Most recently, Jiang et al. (2015) studied the removal of pharmaceuticals like sulfadiazine
97 by two magnetic ion exchange resins and the effect of the co-existing anions, chloride
98 and sulfate, on the adsorption process. However, the information of pharmaceuticals
99 removal by porous resins remains limited, although porous resins are one of the most
100 effective adsorbents for purifying waters.

101 Sulfamethoxazole (SMX) is a common antibacterial antibiotic sulfonamide that is
102 widely used to treat urinary tract infections in humans and animals. It prevents the
103 formation of dihydrofolic acid, a compound that bacteria must be able to produce in order
104 to survive. It is also the most frequently detected sulfonamide in municipal sewage. It is
105 not biodegradable and its persistence in the environment is larger than one year.

106 The aim of this work was to determine the feasibility of ion exchange treatment
107 of low saline natural waters contaminated with sulfamethoxazole (SMX) in the presence
108 of chloride, nitrate and sulfate salts. A macroporous strong anionic resin was tested in
109 batch and packed-column experiments using aqueous solutions of SMX with salts, to
110 determine its capacity to retain SMX in the presence of these salts, the effect of the co-
111 existing anions, and comparing the results with those previously obtained for SMX in
112 single solutions. In this case, the ion exchange resin used has been Lewatit MP500, as
113 example of commercial strong anionic sorbents. Equilibrium and kinetics were studied in
114 batch in order to characterize the operation. Several load and elution cycles were
115 performed in a fixed bed column to evaluate the behavior of the resin in an industrial

116 operation. Breakthrough curves of load and elution were fitted using a fixed-bed
117 adsorption model.

118 **Materials and methods**

119 **Reagents and Adsorbent**

120 Among sulfonamides, sulfamethoxazole (SMX) was selected in this study
121 because is one of the most commonly used. Sulfamethoxazole (purity>98 % w/w), was
122 purchased from Sigma-Aldrich. The physicochemical properties of SMX are: Molecular
123 weight 253.28, pKa= 1.6/5.7, log K_{ow}=0.89.

124 Inorganic salts K₂SO₄ (purity ≥99% w/w), NaNO₃ (purity ≥99% w/w) and NaCl
125 (purity ≥99% w/w), used as co-existing anions, were purchased from Sigma-Aldrich.

126 The aqueous solutions of SMX and salts were prepared at concentrations between
127 62-124 mg/L SMX and a fixed concentration of salts (250 mg/L SO₄²⁻, 250 mg/L Cl⁻ and
128 50 mg/L NO₃⁻). In the case of individual experiments of nitrate, sulfate and chloride salts,
129 the solutions were prepared at concentrations of between 50-125 mg/L for NO₃⁻, 50-300
130 mg/L for SO₄²⁻ and 50-350 mg/L for Cl⁻.

131 Methanol (HPLC (High Pressure Liquid Chromatography) grade) used for liquid
132 chromatography was purchased from Sigma-Aldrich, and ultra-pure water was prepared
133 in a Milli-Q purification system. The filters used for filtration were obtained from
134 Millipore (0.45 μm pore PVDF (polyvinylidene difluoride) for samples) and Whatman
135 (0.22 μm pore PTFE (Polytetrafluoroethylene) for the mobile phase). Experiments were
136 carried out at pH values of aqueous solutions of between 5.0 and 5.5.

137 A commercial organic polymeric resin (Lewatit MP500) manufactured by
138 Lanxess was used as adsorbent. The strong base resin Lewatit MP500 has a quaternary

139 amine (macroporous type I) and a crosslinked polystyrene matrix. The main properties of
140 the resin are shown in Table 1.

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| Table 1 |
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143 **Analytical methods**

144 Determination of sulfamethoxazole in the samples was performed using HPLC
145 (Agilent 1200) combined with UV detection, using a reverse-phase column from
146 Teknokroma (Mediterranea Sea18, 5 μ m x 25 cm x 46 cm). Prior to HPLC analysis, the
147 samples were treated using 0.45 μ m PVDF filters to ensure that they were free of other
148 compounds that might interfere in the analysis. The mobile phase consisted of eluent A
149 (methanol) and eluent B (water). The method was isocratic (60% of eluent A and 40% of
150 eluent B). Analysis was performed at a flow rate of 0.7 mL/min. The wavelength used for
151 detection was 270 nm and the retention time was 4.9 min. The column compartment
152 temperature was 40°C. Injection volume: 20 μ L.

153 The determination of salts (chloride, nitrate and sulfate) was performed using an
154 Ion Chromatograph (DIONEX 120). The mobile phase was a mixture of Na₂CO₃ and
155 NaHCO₃ (4.5 mM CO₃²⁻ and 0.8 mM HCO₃⁻). The retention times were 2.58 min for Cl⁻,
156 4.33 min for NO₃⁻ and 10.33 min for SO₄²⁻.

157 **Experimental Method**

158 *Batch Experiments*

159 Runs were carried out at room temperature in cylindrical stirred tanks of 500 mL,
160 operating in a magnetic stirring at a speed of 300 rpm. This agitation rate would be
161 sufficient to eliminate the film mass transfer resistance in the ion exchange process,

162 because film diffusion control may prevail in systems with dilute solutions and with
163 inefficient agitation (Helfferich 1962), which is not the case. Furthermore, at this agitation
164 rate it was tested that the particles did not break, maintaining their integrity along the
165 experiments. Initially, as the ionic form of the wet resin was Cl^- , the conditioning was
166 carried out by contacting the resin with a solution of NaOH 1 M with an L/S ratio (volume
167 of liquid (mL)/ mass of wet resin (g)) = 20, 2 times, 20 minutes each time, to exchange
168 the Cl^- groups by OH^- groups. The resin was then washed with distilled water twice for
169 5 minutes each time with an L/S ratio = 50 and subsequently separated from the solution.

170 The resin was then contacted with the loading solution containing 250 mg/L SO_4^{2-}
171 , 250 mg/L Cl^- , 50 mg/L NO_3^- and different concentrations of SMX (between 62 and
172 124 mg/L) using an L/S ratio (mL solution/grams wet resin) = 150 (450 mL solution/3 g
173 wet resin), 200 (450 mL solution/2.25 g wet resin) and 250 (475 mL solution/1.9 g wet
174 resin). The concentration of salts was chosen in line with permissible limits for drinking
175 water quality set by national legislation and WHO (World Health Organization). The
176 humidity of the resin was calculated drying the resin in an oven at 60°C overnight; being
177 36% (1 g wet resin corresponding to 0.64 g dry resin).

178 Experiments were also carried out using single components of salts (chloride,
179 sulfate and nitrate). The experiments using SMX alone were carried out in a previous
180 study (Fernández et al. 2013). The present experiments were carried out using an L/S ratio
181 (mL solution/g wet resin) = 1000 (500 mL solution/0.5 g wet resin) and the following
182 initial concentration of salts: $[\text{NO}_3^-]_0 = 50\text{-}125$ mg/L; $[\text{SO}_4^{2-}]_0 = 50\text{-}300$ mg/L and $[\text{Cl}^-]_0 =$
183 50-350 mg/L.

184 The contact time employed in the experiments was 120 minutes, the time
185 considered sufficient to reach operative equilibrium. The volume of the samples extracted

186 from the tank each time was 2 mL, which did not substantially change the volume of the
187 solution. The concentration of SMX, chloride, sulfate and nitrate ions in the resin were
188 determined by mass balance, calculating the difference between the initial and final
189 amount of charged ions in the solution.

190 *Column Experiments*

191 Continuous flow adsorption experiments were carried out in a glass column with
192 an internal diameter of 1.1 cm and a total tube length of 25 cm. Column was prepared by
193 packing with 2 grams (1.9 mL) of wet resin. Solutions were pumped through the column
194 by a peristaltic pump (Masterflex7554-60 pump) using down-flow mode in both loading
195 and elution steps. Previous work with sulfamethoxazole using up-flow in the elution step
196 showed the same results than using down-flow mode. It was independent of the direction
197 of the flow which means, it did not create preference channels along the fixed bed in the
198 column. Therefore, we assumed that flow direction is independent in the adsorption
199 process, selecting down-flow mode in this case.

200 The packed column was activated by pumping through a 1M NaOH solution for
201 20 minutes, at a flow rate of 11 mL/min. Then, distilled water was fed through the column
202 at a flow rate of 11 mL/min for 15 minutes to wash the resin.

203 Two load stages using synthetic solutions containing 125 mg/L SMX, 250 mg/L
204 Cl^- , 250 mg/L SO_4^{2-} and 50 mg/L NO_3^- in the first stage, and 90 mg/L SMX and the
205 same concentration of salts in the second stage were carried out at a down-flow rate of 11
206 mL/min and 10.5 mL/min, respectively. Effluent samples (4 mL approximately) were
207 collected at specified times intervals (5-10 minutes) and measured by HPLC and IC to
208 monitor the evolution of SMX and salt concentrations over time. The breakthrough curve
209 was plotted until the concentration at the outlet of the column effluent reached the initial

210 concentration of the feed solution. After adsorption, distilled water was fed through the
211 column to remove any unabsorbed ions on the adsorbent surface or entrapped between
212 adsorbent particles.

213 After each loading, an elution step was carried out by pumping a 0.5 M NaOH
214 solution through the column at a down-flow-rate of 10 mL/min and 9 mL/min,
215 respectively. Effluent samples were collected at the outlet of the column every 5-10
216 minutes to monitor the evolution of the concentration over time. The elution curve was
217 plotted until no concentrations were detected at the column outlet.

218 **Results and discussion**

219 **Batch equilibrium study**

220 In order to evaluate the capacity of the MP500 resin to retain SMX in presence of
221 salts, several runs were carried out using different L/S ratios (volume of liquid (mL)/mass
222 of wet resin (g)) = 150, 200 and 250, using synthetic solutions of SMX and a fixed
223 concentration of salts (chloride, sulfate and nitrate) in each experiment. The solutions
224 were prepared using 250 mg/L Cl^- , 250 g/L SO_4^{2-} , 50 mg/L NO_3^- , and different
225 concentrations of SMX (between 62 and 124 mg/L SMX). The concentrations of each
226 compound were monitored over time until reaching equilibrium. Equilibrium
227 concentrations were obtained within 100 minutes. A mass balance was used to determine
228 the equilibrium compositions of each anion in the resin and in the solution phase. The
229 equilibrium concentrations obtained and their respective adsorption capacities are shown
230 in Table 2. In the case of chloride, the retention capacity was very low. The resin showed
231 more affinity for the other compounds that is consistent with the results obtained in
232 individual systems, where chloride exhibited lower adsorption capacity than the other
233 compounds.

253 It can be seen that the Langmuir isotherm showed a good correlation between the
 254 experimental results and predicted values by the model. The different isotherm
 255 parameters obtained for SMX in mixtures using the Langmuir isotherm were: $K_{eq-Lang}=$
 256 11.8 L/g and $q_{T-Lang}= 17.2 \text{ g SMX/L wet resin}$, with a correlation coefficient $R^2= 0.994$.
 257 Comparison of these results with those obtained in a previous study on SMX in a single
 258 system (Fernández et al. 2013, Lopez, 2014) allows the determination of the loss in
 259 capacity of the resin to remove SMX due to the presence of salts in the aqueous solution.
 260 The parameters obtained for SMX, NO_3^- , SO_4^{2-} and Cl^- in single component systems are
 261 summarized in Table 3.

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|---------|
| Table 3 |
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263

264 To quantify the agreement between the model predictions and the experimental
 265 data observations, an objective function relating the experimental and the predicted
 266 component uptake may be defined as (Shallcross et al. 1988):

$$267 \quad E_i = \sum_{j=1}^Q \left(\frac{q_i^{exp} - q_i^{model}}{q_i^{exp}} \right)^2 \quad (2)$$

268 where Q is the number of data points: $j=1 \dots Q$, and q_i^{exp} and q_i^{model} are the experimental
 269 and the predicted adsorption capacities. The error function value (E_i) obtained for each
 270 salt in single component system is presented in Table 3.

271 On the other hand, when comparing the capacity to adsorb SMX alone or in
 272 mixtures, it can be seen that the maximum adsorption capacity for SMX decreases
 273 considerably from $258 \text{ g SMX/L wet resin}$ to $17.2 \text{ g SMX/L wet resin}$ in mixtures, which
 274 means a loss of adsorption capacity of 93%. Therefore, the existence of anions in the
 275 solution impedes the exchange of the adsorbate with the resin. Moreover, the addition of

276 chloride, sulfate and nitrate salts to the solution may influence the diffusion of
 277 sulfamethoxazole in the water and the interactions between SMX and Lewatit MP500. A
 278 reduction in the capacity to adsorb SMX means that the presence of salts in the solution
 279 interferes in the adsorption process. This is in concordance with the results obtained from
 280 Jiang et al. (2015) who found that the adsorption capacity of another sulfamide,
 281 sulfadiazine (SDZ), decreases in presence of chloride and sulfate in more than 80%.
 282 Hence, competitive adsorption using the Extended Multicomponent Langmuir isotherm,
 283 Eq. (3), was used to model the experimental data.

$$284 \quad q_{e,i} = \frac{K_{eq,i} \cdot q_T \cdot C_{e,i}}{1 + \sum_j K_{eq,j} \cdot C_{e,j}} \quad (3)$$

285 where $q_{e,i}$ is the amount of solutes adsorbed per unit of adsorbent at equilibrium
 286 concentrations, $C_{e,i}$ (g/L), q_T is the maximum uptake capacity (g/L resin) for the system
 287 (SMX and salts), and $K_{eq,i}$ (L/g) is the equilibrium constant of each solute. This Langmuir
 288 equation is a simple extension of the single-component Langmuir isotherm to account for
 289 multicomponent adsorption. This model assumes: i) a homogeneous surface with respect
 290 to the energy of adsorption, and ii) all adsorption sites are equally available to all adsorbed
 291 species.

292 Note that the model actually consist of three equations, one to compute the uptake
 293 of the first component and other two for the uptakes of the other two compounds,
 294 respectively. Worth noting that the chloride has not been taken into account because of
 295 the low adsorption capacities got, almost zero. Therefore, the model comprises four
 296 parameters (Chong and Volesky 1995): q_T , $K_{eq\ SMX}$, $K_{eq\ NO_3^-}$ and $K_{eq\ SO_4^{2-}}$. The computer
 297 program Scientific was used to evaluate these parameters. The values obtained were: K_{eq}
 298 $_{SMX} = 1.4$ L/g SMX, $K_{eq\ NO_3^-} = 6$ L/g NO_3^- , $K_{eq\ SO_4^{2-}} = 9$ L/g SO_4^{2-} and $q_T = 105$ g/L wet resin
 299 for the SMX/ NO_3^- / SO_4^{2-} system, with a correlation coefficient $R^2 = 0.999$. Comparison

300 between experimental data and the values predicted by the extended Langmuir equation
301 for a multicomponent system of SMX with salts is shown in Table 2. The experimental
302 data and predicted values obtained for this system are given in Fig. 3. The effect of sulfate,
303 nitrate and chloride on pharmaceutical removal differed, with $\text{SO}_4^{2-} > \text{NO}_3^- > \text{Cl}^-$. This
304 result can be attributed to the different affinities between anions and the adsorption sites
305 on the resin. Therefore, the higher value of the $K_{eq,i}$ parameter for SO_4^{2-} than for NO_3^- and
306 SMX implies that Lewatit MP500 has a higher affinity for SO_4^{2-} than for NO_3^- or SMX.
307

Fig. 3

308

309 **Batch kinetics study**

310 Kinetics experiments were carried out in batch mode with mixtures of SMX and
311 salts in a multicomponent system monitoring SMX, nitrate, sulfate and chloride
312 concentrations over time from the initial time to equilibrium time for all solutions, and
313 also with each salt in single component system.

314 ***Multicomponent system***

315 In the SMX with salts assays, the solution concentration of SMX does not change
316 substantially after 100 minutes, so operational equilibrium may be assumed. The
317 experiments were conducted in a stirred tank using synthetic solutions with initial
318 concentrations of 62, 92 and 124 mg SMX/L and fixed concentrations of 250 mg/L SO_4^{2-} ,
319 250 mg/L Cl^- and 50 mg/L NO_3^- .

320 The ion exchange treatment of SMX with co-existing anions was modeled
321 assuming an adsorption process, seeing as the rate controlling step in ion exchange is
322 usually the diffusion of the counter anions rather than the chemical exchange reaction at
323 the fixed ions groups. This means that the ion-exchange operation is essentially a

324 diffusion phenomenon. Under the operating conditions used such as high stirred speed of
 325 300 rpm, the rate controlling step is expected to be the intraparticle diffusion (Helfferich
 326 1962). Therefore, the concentration profiles of SMX in mixtures can be modeled using
 327 the pore diffusion kinetics model:

328 ***Pore Diffusion Model.*** This model considers the resin to be a porous matrix
 329 (Rodrigues and Tondeur 1981; Costa and Rodrigues 1985b). The model is described by
 330 the following equations:

- 331 • Mass balance inside the particle:

$$332 \quad \frac{\partial q(R, t)}{\partial t} + \varepsilon_i \frac{\partial C_p(R, t)}{\partial t} = \frac{1}{R^2} \frac{\partial}{\partial R} \left[R^2 \varepsilon_i D_p \frac{\partial C_p(R, t)}{\partial R} \right] \quad (4)$$

333 where q is the solute concentration within the resin matrix due to the interaction with the
 334 fixed charge, C_p is the concentration of solute in the particle pores, ε_i is the particle
 335 porosity, D_p is the pore diffusivity and R is the radial coordinate.

- 336 • Mass balance in the bulk solution:

$$337 \quad \varepsilon_l V (C_0 - C(t)) = (1 - \varepsilon_l) V (\overline{q} + \varepsilon_i \overline{C_p}) \quad (5)$$

338 where C_0 is the initial concentration of species i in solution, V is the volume of solution
 339 and ε_l is the adsorbent porosity.

- 340 • Average concentration in the particle:

$$341 \quad \overline{q} + \varepsilon_i \overline{C_p} = \frac{3}{R_0^3} \int_0^{R_0} R^2 (q(R, t) + \varepsilon_i C_p(R, t)) dR \quad (6)$$

342 where R is the radial coordinate and R_0 is the particle radius.

- 343 • Interphase pore at equilibrium

$$344 \quad q(R, t) = f(C_p(R, t)) \quad (7)$$

345 q and C_p was correlated using the equilibrium isotherm described previously.

346 The initial and boundary conditions needed to solve the systems are:

347 • Initial conditions:

348
$$q(R, 0) = C_p(R, 0) = 0 \quad (8)$$

349
$$C(0) = C_0 \quad (9)$$

350 • Boundary conditions:

351

352
$$\text{In } R = 0 \rightarrow \left. \frac{\partial C_p(R, t)}{\partial R} \right|_{R=0} = \left. \frac{\partial q(R, t)}{\partial R} \right|_{R=0} = 0 \quad (10)$$

353
$$\text{At the interphase } (R = R_0) \rightarrow C_p(R_0, t) = C(t) \quad (11)$$

354 A FORTRAN subroutine, PDECOL (Madsen and Sincovec 1979) was used to
355 solve these equations. The subroutine uses the method of orthogonal collocation on finite
356 elements to solve the system of non-linear differential equations. The diffusivity value
357 obtained was $1.3 \cdot 10^{-8} \text{ cm}^2/\text{s}$ with an average percentage error calculated as Eq. (12) in
358 the range between 1.6% and 3.3%.

359
$$\varepsilon(\%) = \frac{\sum_{i=1}^N |(C_{i,exp} - C_{i,cal}) / C_{i,exp}|}{N} \times 100 \quad (12)$$

360 Fig. 4 shows the fit of the experimental results to this model for all the assays. The
361 good agreement between experimental data and the theoretical prediction shows the
362 goodness of the model. Comparing the value obtained in these assays with the value
363 obtained in single assays of SMX, $D_{p, SMX \text{ alone}} = 2.6 \cdot 10^{-10} \text{ cm}^2/\text{s}$ (Fernández et al. 2013,
364 Lopez, 2014), the diffusivity value for SMX in mixtures are higher.

365

Fig.4

366

367 *Salts in a single component system*

368 The chloride, nitrate and sulfate adsorption processes were monitored from the
369 initial time to equilibrium time for all solutions. The ion exchange operation was taken
370 from the loading experiments conducted in stirred tanks with synthetic solutions of
371 chloride, sulfate and nitrate salts. In the case of SMX, the results have been reported in a
372 previous paper (Fernández et al. 2013). The concentration profiles of chloride, sulfate and
373 nitrate salts can be studied using pore diffusion kinetics model as described above in
374 section *Multicomponent system*.

375 The diffusivity values obtained for each component were: $D_{p-chloride}= 3.9 \cdot 10^{-8}$
376 cm^2/s , $D_{p-sulfate}= 2.7 \cdot 10^{-8} \text{cm}^2/\text{s}$ and $D_{p-nitrate}= 2.3 \cdot 10^{-8} \text{cm}^2/\text{s}$. The average percentage error
377 values obtained from Eq.(12) were: $\mathcal{E}(\%)= 3.3-5.3$ for nitrate, $\mathcal{E}(\%)= 1.3-6.8$ for sulfate,
378 and $\mathcal{E}(\%)= 0.6-1.9$ for chloride. Fig. 5 shows a comparison of experimental data and the
379 values predicted by the pore diffusion model for each component, obtaining a good
380 correlation between both sets of values.

381

Fig. 5

382

383 **Fixed Bed Operation**

384 *Breakthrough Curves for the Load and Elution Steps.* After studying the
385 equilibrium and kinetics of the process, tests were conducted in a fixed bed column using
386 synthetic solutions of SMX and salts, using concentrations of 125 and 90 mg SMX/L, and

387 a fixed concentration of salts of 250 mg/L Cl^- , 250 mg/L SO_4^{2-} and 50 mg/L NO_3^- , to
388 obtain the corresponding breakthrough curves.

389 Operation in a fixed bed column was initially tested using a synthetic solution of
390 125 mg/L SMX and salts in the aforementioned concentrations, a volume of resin of 1.9
391 mL and a flow rate of 11 mL/min for 180 minutes. The amount of resin and the flow rate
392 in load and elution steps was the same as those used in previous assays using SMX alone
393 that was found to be adequate to achieve saturation of the resin.

394 The breakthrough curves for the load step show scattered results for all
395 compounds, with no pronounced jump in concentration being observed over time. The
396 breakthrough point, in which $C/C_0 > 0.1$, was considered from the initial time because
397 concentrations of all compounds over 10% the initial concentration were detected from
398 the first minutes of operation onwards. Equilibrium subsequently being achieved for all
399 anions in 60 minutes. SMX reached its equilibrium concentration in 5 minutes and Cl^- in
400 30 minutes, while NO_3^- and SO_4^{2-} did so in 60 minutes. The retention capacity of the
401 resin packed in the column was calculated by numerical integration of the area below the
402 breakthrough curves of the load step. The operational capacity of the bed was found to
403 be: 5 mg SMX/mL wet resin, 15 mg NO_3^- /mL wet resin, 42 mg Cl^- /mL wet resin and 50
404 mg SO_4^{2-} /mL wet resin.

405 Resin life is one of the key parameters for determining the kind of resin to be
406 applied in industrial production. After adsorption, the resin was regenerated with a 0.5M
407 NaOH solution at a flow rate of 10 mL/min for 60 minutes. The concentration at the outlet
408 of the column was negligible for all compounds within 20 minutes, recovering nearly
409 100% of all compounds in the elution step. Sulfate presented a high elution peak in the
410 first minutes of operation, reaching a concentration of 1143 mg/L, approximately 4 times

411 the initial concentration, which means the initial sample was concentrated. In the case of
412 SMX, nitrate and chloride, a high elution peak was not detected and similar
413 concentrations to their respective initial concentrations were obtained from the first
414 minutes. This agrees with the results obtained in the load step, in which the resin exhibited
415 a higher capacity of adsorption for the sulfate salt than for SMX, nitrate and chloride salts.
416 Therefore, the resin has more capacity to adsorb and concentrate sulfate than the other
417 compounds. The breakthrough curves for the load and elution steps are shown in Fig. 6a-
418 e.

Fig. 6a-e

419

420 After this first cycle of load and elution in a column setup, another cycle was
421 carried out using a concentration of 90 mg/L SMX and salts in concentrations of 250
422 mg/L sulfate, 250 mg/L chloride and 50 mg/L nitrate to study the behavior of the resin,
423 operating at a flow rate of 10.5 mL/min for 180 minutes. As in the previous cycle, SMX
424 was detected at the outlet of the column from the first minutes of operation onwards. SMX
425 reached the concentration of initial sample in 20 minutes, subsequently remaining
426 constant until the end of the operation. The sulfate salt showed the breakthrough point
427 ($C/C_0 > 0.1$) at 10 minutes, increasing quickly until saturation of the resin in 70 minutes.
428 In the case of chloride salt, the breakthrough point was at 10 minutes, growing quickly
429 until 340 mg/L in 20 minutes, hence above its initial concentration in the sample. It then
430 decreased to 250 mg/L, subsequently remaining constant until the end of operation. This
431 means that the chloride front was displaced by the sulfate within the fixed bed and hence
432 a chloride elution peak was observed ahead of the sulfate front (Arévalo et al. 1998). The
433 nitrate salt was detected at the outlet of the column in concentration above 10% of initial
434 sample concentration after 15 minutes of operation, considering this time as the

435 breakthrough point, increasing progressively until nearly reaching its initial concentration
436 in 70 minutes, and subsequently remaining constant until the end of operation. The
437 operational capacity of the bed was found to be: 4 mg SMX /mL wet resin, 7 mg NO₃⁻/mL
438 wet resin, 49 mg Cl⁻/mL wet resin and 57 mg SO₄²⁻/mL wet resin.

439 The resin was then regenerated using a 0.5M NaOH solution at a down-flow rate
440 of 9 mL/min for 60 minutes. As in the previous cycle, a high elution peak was detected
441 in the case of the sulfate salt, reaching a concentration of 2656 mg/L (9.5 times the initial
442 concentration). It then decreased rapidly, being completely removed in 20 minutes.
443 Nitrate reached a concentration of 115 mg/L (2.6 times its initial concentration), also
444 being completely removed in 20 minutes; chloride reached a concentration of 436 mg/L
445 (1.6 times its initial concentration), being totally removed in 60 minutes. In the case of
446 SMX, not high peak was detected in the first minutes of operation seeing as the
447 concentration decreased very quickly, less than 10 mg SMX/L being detected at the outlet
448 from the first minutes of operation, obtaining complete removal in 10 minutes. As in the
449 other cycle, nearly 100% of all compounds were recovered. The breakthrough curves for
450 the load and elution steps of the second cycle are shown in Fig. 7a-e.

451

Fig. 7a-e

452

453 Comparing both cycles, we can conclude that this resin is effective to retain SMX
454 despite the presence of the co-existing anions, the adsorption capacity of SMX is similar
455 which means it does not lost adsorption capacity after several uses, and it can be
456 regenerated completely after each cycle.

457 On the other hand, comparing these results with those obtained in single assays of
458 SMX in a fixed bed column, a high decrease in the capacity to adsorb SMX can be
459 observed. In single assays employing an initial concentration of 200 mg SMX/L and a
460 flow rate of 11 ml/min, an adsorption capacity of 194 mg SMX/mL wet resin (Fernández
461 et al. 2013, Lopez, 2014) was obtained. Now, using 125 mg SMX/L in mixtures, an
462 adsorption capacity of 5 mg SMX/mL wet resin was obtained. This means that the
463 presence of salts in solution affects the resin's capacity to adsorb SMX. The breakthrough
464 curves represent the total retention, so the physical retention of ions in the bed as the ion
465 exchange retention. When the concentration of the ion, for instance Cl^- , in the liquid is
466 high, the term of interparticle retention is high, and the total retention capacity is high,
467 even if the ion exchange term is null or nearly null. This interparticle retention is not
468 present in batch experiments where only intraparticle and ion exchange retention takes
469 place. The batch experiments allow to determine the real ion exchange capacity and the
470 fixed bed experiments the total retention capacity. This is very important in this case,
471 where the concentration of the co-ions is very high compared with SMX, and serves to
472 determine that the resin, even in these conditions, presents a good retention capacity for
473 SMX.

474 **Fixed Bed Model**

475 In the cases of the load and elution curves, analysis of the fixed bed experiments
476 was carried out considering a model developed by Costa and Rodrigues (1985a) and
477 applied by Fernández et al. (1994, 1995). This model was used to simulate the load and
478 elution breakthrough curves in a laboratory column. The model takes into account aspects
479 of equilibrium and kinetics, and axial dispersion in the column. The developed model can
480 be seen in Fernández et al. (2013).

481 Parameters such as bed porosity, particle porosity, equilibrium constants,
 482 diffusivities in the pores and the capacity of the resin must be known to solve the fixed
 483 bed model. Bed porosity and particle porosity was determined in previous work
 484 (Fernández et al. 1994) and the others parameters were determined for the system in
 485 previous batch experiments. The dimensionless equations of the proposed model in this
 486 case are:

- 487 • Conservation of the mass of solute in the solution:

488

$$489 \frac{1}{Pe} \frac{\partial^2 x_i(z^*, \theta_{st})}{\partial z^{*2}} - \frac{\partial x_i(z^*, \theta_{st})}{\partial z^*}$$

$$490 = \frac{\partial x_i(z^*, \theta_{st})}{\partial \theta_{st}} + \frac{15\varepsilon_i(1 - \varepsilon_l)N_{Di}}{\varepsilon_i} [x_i(z^*, \theta_{st}) - \bar{x}_{pi}(z^*, \theta_{st})] \quad (13)$$

491

- 492 • Conservation of the mass of solute inside the particles:

493

$$494 \frac{\partial x_{pi}(z^*, \theta_{st})}{\partial \theta_{st}} = \frac{15\varepsilon_i N_{Di}}{\varepsilon_i + \frac{K_i q_{Ti}/C_{Ti}}{(1 + (K_i - 1)x_{pi}(z^*, \theta_{st}))^2}} [x_i(z^*, \theta_{st}) - \bar{x}_{pi}(z^*, \theta_{st})] \quad (14)$$

495

496 Obtained via the relationship:

497

$$498 \frac{\partial q_i}{\partial t} = \frac{\partial q_i}{\partial C_i} \frac{\partial C_i}{\partial t} \quad (15)$$

499

500 In which $\partial q_i/\partial C_i$ was obtained by differentiating the equilibrium isotherm.

501

- 502 • Boundary conditions in the solution

503

504
$$z^* = 0 \quad x_i(z^*, \theta_{st}) = x_{Ti} \quad (16)$$

505
$$z^* = L \quad \frac{\partial x_i(z^*, \theta_{st})}{\partial z^*} = 0 \quad (17)$$

506

- 507 • Initial conditions:

508

509
$$\theta_{st}=0 \quad x_i(z^*, \theta_{st}) = x_{Ti} \quad \text{in } z^*=0 \quad (18)$$

510

511
$$\theta_{st}=0 \quad x_i(z^*, \theta_{st}) \text{ depends on washing } \forall z^*>0 \quad (19)$$

512

513 The space coordinate inside the column z^* is normalized by L , the length of the
 514 column; time by the stoichiometric time of SMX, t_{st} , i.e. the time for the resin to become
 515 completely saturated by SMX that dimensionless is expressed as $\theta_{st} = t/t_{st}$; $x = C_i/C_0$; N_{Di}
 516 is the number of intraparticle mass transfer units ($N_{Di} = \tau D_p/R_0^2$), with $\tau = L/u_i$, the space
 517 time. Pe is the Peclet number, $Pe = u_i L/D_{AX}$. The axial dispersion parameter (D_{AX}) was not
 518 available for the laboratory column, so it was considered the sole parameter model fit. A
 519 FORTRAN subroutine, PDECOL (Madsen and Sincovec 1979), was used to solve the
 520 proposed differential equation system for the fixed bed model.

521 The values of the different parameters used in this study and the axial dispersion
 522 calculated as a fitting parameter in the load and elution steps for chloride, sulfate, nitrate
 523 and SMX are shown in Table 4. The experimental and theoretical breakthrough curves
 524 for the load and elution steps obtained in the first cycle are shown in Fig. 8 and Fig. 9,
 525 respectively. A good correlation can be observed between experimental results and the
 526 numerical solution of the fixed bed model for the elution step, thus showing the validity
 527 of the model. However, in the loading step, although the model shows roughly fitting with
 528 experimental data, it does not fit in the beginning of the operation because this model was

529 developed with boundary conditions that part from zero as can be observed in the Eq.
530 (17). However, in the two loading cycles performed, concentrations of all compounds
531 were detected from the first minutes of operation at the outlet of the column. Therefore,
532 to be able to adjust better the experimental values, it would be necessary to modify the
533 boundary conditions in the model, considering as boundary conditions in the solution the
534 proportion between the concentration detected at the outlet at time 0 and the total solution
535 concentration.

536

| |
|---------|
| Table 4 |
|---------|

537

| |
|--------|
| Fig. 8 |
|--------|

538

| |
|--------|
| Fig. 9 |
|--------|

539

540 **Conclusions**

541 The removal of SMX in the presence of salts (sulfate, nitrate and chloride) using
542 a strong base anionic resin (Lewatit MP500) was carried out successfully. Batch
543 experiments were conducted using synthetic solutions of SMX ($C_0= 62-124$ mg/L) and a
544 fixed concentration of salts (250 mg Cl^- /L, 250 mg SO_4^{2-} /L and 50 mg NO_3^- /L) with an
545 L/S ratio (volume of liquid(mL)/mass of wet resin(g))= 150-250. Experiments with salts
546 in a single component system were also carried out in batch mode, using synthetic
547 solutions of nitrate ($C_0= 50-125$ mg/L), sulfate ($C_0= 50-300$ mg/L) and chloride ($C_0= 50-$
548 350 mg/L) salts, respectively, with an L/S ratio= 1000, being the highest adsorption
549 capacity obtained for the sulfate. The adsorption process in mixtures was relatively fast,

550 with equilibrium being established in 100 minutes. To study the equilibrium of the
551 process, the experimental data were fitted to Langmuir isotherm for single systems and
552 to the Extended Langmuir isotherm for the multicomponent system. The results showed
553 that there was competition between components in the adsorption process in mixtures,
554 decreasing the adsorption capacity of SMX because of the presence of co-existing anions,
555 being sulfate who plays a more negative effect. The equilibrium constants for the
556 Extended Langmuir isotherm were: $K_{eq\ SMX} = 1.4\ L/g\ SMX$, $K_{eq\ Nitrate} = 6\ L/g\ NO_3^-$, and
557 $K_{eq\ Sulfate} = 9\ L/g\ SO_4^{2-}$, with a maximum adsorption capacity for SMX/salts system, $q_T =$
558 $105\ g/L\ wet\ resin$. In the case of salts in a single component system, the results were:
559 $K_{eq-Lang.\ Sulfate} = 151.6\ L/g\ SO_4^{2-}$, $q_{T\ Sulfate} = 76.9\ g\ SO_4^{2-}/L\ wet\ resin$; $K_{eq-Lang\ Nitrate} = 66.7\ L/g$
560 NO_3^- , $q_{T\ Nitrate} = 73.8\ g\ NO_3^-/L\ wet\ resin$ and $K_{eq-Lang.\ Chloride} = 12.7\ L/g\ Cl^-$, $q_{T\ Chloride} = 35.2$
561 $g\ Cl^-/L\ wet\ resin$. Hence, the resin presents more affinity for the sulfate than for the other
562 salts. The kinetics of adsorption of SMX in mixtures was studied using the pore diffusion
563 model, obtaining intraparticle diffusivity value of $D_p\ SMX = 1.3 \cdot 10^{-8}\ cm^2/s$. In the case of
564 salts in a single system the pore diffusivity values were also obtained.

565 Load and elution cycles in a fixed bed column were carried out with synthetic
566 solution mixtures of SMX and salts, using Lewatit MP500 resin and a solution of NaOH
567 0.5 M as the eluent. The retention capacity of the resin and the ability of the eluent were
568 evaluated. The breakthrough curves showed that the resin was able to adsorb SMX despite
569 the presence of salts. Furthermore, NaOH was found to be a good eluent because it allows
570 the concentrating of sulfate and nitrate salts, thereby enabling simple treatment of these
571 compounds, at the same time as recovering nearly 100% of SMX, sulfate and nitrate in
572 all the elution steps. Fixed bed operation was simulated using a proposed model that takes
573 into account axial dispersion, equilibrium and kinetic parameters for the system under

574 study. The numerical solution shows a good agreement between experimental data and
575 the predicted values for the elution curves.

576

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580

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Table 1 Characteristics of Lewatit MP500

| General description | |
|----------------------------|---------------------------|
| Ion form | Cl ⁻ |
| Functional group | Quaternary amine (type I) |
| Polymer Structure | Macroporous |
| Bead size >90% (mm) | 0.47(±0.06) |
| Density (g/mL) | 1.06 |
| Total capacity (min.eq /L) | 1.1 |

Table 2. Comparison of experimental data and calculated values from the extended Langmuir model for a multicomponent system containing SMX in different initial concentrations (C_0) and a fixed amount of salts (50 mg/L NO_3^- , 250 mg/L SO_4^{2-} and 250 mg/L Cl^-)

| L/S | C_0 (g/L) | | $C_{e,i}$ -experimental (g/L) | | | $q_{e,i}$ -experimental (g/L resin) | | | $q_{e,i}$ -calculated (g/L resin) | | | |
|-----|----------------|--------|----------------------------------|--------------------|---------------|--|-----------------|--------------------|--------------------------------------|-----------------|--------------------|-------|
| | SMX | SMX | NO_3^- | SO_4^{2-} | Cl^- | SMX | NO_3^- | SO_4^{2-} | SMX | NO_3^- | SO_4^{2-} | |
| 150 | 0.062 | 0.034 | 0.012 | 0.05466 | 0.25 | 4.5 | 5.1 | 31 | 4.6 | 4.7 | 32.1 | |
| 200 | 0.092 | 0.0589 | 0.0166 | 0.07 | 0.25 | 7.2 | 7.1 | 34.9 | 7.6 | 5.8 | 36.5 | |
| 200 | 0.124 | 0.0844 | 0.0171 | 0.078 | 0.25 | 8.4 | 7.3 | 36.5 | 10.4 | 5.6 | 38.3 | |
| 250 | 0.124 | 0.0920 | 0.021 | 0.097 | 0.25 | 9.0 | 8.3 | 40.6 | 10.9 | 6.2 | 43.1 | |
| | | | | | | | | | SMX | NO_3^- | SO_4^{2-} | |
| | | | | | | | | | R^2 | 0.997 | 0.9912 | 0.999 |

Table 3. Langmuir isotherm parameters obtained in SMX, NO₃⁻, SO₄²⁻, Cl⁻ in single system

| | K _{eq} (L/g) | q _T (g/L resin) | R ² | E _i |
|-------------------------------|-----------------------|----------------------------|----------------|----------------|
| SMX | 15.8 | 258 | 0.9897 | 0.036 |
| NO ₃ ⁻ | 66.7 | 73.8 | 0.9973 | 0.002 |
| SO ₄ ²⁻ | 151.6 | 76.9 | 0.9986 | 0.002 |
| Cl ⁻ | 12.7 | 35.2 | 0.9925 | 0.008 |

E_i= objective function (dimensionless)

Table 4. Fixed bed operating parameters

| | SO ₄ ²⁻ | Cl ⁻ | NO ₃ ⁻ | SMX |
|--|-------------------------------|----------------------|------------------------------|----------------------|
| K _{eq-CSF} | 68.54 | 23.35 | 48.72 | 3.30 |
| Diffusivity in pores (cm ² /s) | 2.7·10 ⁻⁸ | 3.9·10 ⁻⁸ | 2.3·10 ⁻⁸ | 1.3·10 ⁻⁸ |
| D _{AX} (cm ² /s) load | 12 | 16 | 12 | 5 |
| D _{AX} (cm ² /s) elution | 2 | 1 | 0.5 | 2 |
| Retention Capacity (mg/mL resin) 1 st cycle | 50 | 42 | 15 | 5 |
| Retention Capacity (mg/mL resin) 2 nd cycle | 57 | 49 | 7.2 | 4 |
| Flow (mL/min) | | 11 | | |
| Bed Porosity (ε _i) | | 0.5 | | |
| Particle Porosity | | 0.34 | | |
| Bed Height (cm) | | 3 | | |

FIGURE CAPTIONS

Fig. 1. Comparison of experimental data with predicted values from the Langmuir isotherm for SMX in mixture with salts (50 mg/L NO_3^- , 250 mg/L SO_4^{2-} , 250 mg/L Cl^-) considering no competition between species.

Fig.2 . Comparison of experimental data with predicted values from the Langmuir isotherm for nitrate, sulfate and chloride in a single component system.

Fig. 3. Comparison of experimental data with the values predicted by the Extended Langmuir isotherm for a multicomponent system. Initial concentrations: 62-124 mg/L SMX, 50 mg/L NO_3^- , 250 mg/L SO_4^{2-} , 250 mg/L Cl^- .

Fig. 4- Fitting of kinetics data using the pore diffusion model for the adsorption of a synthetic solution of SMX at different concentrations (62-124 mg SMX/L) and concentrations of salts (250 mg/L SO_4^{2-} , 250 mg/L Cl^- , 50 mg/L NO_3^-) onto Lewatit MP500 resin.

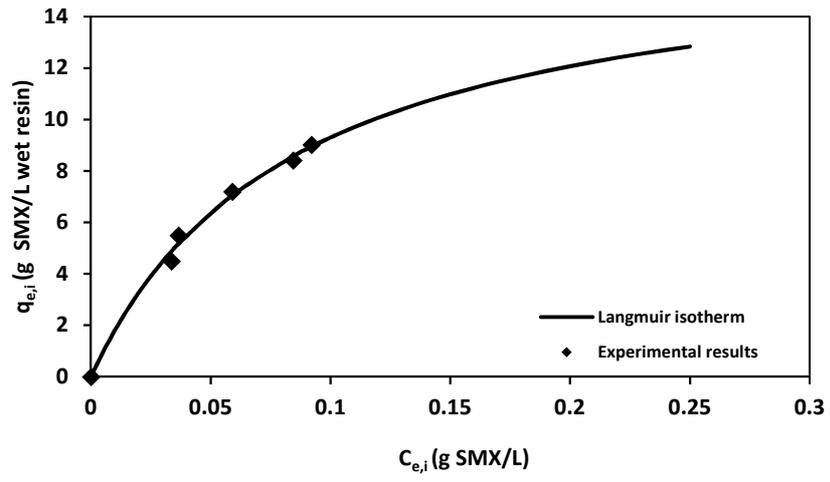
Fig 5. Fitting of kinetics data using the pore diffusion model for the adsorption of nitrate (a), sulfate (b) and chloride (c) in synthetic solutions at different concentrations.

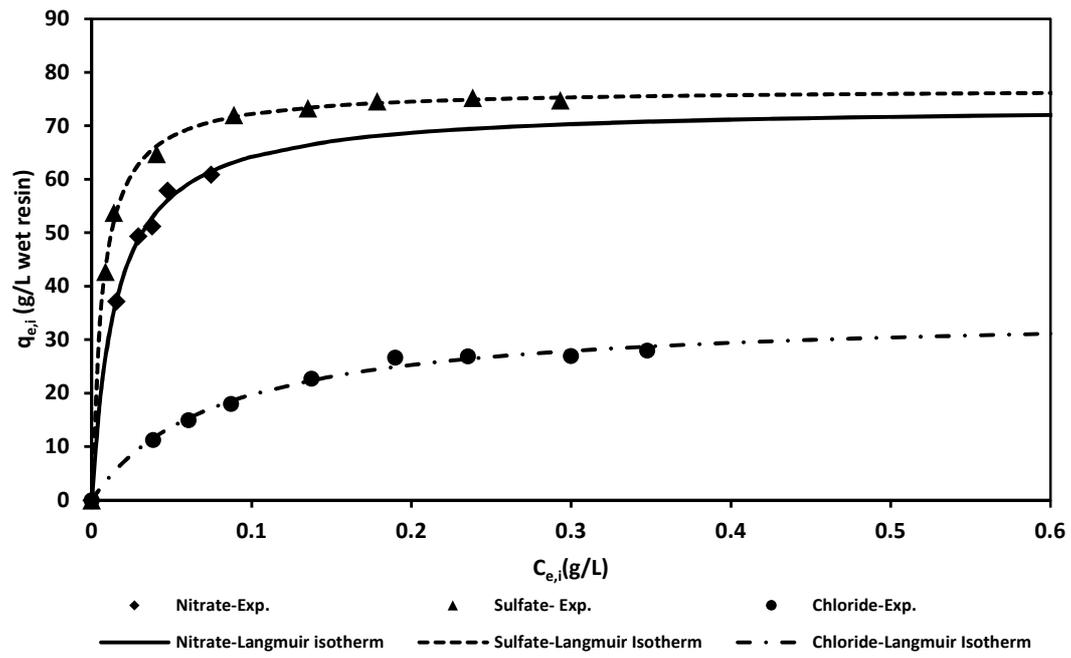
Fig. 6. Breakthrough curves for the adsorption of SMX, chloride, sulfate and nitrate from synthetic solutions prepared in distilled water (a), and elution using NaOH 0.5M (b) onto Lewatit MP500. Conditions: $[\text{SMX}]_0 = 125$ mg/L, $[\text{SO}_4^{2-}]_0 = 250$ mg/L, $[\text{Cl}^-] = 250$ mg/L, $[\text{NO}_3^-]_0 = 50$ mg/L; flow rate load= 11 ml/min, flow rate elution= 10 mL/min, volume resin= 1.9 mL (Z=3 cm).

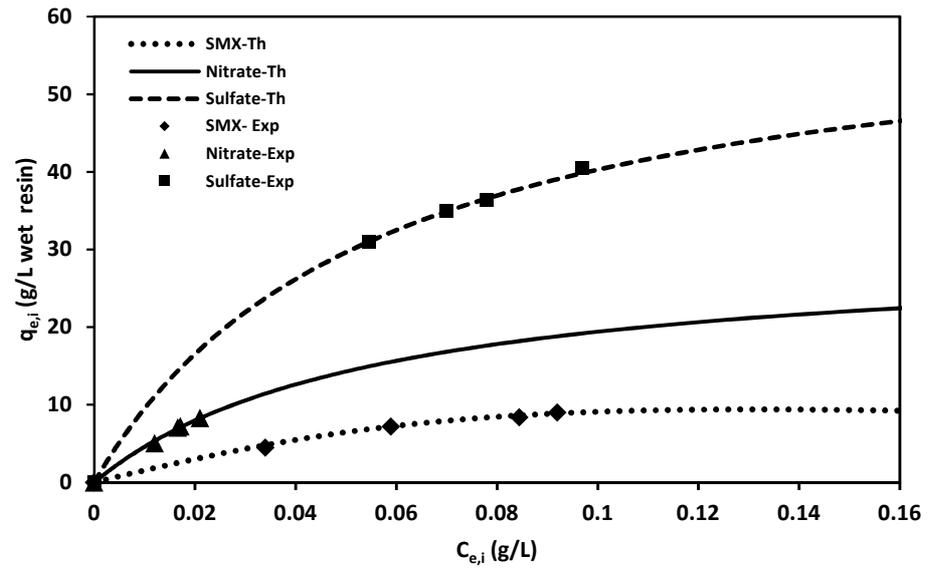
Fig.7. Breakthrough curves for the adsorption (a) of SMX, chloride, sulfate and nitrate from synthetic solutions prepared in distilled water, and elution (b) using NaOH 0.5M, onto Lewatit MP500. Conditions: $[\text{SMX}]_0 = 90$ mg/L, $[\text{SO}_4^{2-}]_0 = 250$ mg/L, $[\text{Cl}^-] = 250$ mg/L, $[\text{NO}_3^-]_0 = 50$ mg/L; flow rate load= 10.5 ml/min, flow rate elution= 9 mL/min, volume resin= 1.9 mL; Z=3 cm.

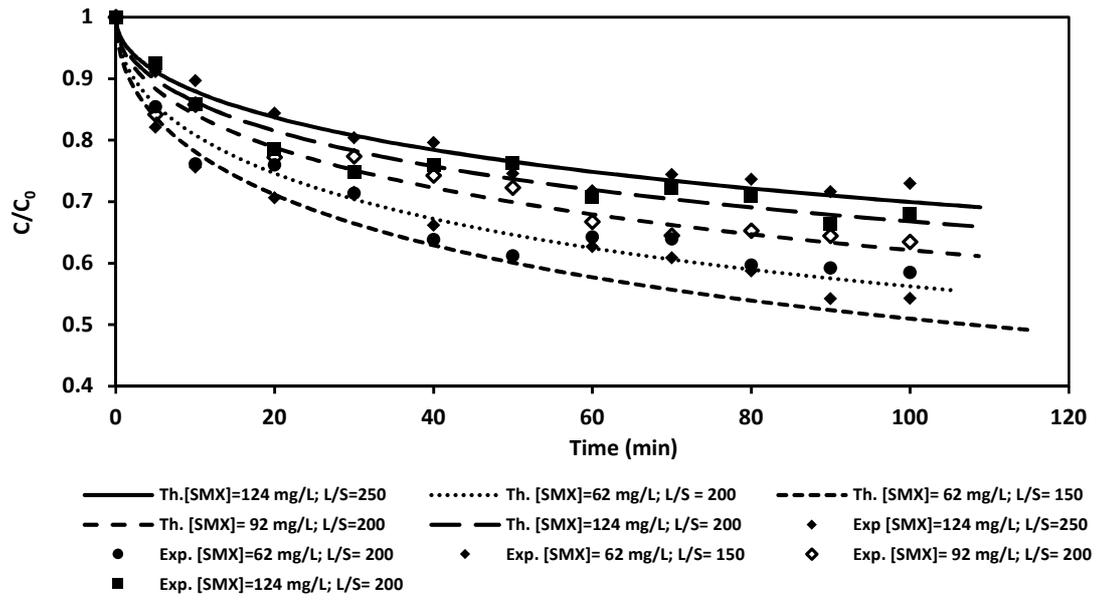
Fig. 8. Experimental and theoretical load breakthrough curves for SMX, sulfate, nitrate and chloride from synthetic solutions prepared in distilled water, onto Lewatit MP500. Conditions: $[\text{SMX}]_0 = 125$ mg/L, $[\text{SO}_4^{2-}]_0 = 250$ mg/L, $[\text{Cl}^-] = 250$ mg/L, $[\text{NO}_3^-]_0 = 50$ mg/L; flow rate= 11 ml/min; volume resin= 1.9 mL (Z=3 cm).

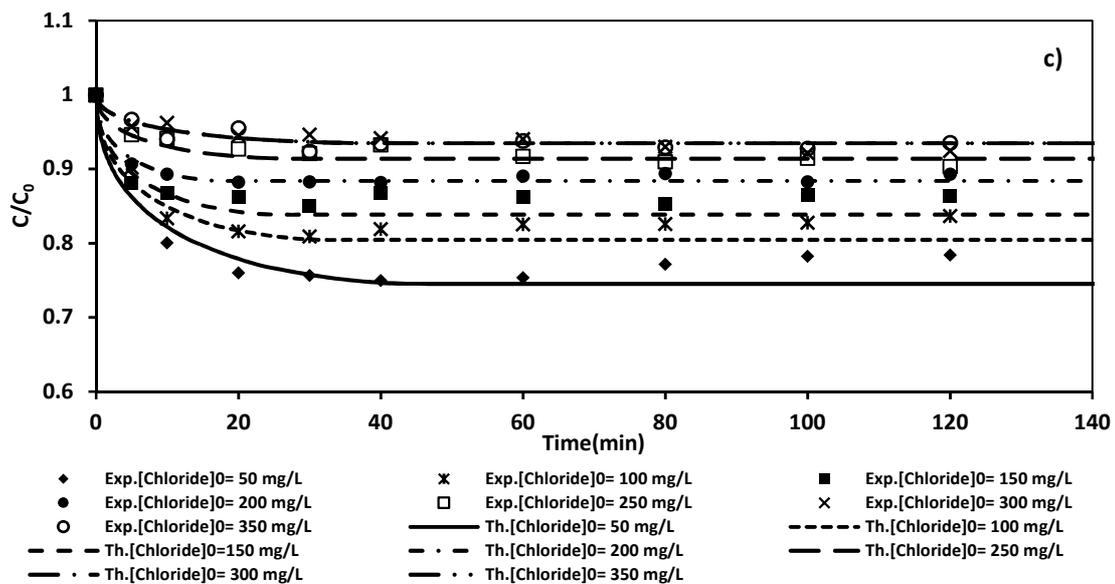
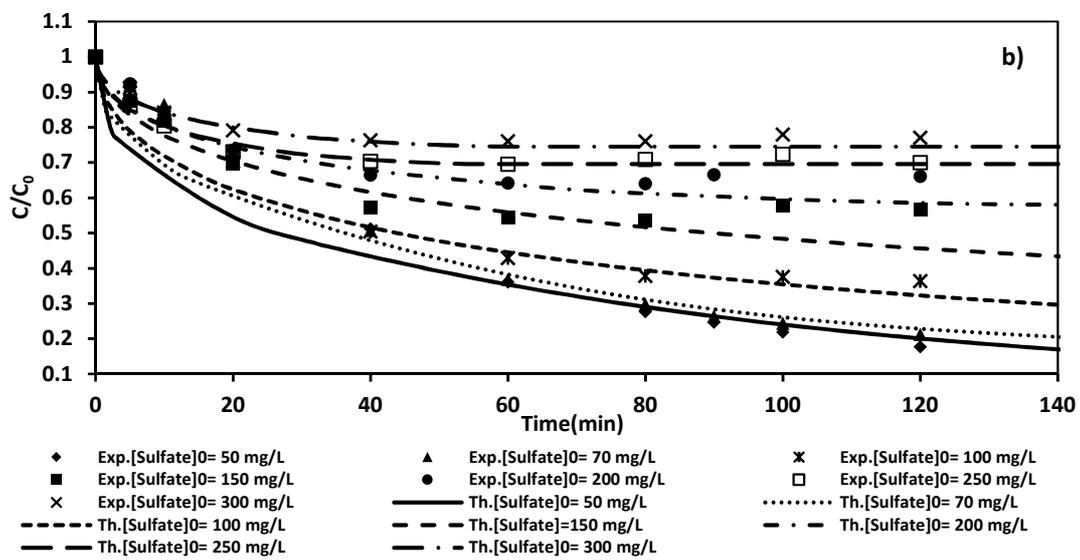
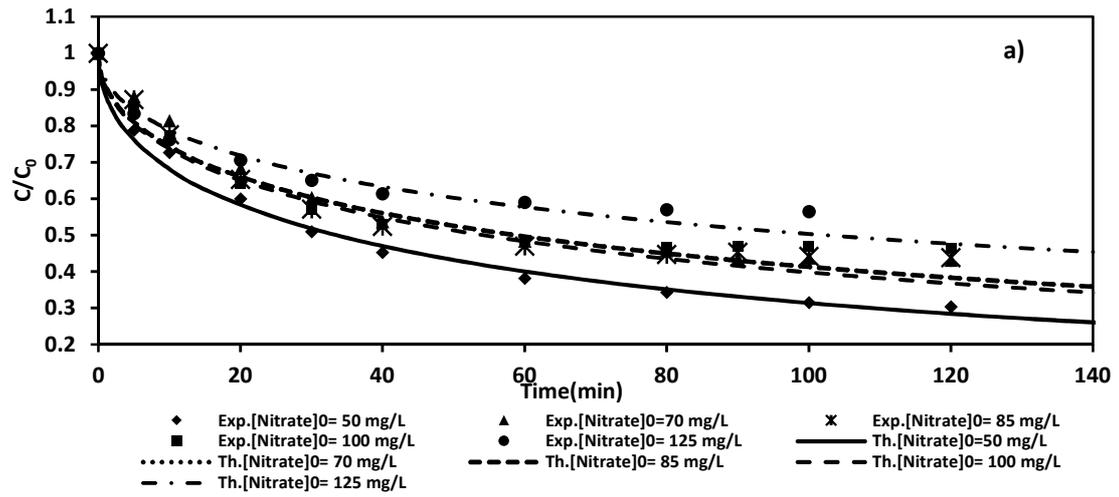
Fig. 9. Experimental and theoretical elution curves for SMX (a), sulfate (b), nitrate(c) and chloride (d) from synthetic solutions using NaOH 0.5 M as eluent in a fixed bed onto Lewatit MP500. Conditions: $[\text{SMX}]_0 = 125 \text{ mg/L}$, $[\text{SO}_4^{2-}]_0 = 250 \text{ mg/L}$, $[\text{Cl}^-] = 250 \text{ mg/L}$, $[\text{NO}_3^-]_0 = 50 \text{ mg/L}$; flow rate= 10 ml/min, volume resin= 1.9 mL (Z=3 cm).

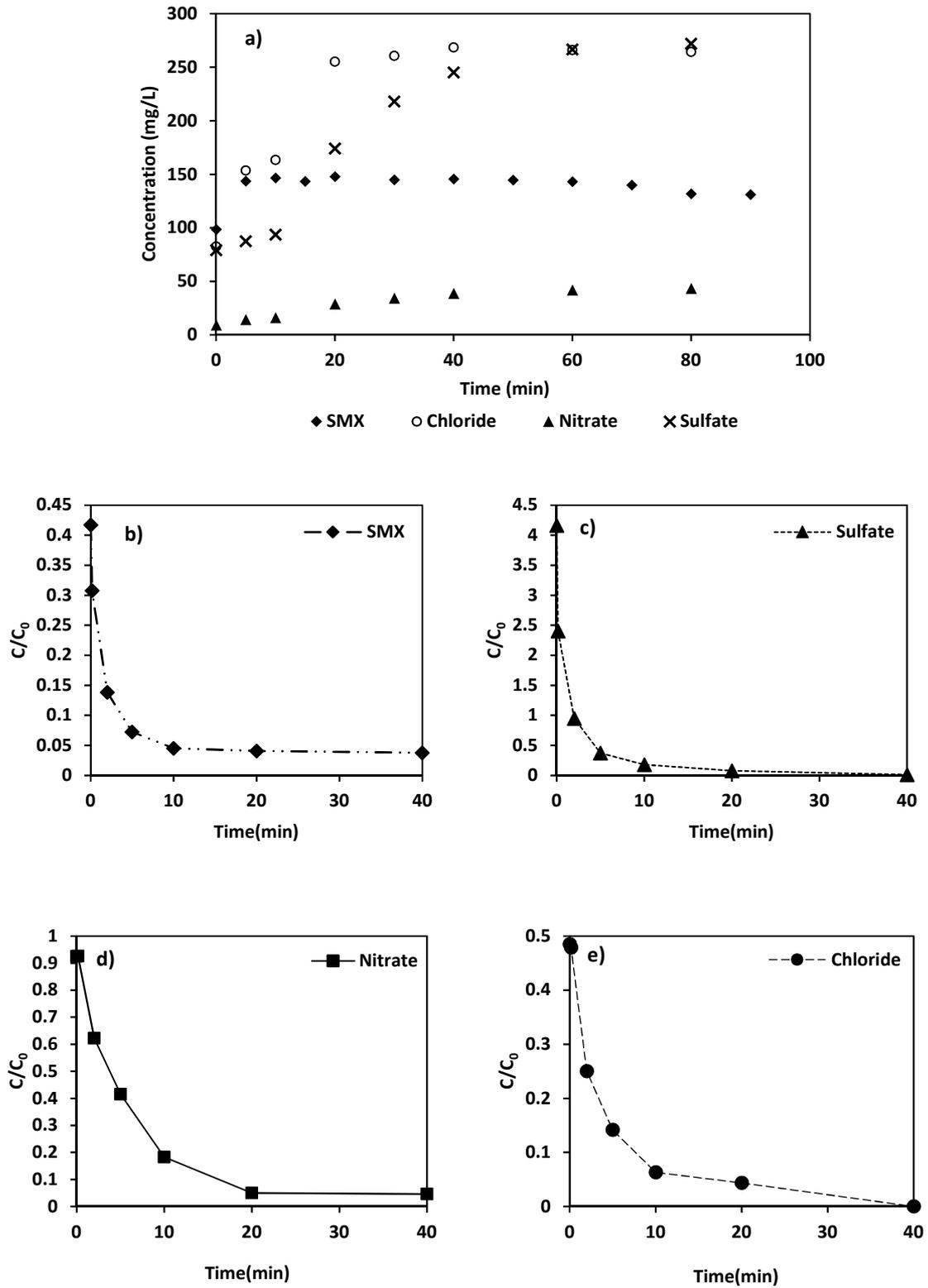


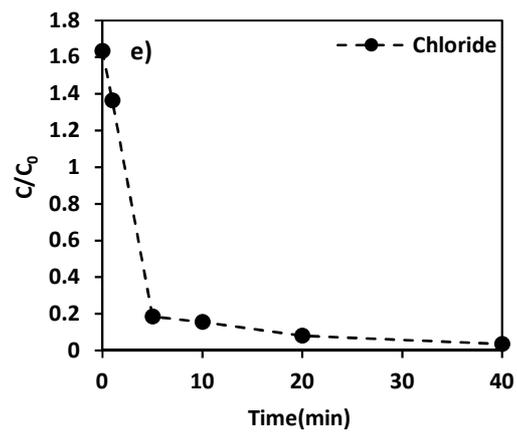
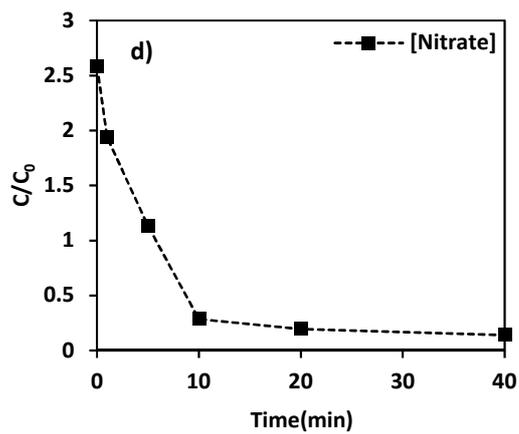
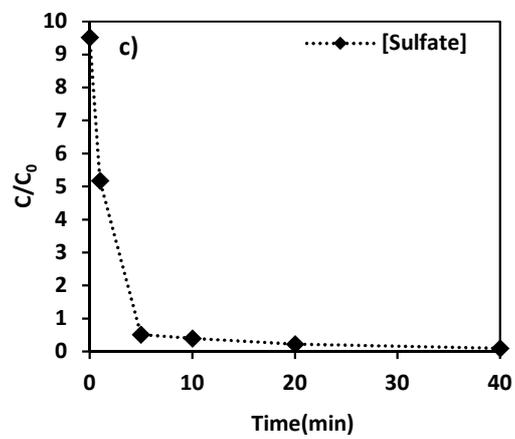
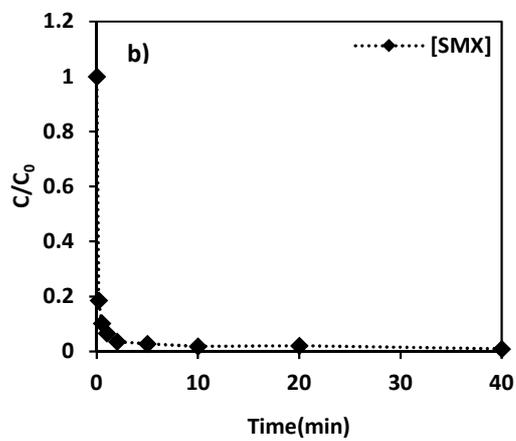
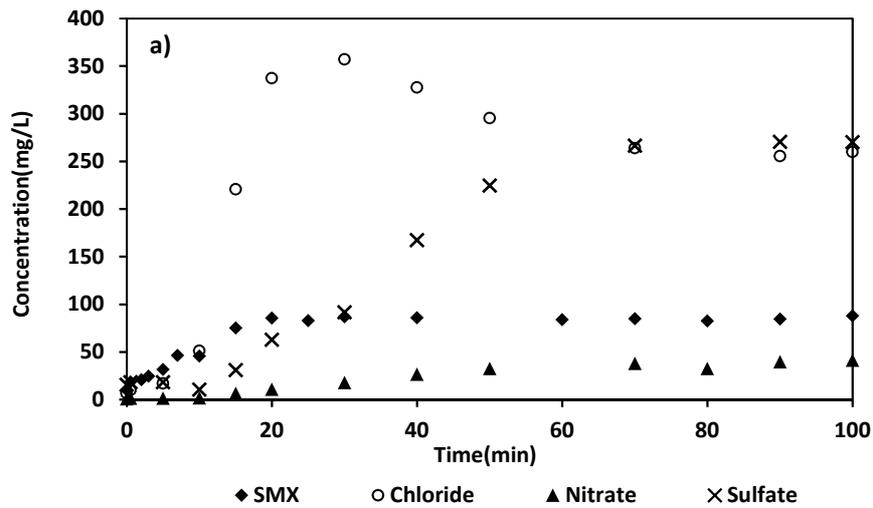


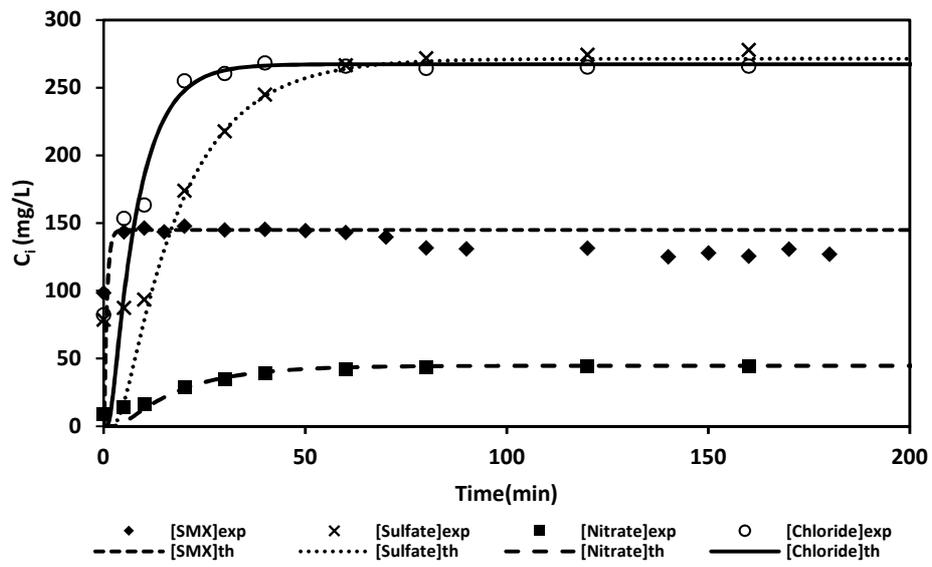


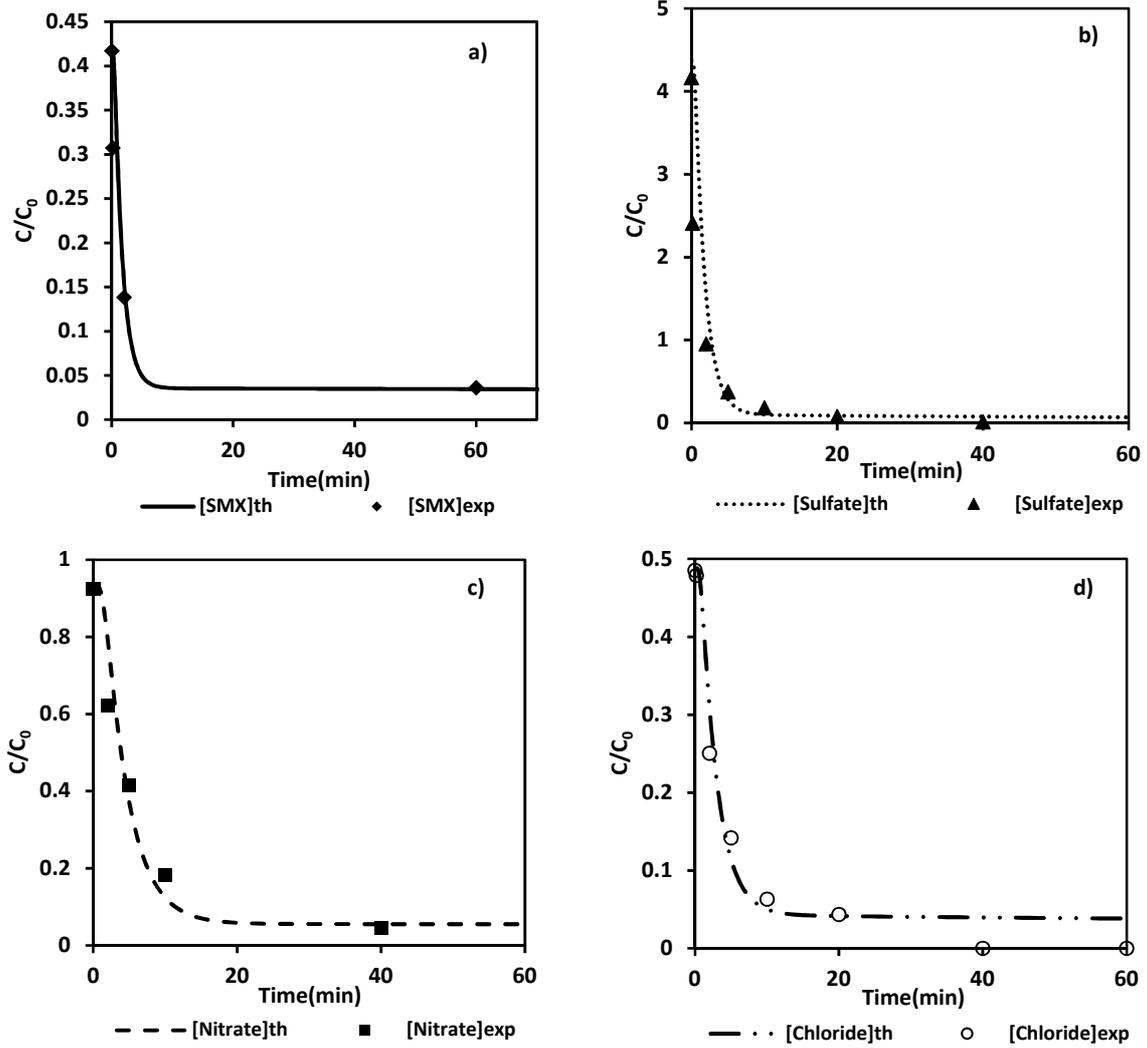












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Editorial comments

Dear LaTarsha

We have introduced the corrections you have indicated us. The spelling of HPCL was a mistake, it is HPLC. The all three has been introduced in the text.

References of Costa 1985 a and b have been indicated in the text and in the references list.



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