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Fe^{III}-Based Eutectic Mixtures as Multi-task and Reusable Reaction Media for Efficient and Selective Conversion of Alkynes into Carbonyl Compounds

Marina Ramos-Martín,^[a] Nicolas Ríos-Lombardía,^[a, b] Javier González-Sabín,^[b] Sergio E. García-Garrido,^[a] Carmen Concellón,^[a] Alejandro Presa Soto,^{*[a]} Vicente del Amo,^{*[a]} and Joaquín García-Álvarez^{*[a]}

An efficient, simple and general protocol for the selective hydration of terminal alkynes into the corresponding methyl ketones has been developed by using a cheap, easy-to-synthesise and sustainable Fe^{III} -based eutectic mixture $[FeCI_3 \cdot 6H_2O/Gly (3:1)]$ as both promoter and solvent for the hydration reaction, working: i) under mild (45 °C) and bench-type reaction conditions (air); and ii) in the absence of ligands, co-catalysts, co-solvents or toxic, non-abundant and expensive noble transition metals (Au, Ru, Pd). When the final methyl ketones are solid/insoluble in the eutectic mixture, the hydration reaction takes place in 30 min, and the obtained methyl ketones can be isolated by simply decanting the liquid Fe^{III} -DES,

Introduction

Synthetic organic chemistry has greatly contributed to increasing the level of well-being, wealth and health of humanity,^[1] providing our society with wide variety of organic polymeric and plastic materials, bactericidal agents, vaccines and drugs, among others.^[2] However, this scientific and technological development usually required the use of sophisticated catalytic reactions which frequently rely on the use of toxic, nonabundant and expensive precious transition-metal-based compounds as catalysts.^[3] In addition, a large part of the organic

[a] M. Ramos-Martín, Dr. N. Ríos-Lombardía, Dr. S. E. García-Garrido, Dr. C. Concellón, Dr. A. Presa Soto, Dr. V. del Amo, Dr. J. García-Álvarez Laboratorio de Química Sintética Sostenible (QuimSinSos) Departamento de Química Orgánica e Inorgánica, (IUQOEM) Centro de Innovación en Química Avanzada (ORFEO-CINQA) Facultad de Química, Universidad de Oviedo E33071 Oviedo (Spain).
E-mail: presaalejandro@uniovi.es vdelamo@uniovi.es garciajoaquin@uniovi.es
[b] Dr. N. Ríos-Lombardía, Dr. J. González-Sabín Entrechem SL, Vivero Ciencias de la Salud

Colegio Santo Domingo de Guzmán s/n 33011 Oviedo (Spain)

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allowing the direct isolation of the desired ketones without *VOC* solvents. By using this straightforward and simple isolation protocol, we have been able to recycle the Fe^{III}-based eutectic mixture system up to eight consecutive times. Furthermore, the Fe^{III}-eutectic mixture is able to promote the selective and efficient formal oxidation of internal alkynes into 1,2-diketones, with the possibility of recycling this system up to three consecutive times. Preliminary investigations into a possible mechanism for the oxidation of the internal alkynes seem to indicate that it proceeds through the formation of the corresponding methyl ketones and α -chloroketones.

solvents conventionally used in traditional synthetic protocols, which are known as volatile organic compounds (VOCs) are usually: i) toxic; ii) flammable; and in some cases, even iii) carcinogenic.^[4] Moreover, these toxic and non-renewable VOC solvents account for a very high percentage of the waste generated in synthetic organic protocols.^[5] As a possible solution for these drawbacks, synthetic organic chemists could try to employ methodologies which did not use any solvent.^[6] Although this approach present obvious advantages, the practical implementation is not always straightforward specially in the case of solid reactants. Thus, the use of solvents in organic synthesis presents several important advantages related to the so-called beneficial "solvent effect" which allows: i) easy control of the heat flow of the reaction; ii) fast and safe conversions; iii) prevention formation of unwanted side-products by dilution; and iv) stabilising transition metal catalysts.^[7] Therefore, the synthetic organic community has focused its attention on finding and using neoteric benign solvents which can also promote/catalyse different organic transformation.^[8] In this vein, a new class of unconventional reaction media, the deep eutectic solvents (DESs) have been proposed as alternative media in organic chemistry.^[9] As the components of DESs usually come from renewable sources, these eutectic solvents are replacing toxic and volatile organic compounds (VOCs) in many fields such as catalysis, main-group chemistry, electrochemistry, solar technology, or in food and pharmaceutical formulations.^[10]

In particular, Brønsted-type acidic *DESs* (which are formed when natural occurring carboxylic acids are used as hydrogenbond-donors) have been applied as both solvents and

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promoters/catalysts for a wide variety of organic transformations.^[11,12] On the other hand, their corresponding Lewis-type acidic DESs counterparts (which are obtained by using metallic salts as components of the eutectic mixture) have been predominantly employed in the treatment of lignocellulosic biomass,^[13] being their use as promoters/catalysts in organic synthesis still in its infancy.^[11,14] In this chemistry, the most commonly employed metallic salts are ZnCl₂ or SnCl₂, being their corresponding eutectic mixtures capable of promoting/catalysing different condensation reactions.[15,16] However, and as far as we are aware, Fe^{III}-based eutectic mixtures have been being only used to promote: i) the multicomponent conversion of an aqueous glycoaldehyde solution into 2,3dihydrofurans (Scheme 1a);^[17a] and ii) the Meyer-Schuster isomerisation of alkynols, reported by our research group (Scheme 1b).[17b,18]

In the view of scarcely studied catalytic performance of Fe^{III}based DESs in organic synthesis and their ability to activate unsaturated organic substrates,^[17b] we have decided to investigate their catalytic activity in the alkyne hydration (Scheme 1c). Hydration of alkynes is an interesting synthetic tool to produce carbonyl compounds, ^[19] being moreover this hydration protocol a 100% atom economy procedure.^[20,21] Regarding the nature of the transition metal catalysts employed in the hydration protocol, we can mention Hg-based catalytic systems^[22] and catalytic species based on metals of the platinum group (Ru, Pd, Pt, Au, and Rh).^[19a-c,23] As noble metals are expensive and not abundant, it is of paramount importance to find alternatives especially among more sustainable first-row transition metals. $^{\mbox{\tiny [24-30]}}$ In this regard, few Fe-based catalytic systems for the hydration of alkynes have been reported.^[27] Moreover, the vast majority of these procedures require: i) high temperatures; and ii) the presence of co-catalysts or cosolvents.^[27d,31]

With all these precedents in mind, we envisioned to perform an alkyne hydration in a reactive, recyclable and sustainable Fe^{III}-based *DESs*, which mediated this organic transformation under typical bench (room temperature and absence of any protective atmosphere) conditions and in absence of other co-



Scheme 1. Fe^{III}-based eutectic mixtures as non-innocent solvents (promoters) of different synthetic organic transformations.

catalyst or co-solvents. Ideally, this reactive reaction media could allow the direct isolation of the final product without any purification step. Thus, we herein describe a convenient and general methodology for the selective hydration of terminal alkynes by using FeCl₃· GH_2O/Gly (3:1) as both promoter and reaction media (Scheme 1c). Interestingly, the Fe^{III}-eutectic mixture also promotes the selective and efficient formal oxidation of internal alkynes into the corresponding 1,2diketones (Scheme 1c). Importantly, this Fe^{III}-based eutectic mixture is able to promote this hydration/oxidation reaction: i) under standard aerobic conditions; ii) in the absence of cocatalysts or co-solvents; iii) producing selectively methyl ketones or 1,2-diketone products; and iv) could be recycled up to eight consecutive runs without using any toxic or non-renewable *VOC* solvent.

Results and Discussion

Thus, taking into account these commonly observed drawbacks in the transition-metal-mediated hydration of alkynes and inspired by our preliminary results in the use of Fe^{III}-based eutectic mixtures as promoters of the isomerization of propargylic alcohols,^[17b] we decided to start our investigations by evaluating the activity of different acidic DESs (both Brønsted or Lewis-type acidic DESs were tested) in the hydration of terminal alkynes using, as a model reaction, the hydration of the commercially available phenyl acetylene (1 a) into the corresponding acetophenone (2a; Table 1). To start with, we used the aforementioned eutectic mixture FeCl₃·6H₂O/Gly [3:1 mol·mol⁻¹; see Supporting Information for characterization details (FTIR and DSC) of the employed eutectic mixture] as both solvent and promoter of the hydration reaction, working at room temperature and in the presence of air/moisture at 0.3 M concentration. However, under these reaction conditions, the eutectic mixture worked poorly and the starting alkyne 1a was recovered (entry 1, Table 1). In the following attempt, the temperature was increased up to 45°C, and alkyne 1a was completely hydrated into the corresponding acetophenone (2a) after 24 h of reaction (entry 2, Table 1) with total chemoselectivity, as no side reactions (e.g., addition of glycerol into the C=C triple bond or polymerisation processes) were detected by means of GC or ¹H NMR analyses. Finally, we should mention that the use of higher concentration of 1a (1.0 or 1.5 M) increased the reaction time needed to achieve complete conversion into 2 a.

To gain more insight into the possible synergistic effect of the two components present in the Fe^{III}-based eutectic solvent in the hydration of **1a**, we decided to design two different blank experiments. In the first case, the prototypical hydration of phenyl acetylene (**1a**) was run under the same reaction conditions (45 °C, presence of air/moisture) but using the mixture *ChCl*/FeCl₃·6H₂O as solvent (1:2 mol·mol⁻¹; *ChCl*= choline chloride; entry 3, Table 2). In a second experiment, a solution of PhC=CH (**1a**) in glycerol was treated with FeCl₃·6H₂O (10 or 40 mol% loadings were employed, entries 4 and 5 in Table 1). In all cases, GC analysis of the reaction crude

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able 1. Hydration of phenyl acetylene (1 a) into acetophenone (2 a) promoted by different Lewis- or Brønsted-type deep eutectic mixtures under ben	ch-
ype reaction conditions. ^[a]	

Ph Acidic DESs O (1a) Temp. / under air / 24 h Ph (2a)					
	Acidic DES ^(b) or solvent	Catalyst	<i>T</i> [°C]	Conv. [%] ^[c]	
1	$FeCl_3 \cdot 6H_2O/Gly$ (3:1)	-	Rt	-	
2	$FeCl_3 \cdot 6H_2O/Gly$ (3:1)	_	45	99	
3	$ChCl/FeCl_3 \cdot 6H_2O(1:2)$	_	45	6	
4	Gly	$FeCl_3 \cdot 6H_2O$ (10 mol%)	45	-	
5	Gly	$FeCl_3 \cdot 6H_2O$ (40 mol%)	45	-	
6	neat	FeCl ₃ ·6H ₂ O (10 mol%)	45	34	
7	toluene	$FeCl_3 \cdot 6H_2O$ (10 mol%)	45	-	
8	THF	$FeCl_3 \cdot 6H_2O$ (10 mol%)	45	-	
9	Et ₂ O	$FeCl_3 \cdot 6H_2O$ (10 mol%)	45	-	
10	CPME	$FeCl_3 \cdot 6H_2O$ (10 mol%)	45	-	
11	<i>ChCl/</i> ZnCl ₂ (1:2)	_	45	-	
12	$ZnCl_2/Gly$ (2:1)	_	45	-	
13	ChCl/malonic acid (1:1)	-	45	-	
14	camphorsulfonic acid/ChCl (1:1)	_	45	-	
15	ChCl/oxalic acid (1:1)	-	45	12	
16	camphorsulfonic acid/EG (1:3)	-	45	3	
[a] Comoral cor	aditions. Departions norformed under air/maistu	ve at the desired temperature using O	2 manual of mbonul a cotu	lana (1 a) in 1 mal of the desired	

[a] General conditions: Reactions performed under air/moisture, at the desired temperature, using 0.3 mmol of phenyl acetylene (1 a) in 1 mL of the desired DESs or solvent. [b] Molar ratio of components of DESs. [c] Conversions determined by GC using decane as internal standard.

revealed the presence of unreacted starting material 1a with only minor undefined products. Thus, these experimental results seem to indicate the critical and synergistic role played by the two components of the eutectic mixture (FeCl₃·6H₂O salt and glycerol) to ensure a successful outcome of the hydration reaction of 1a, which cannot be replicated by the isolated components. In the same line, and as illustrated in entry 6 (Table 1), the employment of FeCl₃·6H₂O by its own under neat conditions (in the absence of any external solvent) clearly erodes the hydration process as only 34% of acetophenone (2 a) was detected after 24 h of reaction at 45 °C. At this point, it is also worth noting that the hydration reaction is shut down in both hydrocarbon-type organic medium (toluene; entry 7, Table 1) or coordinating solvents like THF (entry 8, Table 1), ethyl ether (entry 9, Table 1) or cyclopenthyl methyl ether (CPME; entry 10, Table 1).

Finally, and bearing in mind the previous success on the use of $ZnCl_2$ -based eutectic mixtures as promoters of different organic condensation reactions,^[15] we decided to test several Zn^{II} -based eutectic mixtures as both solvents and promoters of the hydration reaction of PhC=CH (**1a**, entries 11 and 12, Table 1). However, and independently of the other component of the mixture (glycerol or choline chloride), no conversion into the desired acetophenone (**2a**) was observed under the previously optimized reaction conditions (45 °C under air/ moisture). In the same vein, the corresponding Brønsted-type acidic *DESs* counterparts were: i) totally inactive, for the case of *ChCI*/malonic acid (1:1 mol·mol⁻¹; entry 13, Table 1) and camphorsulfonic acid/*ChCl* (1:1 mol·mol⁻¹; entry 14, Table 1]; or ii) poorly effective, for the case of *ChCl*/oxalic acid (1:1 mol·mol⁻¹; entry 15, Table 1) or camphorsulfonic acid/*EG* (1:3 mol·mol⁻¹; *EG* = ethylene glycol; entry 16, Table 1]; in the hydration reaction of phenyl acetylene (**1** a). Finally, the Brønsted-type acidic *DES ChCl/p-TSA* (1:1 mol·mol⁻¹; *p-TSA* = *p*toluenesulfonic acid) gave rise to a mixture of products containing both acetophenone (**2** a) and (1chlorovinyl)benzene.

Encouraged by these initial findings, which demonstrate the potential that the eutectic mixture FeCl₃·6H₂O/Gly $(3:1 \text{ mol} \cdot \text{mol}^{-1})$ presents as both solvent and promoter of the hydration of terminal alkynes under mild and standard bench experimental conditions (45 °C, under air and in the absence of any co-catalyst or co-solvents), we then assessed the scope of this methodology by extending our studies to a range of terminal alkynes using the previously optimized reaction conditions (see Table 2 and the Supporting Information for detailed experimental procedures and characterization details of the synthesised ketones). Excellent to good yields (97-83%) of the desired methyl ketones 2a-h were observed when using $FeCl_3 \cdot 6H_2O/Gly$ (3:1 mol·mol⁻¹) as promoter/solvent for the hydration of terminal alkynes containing different electrondonating groups, being our system compatible with the presence of the following substituents in para-position: i) aliiphatic [Me (1 b; entry 2, Table 2), tert-butyl (1 c; entry 3, Table 2) or n-pentyl (1 d; entry 4, Table 2); ii) ethereal [OMe (1 e; entry 5, Table 2) and OPh (1f; entry 6, Table 2)]; iii) aromatic [phenyl **Table 2.** Hydration of terminal alkynes 1 a-t into the corresponding methyl ketones 2 a-t promoted by FeCl₃·6H₂O/*Gly* (3:1) under bench-type reaction conditions.^[a]

	FeCl ₃ ·6H ₂ C)/Gly (3:1)	0	
	(1a-t) 45 - 80 °C (130 min)	/ under air - 24 h	(2a-t)	
	R¹-C≡C−H	Т [°С]	Ketone (<i>t</i> [h])	Yield [%] ^[b]
1	Ph (1 a)	45	2 a (24)	95
2	<i>p</i> -Me—Ph (1 b)	45	2 b (24)	83
3	<i>p-t</i> Bu–Ph (1 c)	45	2 c (24)	89
4	<i>p</i> -CH ₃ (CH ₂) ₄ -Ph (1 d)	45	2 d (24)	89
5	<i>p</i> -MeO–Ph (1 e)	45	2 e (24)	85
6	<i>p</i> -PhO–Ph (1 f)	45	2f (0.5)	93
7	<i>p</i> -Ph—Ph (1 g)	45	2 g (0.5)	97
8	<i>p</i> -NH ₂ —Ph (1 h)	45	2 h (24)	88
9	2,4,5-(CH ₃) ₃ Ph (1i)	45	2i (24)	98
10	<i>o</i> -MeO–Ph (1 j)	45	2 j (24)	89
11	<i>m</i> -MeO–Ph (1 k)	45	2 k (24)	90
12	<i>m-</i> Br—Ph (1 l)	80	21 (24)	76
13	1-naphthalene (1 m)	45	2 m (24)	89
14	6-MeO-naphthalene (1 n)	45	2 n (0.5)	92
15	<i>p</i> -Br—Ph (1 o)	45	2 o (24)	10
16	<i>p</i> -Br—Ph (1 o)	80	2 o (24)	88
17	o-F—Ph (1 p)	80	2 p (24)	90
18	<i>p</i> -F–Ph (1 q)	45	2 q (24)	95
19	<i>p</i> -CN–Ph (1 r)	80	2 r (48)	80
20	<i>p</i> -CO₂Me—Ph (1 s)	45	2 s (72)	28
21	1,4-diethynylbenzene (1 t)	80	2t (24)	96
[a] Gen	eral conditions: Reactions perf	ormed und	ler air/moistur	e. at the

[a] General conditions: Reactions performed under air/moisture, at the desired temperature, using 0.3 mmol of the terminal alkyne (1a-p) in 1 mL of FeCl₃·6H₂O/*Gly* (3:1) *DES*. [b] Isolated yields.

(1 g; entry 7, Table 2)]; or iv) amino groups (1 h; entry 8, Table 2). Regarding the substitution on the aromatic ring, the presence of electron-donating substituents in: i) *ortho*-position [Me (1 i; entry 9, Table 2)) or OMe (1 j; entry 10, Table 2); or ii) *meta*-position [OMe (1 k; entry 11, Table 2); Br (1 l; entry 12, Table 2)] is also permitted, giving rise to the corresponding ketones $2 k_l$ with good yields (76-90%) but requiring higher temperatures (80°C) for the case of the electron withdrawing group (Br in 2 l). Similarly, the Fe^{III}-based eutectic mixture is able to promote the quantitative conversion of the more challenging terminal naphthyl-based alkynes 1 m, n into the corresponding methyl ketones 2 m, n (entries 13, 14, Table 2).

Important to note is the fact that in those cases in which the obtained methyl ketones are solid and non-soluble in the eutectic mixture (**2f**, **2g** and **2n**), we observed the formation of a precipitate after very short reaction times (30 min). Straightforward isolation of this solid by simple decantation of the liquid FeCl₃·6H₂O/*Gly* (3:1 mol·mol⁻¹) eutectic mixture, followed by a brief washing of the organic solid with water, produces the desired methyl ketones in almost quantitative yields (up to 97%). This easy, rapid and straightforward isolation/purification protocol opens the door to design a synthetic organic procedure in which toxic and non-biorenewable VOC solvents are not needed at any moment, in clear concordance with the principles of green chemistry.

Conversely, and as previously observed in earlier hydration protocols^[19] and in entry 12 (Table 2), when electron-withdrawing groups are present in the aromatic ring of phenyl acetylene [Br (1o); entry 15, Table 2] poor yields (10%) was obtained when working at 45 °C for 24 h. However, this inactivity can be simply circumvented by increasing the reaction temperature up to 80 °C (entry 16, Table 2), observing again a good yield for the corresponding methyl ketone. In the same line, the presence of fluorine in ortho-position of the aromatic ring in the terminal alkyne 1p requires the employment of 80°C as reaction temperature (entry 17, Table 2). However, and as previously reported by Cai and co-workers,^[32] the simple translocation of the fluoride substituent into the para position of the aromatic ring allows decreasing the reaction temperature down to 45 °C (entry 18, Table 2). Nevertheless, the presence of a nitrile or ester group in the starting alkyne (1r,s, entries 19-20, Table 2) requires to increase: i) both the temperature (80 °C) and the reaction time (48 h) for 1r (entry 19); or ii) the reaction time for 1s (72 h, entry 20) to obtain only low to moderate yields of the desired methyl ketones 2r,s. Conversely, the presence of an acrylic group in the starting alkyne (ethyl phenylpropiolate) shoots down completely the hydration protocol. Finally, it is important to mention that the Fe^{III}-based eutectic mixture is also capable of promoting the quantitative conversion of diynes (like 1,4-diethynylbenzene, 1t) into the desired diketone 2t (entry 21, Table 2) through a concomitant double hydration process of both C=C bonds present in the diyne, employing the same reaction time (24 h).

The use of DESs as both solvents/promoters in organic synthesis opens the possibility of its recycling.^[10,11,33] However, usually, a separation of the organic product through extraction with toxic and non-biorenewable organic solvents (VOCs) is mandatory in these methodologies.^[10,11,14] Thus, the recycling of the eutectic mixture used as promoter/solvent in the organic transformation under study, without using toxic and nonrenewable extracting organic solvent, it would open the door to design synthetic organic protocols in which organic and toxic VOCs are not needed at any stage of the synthetic protocol, not even in the purification/isolation steps. Therefore, and considering the previously observed precipitation of the final diaromatic ketone **2g** in the eutectic mixture $FeCl_3 \cdot 6H_2O/Gly$ (3:1), which allows its simple isolation by decantation (no VOCs are needed), we decided to study the recyclability of the Fe^{III}-based eutectic mixture in the hydration of the terminal alkyne 1 g as a model substrate (see Table 3 and the Supporting Information for further experimental details). Thus, under the mild reaction conditions indicated in entry 7 of Table 2 (45°C, under air) and working with 0.3 M concentration of 1g, we have found that the eutectic mixture $FeCl_3 \cdot 6H_2O/Gly$ (3:1) could be recycled up to 8 consecutive times, finding only a minor erosion of the activity in the seventh and eight cycles (drooping from 97 to 93-90%). Finally, we should mention that the concentration of



Table 3. $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}/Gly$ (3:1) as promoter of the hydration of terminal alkyne **1g** into the diaromatic ketone **2g** under bench type reaction conditions (45 °C and under air) and in the absence of *VOC* solvents: recycling studies.^[a]

, , ,					
(1g) (no VOCs needed in isolation/purification) (2g)					
Cycle	Conv. [%] ^[b]	Yield [%] ^[c]	Cycle	Conv. [%] ^[b]	Yield [%] ^[c]
1	99	97	5	99	97
2	99	97	6	99	97
3	99	97	7	99	93
4	99	97	8	99	90

[a] General conditions: Reactions performed under air/moisture, at 45 °C, using alkyne **1g** (0.3 M concentration) in the eutectic mixture FeCl₃·6H₂O/ *Gly* (3:1). [b] Conversions determined by GC using decane as internal standard. [c] Isolated yields.

alkyne **1g** could be increased up to 1.5 M observing again quantitative conversion (99%) working at 45 °C and under air but needing now 1 h of reaction (we observed a similar increase in the reaction time for the hydration reaction when increasing the concentration of the alkyne in the parametrization studies for substrate **1a**). To better quantify the green credentials of the synthetic process developed, we calculated the Sheldon's environmental factor (*E*-factor; total mass of waste/mass of product),^[34] finding a value of 10,^[35] which is in the range of values suggested for fine chemicals (between 5 and 50).^[34]

Taking into account our good results in the hydration of terminal alkynes, and trying to find the limits of our protocol, we next decided to focus our attention in the more challenging hydration of internal alkynes. This transformation usually takes place under stronger reaction conditions due to stability of the metal- π -alkyne intermediate, thus slowing the attack of water or proto-demetallation steps.^[19] Moreover, formation of two different carbonyl regioisomers (Markovnikov or anti-Markovnikov), are usually observed in the hydration of internal alkynes. For the specific case of FeCl₃-promoted hydration of internal alkynes, the need of an external Brønsted-type co-catalyst (i.e., methansulfonic or acetic acid) has been previously reported.^[27e,h] Nevertheless bearing in mind the high activity shown by the Fe^{III}-based DESs in the hydration of terminal alkynes, we decided to study the hydration of the symmetric diphenylacetylene (Ph-C=C-Ph, 3a), in the absence of any Brønsted-type acidic co-catalyst (Scheme 2; see the Supporting Information for detailed experimental procedures). After an initial parametrization study, we observed that increase of the







reaction temperature from 45 to 110°C was mandatory to

afford quantitative conversion of the internal alkyne 3a after

24 h of reaction. Surprisingly, we did not observed the

formation of the expected 2-phenylacetophenone [i.e., deoxybenzoin PhC(=O)CH₂Ph] but the corresponding 1,2-dicarbonyl

attention during the last decades, being this interesting transformation usually promoted by using strong oxidants,^[43] photooxidative conditions,^[44] or electrochemical transformations.^[45] In the specific case of the transition-metal-based oxidations of internal alkynes, the employment of precious, toxic and expensive noble transition metals (i.e., Pd, Au, Ru) dominates the field.^[46] As far as we are concerned, only a reduced number of approaches have been reported in the literature which describe the use of FeCl₃ in the oxidation of internal alkynes, being in most of the cases mandatory the use of strong external oxidants (H₂O₂, tBuOOH), different N-based ligands or microwave irradiation to achieve good conversions.[47] However, in our case, the Fe^{III}-based DES is capable of promoting the desired oxidation protocol in the absence of co-oxidants [apart from aerial O₂ (1 atm air)] and without the need of external ligands. Moreover, our process take place with total chemoselectivity (no side products were detected), as the previously reported and competing oxidative cleavage of the internal alkyne into the corresponding carboxylic acids was not observed.^[47e] In the same line, the previously reported acetalisation of glycerol and ketones/aldehydes catalysed by FeCl₃·6H₂O as side reaction was not observed when employing our system.

Encouraged by these results, we decided to examine the behaviour of the Fe^{III} -eutectic mixture when employing non-symmetric internal alkynes, like 1-phenyl-propyne (3b). In this case, the use of the aforementioned reaction conditions (110 °C, under air) afforded the desired 1-phenylpropane-1,2-dione (4b) in 94% yield after only 4.5 h of reaction (Scheme 3; see the Supporting Information for characterization details).



Scheme 3. Oxidation of 1-phenylpropyne (3 b) into 1-phenylpropane-1,2-dione (4 b) promoted by the acidic *DES* $FeCl_3 \cdot 6H_2O/Gly$ (3:1) under bench-type reaction conditions.



	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $							
		Ph	6%) 110 °C 3.5 h (6b; 12%)	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	√ 110 °C 30 min.			
	<i>t</i> [min]	3 b [%] ^[b]	5 b [%] ^[b]	6b [%] ^[b]	7 b [%] ^[b]	4b [%] ^[b]		
1	0	99	-	-	-	-		
2	10	34	22	24	17	3		
3	20	8	23	25	41	3		
4	30	5	26	30	32	7		
5	60	-	-	12	33	55		
6	90	-	-	3	27	70		
7	120	-	-	2	12	86		
8	150	-	-	2	6	92		
9	210	-	-	-	8	92		
10	270	-	-	-	4	96		
[a] Genera	al conditions: Reaction	performed under air/mo	isture, at 110°C, using 0	.3 mmol of alkyne 3 b ir	n 1 mL of the eutectic mi	ixture FeCl ₃ ·6H ₂ O/Gly (3	:1)	

[a] General condutions: Reaction performed under air/moisture, at 110°C, using 0.3 mmol of alkyne **3 b** in 1 mL of the eutectic mixture FeCl₃·6H₂O/Gly (3:1). [b] Ratios of products determined by GC using decane as internal standard.

Trying to shed some light on the possible mechanism involving the conversion of the internal alkyne 3b into the corresponding 1,2-diketone 4b, we decided to follow this reaction at different reaction times by using GC analysis (Table 4 and Figure 1). Thus, in the first 30 min of reaction, we observed almost total consumption of the starting alkyne 3b and the formation of a reaction mixture containing 3 different products (in a ca. 1:1:1 ratio, entry 4 Table 4) apart from the desired 1,2diketone **4b**, which is only formed in very minor amount (7%). contains: This reaction mixture i) 1-(1-chloroprop-1enyl)benzene (5b), which is the expected intermediate previously postulated in FeCl₃-mediated hydrations of alkynes into ketones, $^{[27e,h]}$ ii) propiophenone (6 b), which is the expected





ketone derived from the traditional hydration of alkyne 3b; and iii) 2-chloro-1-phenylpropan-1-one (7b), which is the formal product obtained after chlorination in α -position of propiophenone. After 1 h of reaction (entry 5, Table 4), total consumption of intermediate 5b was observed, thus containing now the reaction mixture: i) propiophenone (6b; 12%); ii) the alphachlorinated propiophenone 7b (33%); and iii) the desired 1,2diketone 4b (55%). Subsequent 3.5 h of reaction are needed to convert in turns, propiophenone 6b into the chlorinated product 7b, and final conversion of 7b into the 1,2-diketone 4b (see entries 6–10 in Table 4). Here, it is important to mention that in independent blank experiments (Scheme 4), we have been able to prove that the eutectic mixture FeCl₃·6H₂O/Gly (3:1) is capable of promoting the conversion of pure propiophenone 6b or its chlorinated derivate 7b into the 1,2-diketone 4b, being thus in good agreement with the proposed mechanism shown in Table 4.^[48]

Finally, we decided to investigate the level of reusability of the eutectic mixture $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}/Gly$ (3:1) in the conversion of the internal alkyne **3a** into the corresponding benzil (**4a**, Scheme 5; see the Supporting Information for further experimental details). Thus, we found that the eutectic mixture $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}/Gly$ (3:1) could be recycled up to three consecutive



Scheme 4. Blank experiments as proof of conversion of reaction intermediates 6b and 7b into the corresponding 1,2-diketone 4b.



Scheme 5. FeCl₃· $6H_2O/Gly$ (3:1) as promoter of the oxidation of internal alkyne 3a into benzil (4a) under bench type reaction conditions (110 °C and under air): recycling studies.

runs, although in this case it is mandatory the use of a liquidliquid extraction procedure to separate the final organic product from the eutectic mixture, as no precipitation of benzil (4a) was observed. In this field, the selection of the extracting organic solvent is a key point as it should fulfil the following principles: i) be immiscible with DES; ii) be effective in the extraction of the organic products; and iii) present a favourable sustainable footprint. Taking into account all these points, the biomass derived solvent cyrene was selected as an ideal extracting solvent in our recycling protocol as it accomplishes all the aforementioned principles.^[49] For the first three cycles, we observed quantitative conversions of the internal alkyne 3a into benzil (4a) after 24 h of reaction at 110°C and under air. However, after the third recycling, erosion of the eutectic mixture was observed, being now unable to promote the desired reaction in any additional cycle.

Conclusions

In summary, this work introduces the eutectic mixture $FeCl_3 \cdot 6H_2O/Gly$ (3:1) as a superior promoter/reaction medium for the selective and efficient hydration of terminal alkynes into the corresponding methyl ketones. The reaction proceeds under remarkably mild (45°C) and bench-type conditions (under moisture/air), displaying a broad substrate scope. Moreover, the following features of our hydration system merit highlighting: i) it takes place in the absence of external ligands; ii) co-catalysts (Brønsted acids) or co-solvents (MeOH) are not required; and iii) when final ketones are solid and insoluble in the eutectic mixture, isolation by simple decantation is possible (no VOC solvents are needed). Moreover, as the hydration reaction can be efficiently recycled (up to 8 consecutive cycles) without using VOC solvents, the practical application of our methodology provides a complementary synthetic tool to the traditional hydration of terminal alkynes, which usually requires the use of toxic, non-abundant and expensive noble transition metals (like Au, Ru or Pd).

Finally, the Fe^{III}-eutectic mixture can be considered as a multi-task reaction kit as it is also able to promote the efficient and selective formal oxidation of internal alkynes into the corresponding 1,2-diketones, just by using aerial O_2 as co-oxidant (strong oxidants like H_2O_2 or tBuOOH are not needed). Again this oxidation protocol can be efficiently recycled up to three consecutive times. Moreover, a preliminary study on a possible mechanism for the oxidation of internal alkynes into 1,2-ketones is presented.

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Conflict of Interests

The authors declare no conflict of interest.

Data Availability Statement

Research data are not shared.

Keywords: alkynes · atom economy · deep eutectic solvents · FeCl₃-mediated organic synthesis · hydration

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- [49] Dihydrolevoglucosenone (cyrene) is a bicyclic, chiral, seven-membered heterocyclic cycloalkanone. It is a bio-based and fully biodegradable dipolar aprotic solvent which is obtained from plantation radiata pine. It has been reported its use as a sustainable solvent for the production of drugs and other fine chemicals in pharmaceutical industries. "Cyrene as a Green Solvent in the Pharmaceutical Industry", I. C. Adaka, P. F. Uzor in Green Sustainable Process for Chemical and Environmental Engineering and Science (Eds.: R. Inamuddin, M. I. Boddula, Ahamed, A. M. Asiri), Elsevier, Amsterdam, 2021.

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