

1 **CARBON NANOTUBE MODIFIED GLASSY CARBON ELECTRODE FOR**
2 **ELECTROCHEMICAL OXIDATION OF ALKYLPHENOL ETHOXYLATE**

3 **Short title: ELECTROCHEMICAL OXIDATION OF ALKYLPHENOL**
4 **ETHOXYLATE BY CARBON NANOTUBES**

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10 **Abstract**

11 The electrochemical oxidation of an emerging pollutant, 2-(4-methylphenoxy)ethanol (MPET),
12 from water has been studied by cyclic voltammetry (CV). Multiwall carbon nanotubes glassy
13 carbon electrodes (MWCNT-GCE) were used as working electrode due to their extraordinary
14 electrochemical properties.

15 The oxidation process resulted irreversible, as just a single oxidation peak was obtained, and any
16 reduction peaks was observed in the reverse scan. The electrocatalytic effect of MWCNT-GCE
17 was confirmed since the oxidation peak increases in comparison to bare-GCE. The effect of
18 functional groups on MWCNT was also studied with MWCNT-NH₂-GCE and MWCNT-COOH-GCE
19 as working electrodes. The oxidation peak current follows the order MWCNT > MWCNT-NH₂ >
20 MWCNT-COOH. Taking into account the normalized peak current (I_p/A), MWCNT-NH₂ exhibits
21 the best results due its strong interaction with MPET.

22 Under optimal conditions (pH=5.0 and $V_{MWCNT}=10 \mu\text{L}$), the degradation was studied for MWCNT-
23 GCE and MWCNT-NH₂-GCE. A complete removal was obtained using MWCNT-GCE, for a
24 volume/area (V/A) ratio equal to 19 after four CV cycles. In the case of MWCNT-NH₂-GCE, the
25 maximum degradation was around 90% for V/A=37, higher than the obtained for MWCNT-GCE
26 at the same conditions. In both cases, no organic by-products were detected, being the final
27 total organic carbon removal close to 100 %.

28
29 **Keywords:** AOPs; cyclic voltammetry; emerging pollutants; endocrine disruptors

31 **Introduction**

32 Alkylphenol ethoxylates (APEs) are the main components of non-ionic surfactants, used to
33 formulate products such as detergents, paints, plastic antioxidants, pesticides, wetting products,
34 and petroleum recovery chemicals (Kuramitz et al., 2002), and considered an emerging organic
35 pollutants group, with probed endocrine disrupting activity (Murray et al., 2017). Their extensive
36 use in industrial and commercial formulations has resulted in an increase of their presence as
37 common environmental pollutants found in sewage sludge and sediments, wastewater, surface
38 waters, and even treated drinking (Kim et al., 2005; Nagarnaik et al., 2011). Besides, the
39 degradation of this kind of pollutants in sewage treatment plants leads to the formation of more
40 toxic and resistant metabolites, responsible for feminization and carcinogenesis on different
41 organisms (Shao et al., 2003).

42 The European legislation by the Water Framework Directive 2000/60/EC includes some APEs in
43 its priority list (European Commission, 2001). In addition, the European Directive No.
44 2003/53/EC has forbidden the use of nonylphenol and its ethoxylates in the European Union,
45 but some industrial applications cannot replace them by alternative chemicals due to technical
46 and economic reasons and continue using these compounds (Karci et al., 2014). Therefore,
47 efficient methods for their removal must be developed.

48 Conventional treatments of water and effluents present difficulties to degrade APEs (Catapane
49 et al., 2013) Thus, new technologies have been developed, such as advanced oxidation process
50 (AOPs) and electrochemical degradation (Kuramitz et al., 2002; Kim et al., 2005). AOPs includes
51 techniques like ozonation, photocatalysis, and Fenton, which employ a highly reactive oxidizing
52 agent, such as hydroxyl radicals (HO·). Although AOPs are a good alternative and they are widely
53 studied, they present some disadvantages: expensive process, excess consumption of chemicals
54 and, in many cases, production of by-products of unknown effects, even more harmful than the
55 starting products.

56 On the other hand, although the electrochemical degradation has been studied at lower extent
57 than the abovementioned techniques, it presents several advantages, such as easiness of
58 operation, the utilization of mild temperatures and pressures. At the same time, if the pollutant
59 is oxidized, it can produce a complete mineralization of the target compound (Kim et al., 2005).
60 All these facts make this technique as a good alternative for APEs degradation.

61 It is also necessary to take into account that these compounds are present in water at very low
62 concentration, in the order of $\mu\text{g}\cdot\text{L}^{-1}$ to $\text{ng}\cdot\text{L}^{-1}$, which is a disadvantage for their removal (Esteban

63 et al., 2014), although the concentration can be increased through adsorption/desorption cycles
64 (Patiño et al., 2017a).

65 Although the degradation should be carried out at constant potential, the application of a sweep
66 potential is important in order to characterize the reaction and to obtain the best configuration
67 for the different experimental variables. In this way cyclic voltammetry (CV) is commonly used
68 to characterize redox systems, as well as to obtain information about the electrode transfer
69 kinetics. Besides, CV has the advantage that with scanning the potential in both directions, it
70 provides the opportunity to explore the electrochemical behaviour of species generated at the
71 electrode (Settle et al., 1997).

72 Regarding to the working electrode, the electrochemical degradation can be improved with
73 modified electrodes, which allow accelerating electron transfer for the electrochemical
74 oxidation. Recently, multiwall carbon nanotube (MWCNT) are proposed for modifying
75 electrodes due to their appropriate features - high surface area and porosity, enhanced
76 electronic properties and rapid electrode kinetics – (Moyo et al., 2013). Besides, functionalized
77 MWCNT can improve dispersion and generate chemical modifications on the electrode surface
78 that can favour the degradation of certain species. The electrochemical degradation of nalidixic
79 acid was studied in a previous work with non-functionalized and functionalized MWCNT-GCE
80 (MWCNT-NH₂ and MWCNT-COOH) as working electrodes (Patiño et al., 2017b). The nalidixic acid
81 was completely reduced to less toxic compounds using MWCNT-GCE as working electrode,
82 which demonstrate the effectiveness of this technique. However, it is necessary to extend the
83 study to other compounds with different electrochemical active functional groups to extend the
84 effectiveness of electrochemical degradation.

85 For this reason, in this work, the electrochemical oxidation of 2-(4-methylphenoxy)ethanol,
86 MPET, as representative of APEs has been studied by CV at MWCNT modified glassy carbon
87 electrodes (MWCNT-GCE), and the influence of several variables such as pH, scan rate and
88 amount of MWCNT have been studied. In order to determine the effect of functional groups on
89 MWCNT, the electrochemical behaviour under two functionalized MWCNT – MWCNT-NH₂ and
90 MWCNT-COOH – was compared with MWCNT under optimal conditions. In this way, the best
91 working electrode for a complete degradation of MPET by a green technology could be selected.

92

93 **Materials and Methods**

94 *Chemicals and reagents*

95 2-(4-methylphenoxy)ethanol (MPET) was purchased from TCI Europe N.V., with a purity > 98%
96 and used in the experiments directly without any further purification.

97 The chemicals employed for the phosphate buffer (PBS) (NaCl, KCl, KH₂PO₄ and Na₂HPO₄),
98 K₄[Fe(CN)₆] and K₃[Fe(CN)₆] were obtained from Sigma-Aldrich.

99 Three different commercial multi-walled carbon nanotubes manufactures by Dropsense
100 (MWCNT, MWCNT-NH₂ and MWCNT-COOH) were tested in this work.

101

102 *Instrumentation*

103 Cyclic voltammetry, were performed using a Zahner XPOT Potentiostat. The surface areas of the
104 working electrodes were performed using a μ -Autolab Potentiostat/Galvanostat PGSTAT20.

105 Batch oxidation was performed in an undivided electrolytic cell with a conventional three
106 electrodes arrangement: bare or modified glassy carbon (GCE) as working electrode, saturated
107 calomel (SCE) as reference electrode and platinum (Pt) as auxiliary electrode. Before each
108 measure, the solution was deoxygenated by passing purified nitrogen gas for 20 min, which
109 prevents any interference from oxygen signals. Besides, prior to each analysis a blank was
110 performed analyzing the buffer without MPET, to ensure that once the compound was added,
111 the response obtained was only relative to MPET.

112 MPET and the by-products obtained after electrochemical degradation were quantified by
113 GC-MS in a Shimadzu GC/MS QP2010 Plus instrument, using a 30 m long TRB-5MS capillary
114 column by prior extraction in chloroform using a volume ratio (1:1) which allows to determine
115 concentrations of order of ppb. Likewise, the MPET degradation was confirmed by total organic
116 carbon (TOC) measurements, which were performed using a TOC analyser (Shimadzu TOC-
117 VCSH).

118

119 *Preparation of the modified electrodes*

120 Suspensions of MWCNTs were prepared by dispersing into dimethylformamide (DMF)
121 (0.25 g·L⁻¹) using ultrasonication until obtain a well-dispersed suspension (García-González et al.,
122 2013).

123 The bare-GCE was polished successively with 0.3 and 0.05 μ m alumina slurries, and washed by
124 ultrasonication in double distilled deionized water. After the electrode was dried in the air, it
125 was dropped by depositing 5, 10 or 15 μ L of the MWCNTs suspension on the working area and
126 then dried under room temperature before electrochemical measurements.

127

128 **Results and Discussion**

129 *Surface area electrode study*

130 Before starting the experiments, it is necessary to determine the active surface areas. They were
131 obtained by cyclic voltammetry (CV) using 1mM $K_3[Fe(CN)_6]$ solution in PBS buffer at different
132 scan rates. According to Randles-Sevcik equation, which relates the peak current (i_p) to scan rate
133 potential (v) at 20°C for an electrochemically reversible process (Eq. 1)

134

$$135 \quad i_p = 2.69 \times 10^5 n^{3/2} A C_0 D_R^{1/2} v^{1/2} \quad (1)$$

136

137 Where i_p is the peak current, n is the number of electron transfer ($n=1$), A is the surface area of
138 the electrode, C_0 is the concentration of species being oxidised, D_R is the diffusion coefficient
139 ($D_R= 7.6 \times 10^{-6} \text{ cm}^2\text{s}^{-1}$) and v is the scan rate; the electrochemically active area can be estimated
140 from the slope of i_p vs $v^{1/2}$.

141 The electrode surface areas obtained follow the order: MWCNT (0.135 cm^2) > MWCNT-NH₂
142 (0.054 cm^2) > MWCNT-COOH (0.051 cm^2) > Bare (0.040 cm^2).

143 The electrochemical effective surface area increases after modification of GCE. This increase is
144 less pronounced for MWCNT-COOH and MWCNT-NH₂. However, for MWCNT the effective
145 surface area increases more than three times compared with the bare electrode, and more than
146 twice for functionalized MWCNT. These differences were attributed in a previous work (Patiño
147 et al., 2017b) to the more uniform surface with several carbon nanotubes layers and high film
148 thickness (0.9 μm) of the MWCNT, whereas functionalized materials present lower density of
149 carbon nanotubes.

150 There is also consensus in the literature about the modification of the electrode surface area
151 after the deposition of the carbon nanotubes, being in all cases the final area after modification
152 higher than for bare-GCE (d et al., 2011; Dogan-Topal et al., 2013).

153

154 *Electrochemical behaviour of MPET on GCE and MWCNT modified electrode*

155 The cyclic voltammogram of $1 \cdot 10^{-5}$ M MPET on bare-GCE and MWCNT-GCE at pH 5 in PBS buffer
156 solution is shown in Fig. 1. As can be seen in the figure, the oxidation process of MPET was
157 irreversible for both electrodes, since no peak was observed in the reverse scan. Oxidation peaks
158 were observed at 1.28 and 1.31, for bare-GCE and MWCNT-GCE, respectively. It is observed that
159 the peak current increases at MWCNT-GCE which may be indicative of the catalytic effect of
160 MWCNT on the electrochemical oxidation of MPET (Jain and Rather, 2011; Jain and Sharma,
161 2012). The reason of this improvement with MWCNT is usually attributed to their electronic
162 structure and the higher effective area of the electrode. Taking into account the density current
163 (peak current/electrode area), the maximum value is also obtained for MWCNT, indicating that

164 the effective surface area is not the only parameter determining the electrochemical response
165 (Fig. 1b). The high electrical conductivity of carbon nanotubes accelerates the electron transfer
166 reaction rate in the oxidation process (Gupta et al., 2013). Similar behaviour was also observed
167 by other authors using multiwall carbon nanotubes modified glassy carbon electrode as working
168 electrode (Fotouhi and Alahyari, 2010; Gupta et al., 2013).

169 Once the influence of MWCNT on the MPET oxidation was demonstrated, it is important to
170 determine the optimum amount of MWCNT to drop on the electrode, since it can modify the
171 properties and functions of the surface electrode. For this reason, different volumes – 5, 10 and
172 15 μL – of the MWCNT suspension were dropped, and the peak current was compared (Fig.2).
173 The oxidation peak current increases with increases in the amount of MWCNT up to 10 μL ,
174 volume from which the peak current decreases. The peak current variation is related to the
175 thickness of the film. If the film is too thin, the amount of MPET adsorbed on the electrode
176 surface is small, which involves a small peak current. Contrary, when it is too thick, film
177 conductivity gets reduced, making the film less stable and MWCNTs could leave off the electrode
178 surface easily (Jain and Rather, 2011; Patil et al., 2011). Besides, the thick electrode hinders the
179 conductivity through the whole film, decreasing in this way the ability of the molecule to be
180 adsorbed and, hence, to be degraded what is showed in a slower peak current (Fotouhi and
181 Alahyari, 2010; Jain and Sharma, 2012; Dogan-Topal et al., 2013). Therefore, 10 μL was selected
182 as the optimum amount of MWCNT suspension.

183 The effect of the concentration on the voltammogram is shown in Fig. 3, where the peak current
184 obtained using MWCNT-GCE increases with MPET concentration. Although the response is close
185 to linearity, it cannot be considered linear with a correlation coefficient of $r^2=0.9784$.

186

187 *Optimization of parameters*

188 Cyclic voltammograms on MWCNT-GCE of $1 \cdot 10^{-5}$ M MPET at different scan rates of 10 to
189 50 mVs^{-1} were done in order to investigate the effect of this parameter. By increasing the scan
190 rate, the peak current increases and also, peak potential shifted toward more positive values,
191 typical effect with increasing scan rate (Fotouhi and Alahyari, 2010; Patil et al., 2011; Dogan-
192 Topal et al., 2013).

193 Scan rate studies provide information about whether the process is controlled by diffusion or
194 adsorption. It was found that the logarithm of peak current is linear to the logarithm of scan
195 rate, according to the equation (2). If the slope is 0.5, the process is under diffusion controlled,
196 but contrary, when the slope is 1.0, the process is controlled by (Dogan-Topal et al., 2013). In

197 this case, the slope has an intermediate value, which suggests a mixed control: diffusion-
198 adsorption (Grosser, 1993).

199

$$200 \ln I_p = 0.7608 \ln v + 0.387 \quad (r^2 = 0.991) \quad (2)$$

201

202 A positive shift in E_p was also observed with increase in scan rate, which confirms the irreversible
203 nature of the catalytic oxidation of MPET (Moyo et al., 2013). Likewise, the electrochemical
204 behaviour is also affected by the pH of the supporting electrolyte. The voltammetric oxidation
205 of MPET was studied in the pH range of 3 to 9. As shown in Fig. 4 the oxidation peak current
206 reaches a maximum in current at pH 5, after that it decreases. Considering this pH effect, pH of
207 5 was chosen for the rest of experiments.

208 The relationship between the oxidation potential and pH is also represented in Fig. 4. It was
209 found that the peak potential shifted towards negative potentials with increasing pH, which
210 indicates that protons are directly involved in the oxidation of MPET (Zheng et al., 2012). The
211 oxidation peak potential increases linearly with the pH, and the linear regression equation is:

212

$$213 E_p \text{ (V)} = 0.0515 \text{ pH} + 1.5865 \quad (r^2 = 0.995) \quad (3)$$

214

215 The slope is close to the theoretical Nernstian value (0.059 V), indicating the participation of the
216 same protons and electrons during the oxidation reaction (Łuczak, 2008).

217

218 *Effect of functional groups of MWCNT*

219 The effect of the functionalization of MWCNT on the electrochemical oxidation of MPET, has
220 been studied by CV using three different modified MWCNT-GCE as working electrodes: MWCNT,
221 MWCNT-NH₂ and MWCNT-COOH. The behaviour is different for each working electrode, which
222 can be seen from Fig. 5. The peak current increases in the order: MWCNT > MWCNT-NH₂ >
223 MWCNT-COOH, coincident with the increase in the electrode surface area (Fig 5a). However in
224 the case of functionalized MWCNT, where the effective area is very similar, there are major
225 differences in the peak intensity obtained, suggesting that other factor influences the oxidation
226 process. It was demonstrated that the process presents mixed control: diffusion-adsorption.
227 During the electrochemical process, MPET is adsorbed on the electrode surface, where the
228 electrochemical oxidation takes places, so the peak current trend may be affected also by the
229 different strength of the adsorption due to the functionalization of MWCNT. The adsorption of
230 MPET onto MWCNT and functionalized MWCNT was studied in a previous work, by batch

231 adsorption at three different temperatures (298, 303 and 308 K) (Patiño et al., 2015). The
232 strength of the interaction was measured in terms of standard enthalpy (ΔH° , $\text{kJ}\cdot\text{mol}^{-1}$) and
233 follows the order MWCNT-NH₂ (101.7) > MWCNT (88.1) > MWCNT-COOH (67.4). In order to take
234 into account the differences in active area of the selected electrodes, and with the aim to
235 determine if the adsorption influences the electrochemical oxidation, the density current (I_p/A ,
236 measured in $\mu\text{A}/\text{cm}^2$) has been calculated and its evolution with the pH represented (Fig. 5b).
237 The density current decreases in the order: MWCNT-NH₂ > MWCNT > MWCNT-COOH, which is
238 coincident with the strength of the interaction (Patiño et al., 2015) (Fig. 6). As the strength of
239 interaction increases, the stability of the MPET adsorbed increases, decreasing the trend to leave
240 the electrode surface. Thus, a higher strength implies a higher normalized peak current.

241 Besides, MWCNT-NH₂ presents the highest normalized peak current, since the nitrogen content
242 in MWCNT could increase its affinity for MPET. In this case, the electronic interactions play a key
243 role, where the nitrogen present on the MWCNT acts as electron donor and the aromatic ring
244 of MPET as electron receptor, promoting the adsorption of the pollutant on the electrode
245 surface (Fan et al., 2011; Patiño et al., 2015).

246 On the contrary, there is no a relationship regarding to the effect of the surface chemistry. The
247 electrode surface is negatively charged, since working at pH=5, it is in all cases higher than the
248 pH_{PZC} of the multiwall carbon nanotubes - pH_{PZC} (MWCNT)=4.19, pH_{PZC} (MWCNT-NH₂)=4.70 and
249 pH_{PZC} (MWCNT-COOH)=0.64 – (Patiño et al., 2015). On the other hand, MPET is expected to be
250 in the protonated form ($\text{pK}_a \approx 14$), acquiring positive charge. Therefore, MWCNT-COOH should
251 present the best behaviour if the effect of the surface chemistry plays an important role, since
252 it presents the most negative surface ($\text{pH}_{\text{PZC}}=0.64$), which is contrary to the results obtained
253 (Patiño et al., 2015).

254

255 *Removal of MPET using MWCNT-GCE and MWCNT-NH₂-GCE electrodes*

256 MPET degradation has been studied by CV using two different working electrodes. Although
257 MWCNT-NH₂ presents the highest density current, it must be taken into account that many
258 times the electrode surface is a limiting factor. Therefore both, the effect of area and strength
259 of interaction, should be considered. For this reason, MWCNT and MWCNT-NH₂ modified GCE
260 have been tested as electrodes.

261 Both working electrodes were tested by CV using a potential range of 0.9 to 1.7 V for an initial
262 concentration of $1\cdot 10^{-5}$ M. The final concentration and possible intermediates were analysed by
263 GC-MS with the aim to estimate the percentage of degradation.

264 The surface area of the electrodes is a constant parameter after modification, so it is necessary
265 to obtain the total volume to be treated for which the maximum degradation is obtained. In this
266 way, the optimum volume/area (V/A) ratio will be obtained.

267 The oxidation of MPET was carried out initially in a total volume of 5 mL for both working
268 electrodes: MWCNT (V/A=37) and MWCNT-NH₂ (V/A=98) modified GCE. After one CV, the
269 degradation of MPET was lower than 31% for both working electrodes, so several cycles of CV
270 were performed in order to degrade a new fraction of the pollutant at each new cycle, increasing
271 the percentage of degradation (Fig. 7 empty symbols). With each new CV cycle, a new amount
272 of MPET is adsorbed on the electrode surface and therefore oxidized on the electrode surface.
273 The maximum degradation obtained was 79 and 58% for MWCNT and MWCNT-NH₂ respectively
274 (between 2.6 and 2.8 times greater than for one CV), keeping it constant after four CV cycles.

275 Since it is not possible to increase the MPET degradation by more CV cycles, the next strategy
276 proposed to get this purpose was to decrease the total volume to be treated. In this way, the
277 volume/area (V/A) ratio was modified in order to obtain a higher degradation (Fig. 7 full
278 symbols). For MWCNT modified GCE, the degradation was carried out for a total volume of 2.5
279 mL (V/A=19) and for one to five cyclic voltammograms. In this case, the degradation obtained
280 after one CV is more than double compared to a total volume of 5 mL, and a total degradation
281 was achieved after four CV. In the case of MWCNT-NH₂ modified GCE, the total volume was
282 decreased to 1.9 mL (V/A=37.3), because it is the smallest volume that supports the
283 experimental device and it is coincident with the first V/A ratio employed for MWCNT. In this
284 case the maximum degradation is around 85 - 90% and more or less constant after three CV. For
285 this working electrode it was no possible to reach a complete degradation due to the
286 experimental constraints.

287 When the V/A ratio is the same for both electrodes, the degradation is a bit higher for MWCNT-
288 NH₂-GCE than for MWCNT-GCE, which is due to the high interaction strength. The MPET
289 adsorbed on the electrode surface is more stable in this case, making it more difficult to leave
290 the electrode surface during the degradation process. However, when the volume to be treated
291 is a limiting factor, MWCNT-GCE provides better results. The results provide a new pathway for
292 the electrochemical degradation of these kind of pollutants and the degradation can be
293 performed at constant potential, higher than the peak potential (1.31 V). Kuramitz et al. (2002)
294 studied the electrochemical removal of p-nonylphenol at constant potential with a carbon fibre
295 electrode as working electrode with a removal efficiency of 100%. Besides, the results obtained
296 by electrochemical degradation, can be compared with those obtained by other authors using
297 advanced oxidation processes (AOPs). Nagarnaik et al. (2011) studied the degradation of APEs

298 by UH – UV/H₂O₂, FH – Fe/H₂O₂, UFH – Fe/UV/H₂O₂. The maximum removal efficiency follows
299 the order: UH – UV/H₂O₂ (97.1%) > UFH – Fe/UV/H₂O₂ (85.8%) > FH – Fe/H₂O₂ (95.5%) with values
300 lower or similar than the obtained in the present work. Karci et al. (2014) studied the oxidation
301 of a nonionic surfactant (NP-10) by three AOPs, whose oxidation efficiency decreases in the
302 order: UV/H₂O₂ (100%) > Photo-Fenton (100%) > Fenton (20%). Although in some cases, a total
303 oxidation could be obtained by AOPs, electrochemical oxidation provides a low cost and clean
304 technology.

305 The final concentration and sub-products formation was analysed by GC-MS after each test,
306 observing an important diminution of the MPET after the electrochemical degradation, which
307 confirms that oxidation takes place. Likewise, any other compound was detected, which
308 suggests that MPET is completely removed from the aqueous sample. In order to confirm the
309 absence of MPET and other organic compounds in the final solution, Fig. 8 shows the evolution
310 of the total organic carbon (TOC) with each new cycle. The analysis were carried out for MWCNT
311 and MWCNT-NH₂ under conditions where maximum degradation was reached. TOC removal
312 reaches values of which also confirms the best behaviour of MWCNT for MPET degradation.

313

314 **Conclusions**

315 The results obtained offer an alternative for the degradation of MPET from water by cyclic
316 voltammetry.

317 MWCNT modified GCE exhibits an electrocatalytic effect on the electrochemical oxidation of
318 MPET, with a peak intensity four times higher than bare-GCE.

319 Different parameters were optimized in order to obtain an improved oxidation: carbon
320 nanotube loading (10 μL of CNTs suspension), the pH (5.0) and the scan rate (50 mV·s⁻¹).

321 Functionalized MWCNT were checked in order to determine how the functional groups on
322 MWCNT affect to the electrochemical oxidation process. The peak current (I_p) increases in the
323 order: MWCNT > MWCNT-NH₂ > MWCNT-COOH, coincident with the electrode surface area. The
324 order for the density current (I_p/A) changes: MWCNT-NH₂ > MWCNT > MWCNT-COOH. This
325 trend is coincident with the strength of adsorption on the electrode surface and in addition, the
326 nitrogen presents on MWCNT-NH₂ increases the affinity for MPET through electronic
327 interaction.

328 The MPET was removed with MWCNT-GCE after four CV cycles under optimal conditions and
329 V/A ratio equal to 19. In the case of MWCNT-NH₂ the maximum degradation obtained was
330 around 90% for a V/A = 37. Degradation was confirmed by TOC measurements, reaching a
331 reduction between 93 and 99 % after the four CV cycles, as well as by GC-MS analysis of the

332 treated samples, where no by-products were observed. Therefore, the MPET adsorbed on the
333 electrode surface in each CV cycle is oxidized, allowing a new amount of compound to be
334 deposited and oxidized. This way provides a green methodology without producing more toxic
335 compounds.

336

337

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FIGURE CAPTIONS

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422 **Figure 1.** Electrochemical oxidation of 1×10^{-5} M MPET (CV, scan rate 50 mVs^{-1}) over
423 the bare GCE electrode (- - -), and MWCNT-GCE (—). Background electrolyte signal is
424 also displayed (...), represented as peak current vs potential (SCE) (a) and density
425 current vs potential (SCE) (b).

426 **Figure 2.** Effect of accumulation volumes of MWCNT on peak current response of
427 $1 \cdot 10^{-5}$ M MPET.

428 **Figure 3.** Voltammograms obtained with MWCNT-GCE (CV, scan rate 50 mVs^{-1}) for
429 different MPET concentration: (a) $1 \cdot 10^{-5}$, (b) $3 \cdot 10^{-5}$, (c) $6 \cdot 10^{-5}$, (d) $9 \cdot 10^{-5}$ and (e) $1.2 \cdot 10^{-4}$.
430 Represented as peak current vs potential (SCE).

431 **Figure 4.** Dependence of oxidation peak current (●) and oxidation peak potential (□), as
432 a function of pH by cyclic voltammetry on MWCNT-GCE (1×10^{-5} M MPET and scan rate:
433 50 mVs^{-1})

434 **Figure 5.** Effect of functionalized MWCNT on the electro-oxidation of MPET by CV (pH
435 5 and scan rate 50 mVs^{-1}): MWCNT-GCE (—), MWCNT-NH₂-GCE (---), MWCNT-COOH-
436 GCE (- - -) and Bare-GCE (- -) as working electrodes. Represented as peak current vs
437 potential (SCE) (a) and density current vs potential (SCE) (b)

438 **Figure 6.** Influence of the enthalpy of adsorption ($\text{kJ} \cdot \text{mol}^{-1}$) in the ratio (I_p/A) for electro-
439 oxidation of MPET by CV under three different working electrodes: MWCNT-GCE,
440 MWCNT-NH₂-GCE and MWCNT-COOH-GCE (pH 5 and scan rate 50 mVs^{-1}).

441 **Figure 7.** Degradation of MPET by CV (pH 5 and scan rate 50 mVs^{-1}) under different
442 working electrodes and V/A ratio: (●) MWCNT-GCE, $V_T/A = 19$, (○) MWCNT-GCE, V_T/A
443 $= 37$, (□) MWCNT-NH₂-GCE, $V_T/A = 98$, (■) MWCNT-NH₂-GCE, $V_T/A = 37$

444 **Figure 8.** Evolution of TOC under different CV cycles for MWCT at $V_T/A=19$ (solid blue
445 bar) and MWCNT-NH₂ at $V_T/A=37$ (striped yellow bar)

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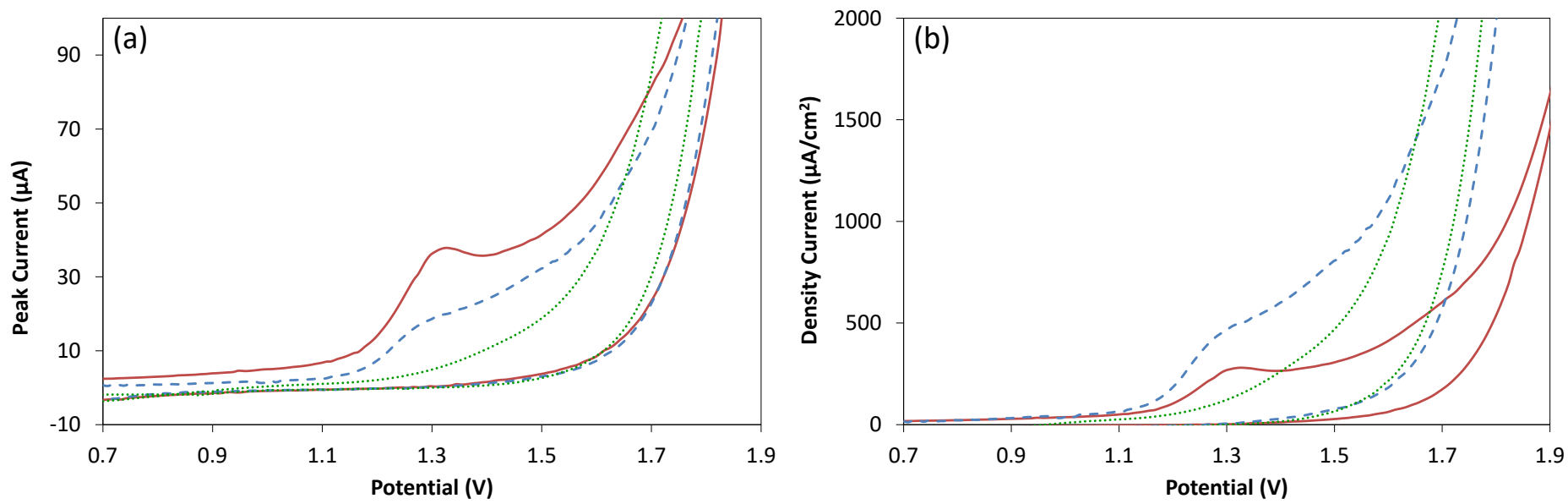


Figure 1

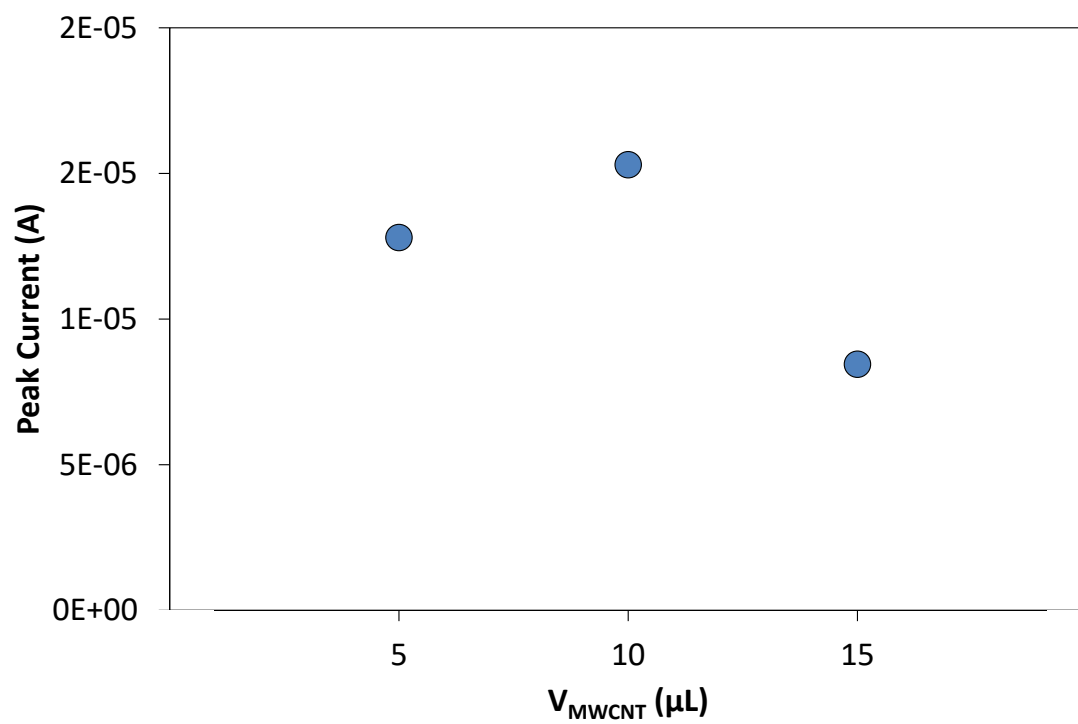


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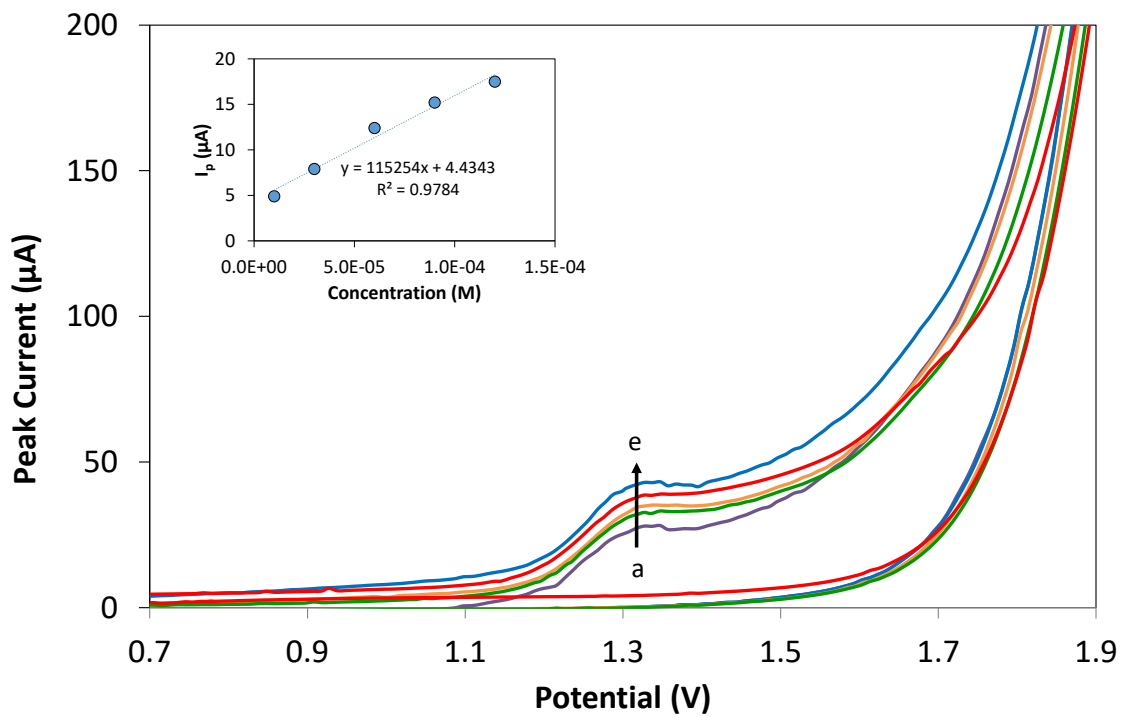


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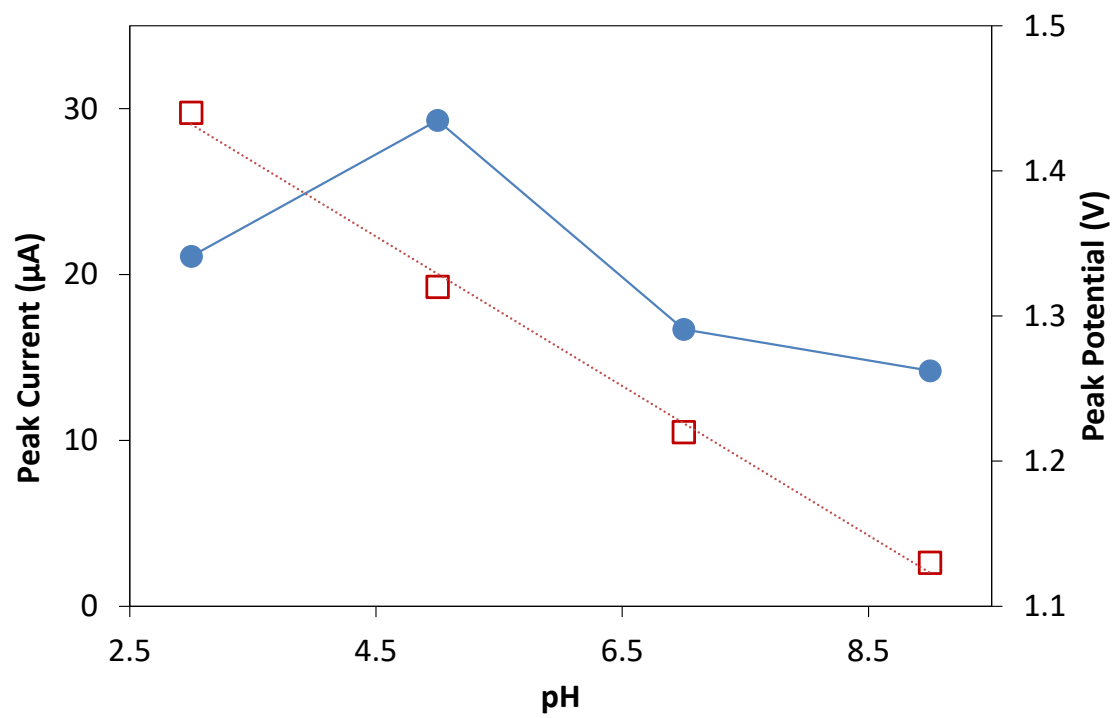


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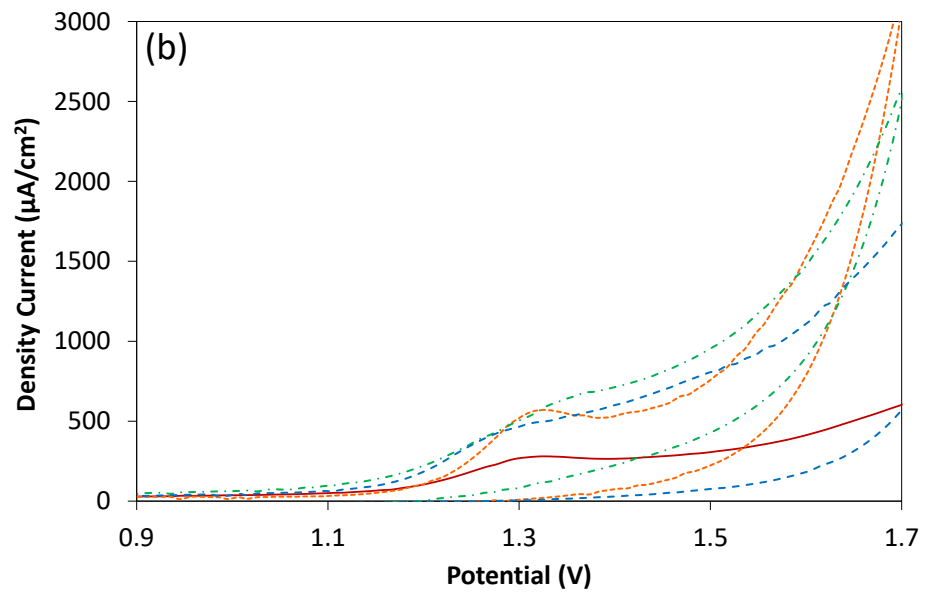
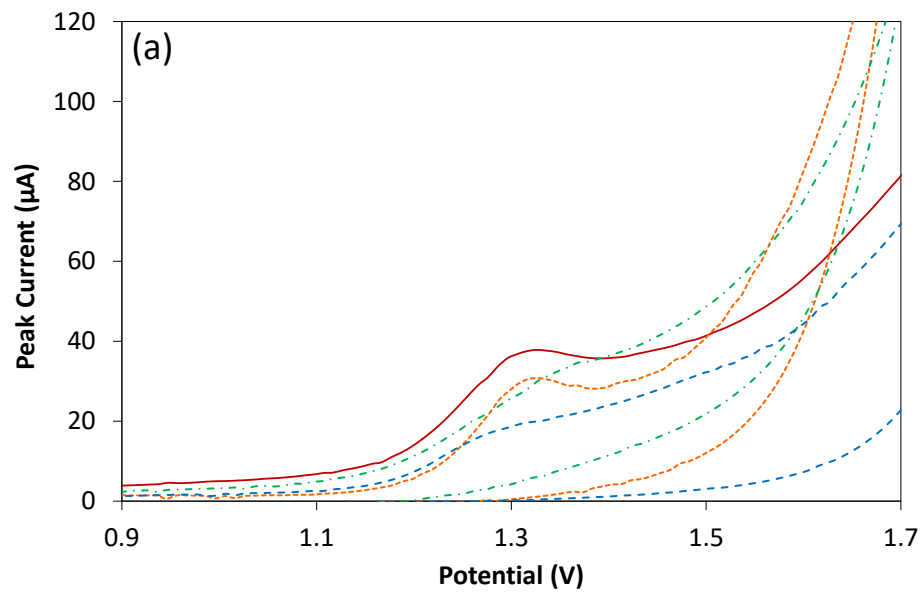
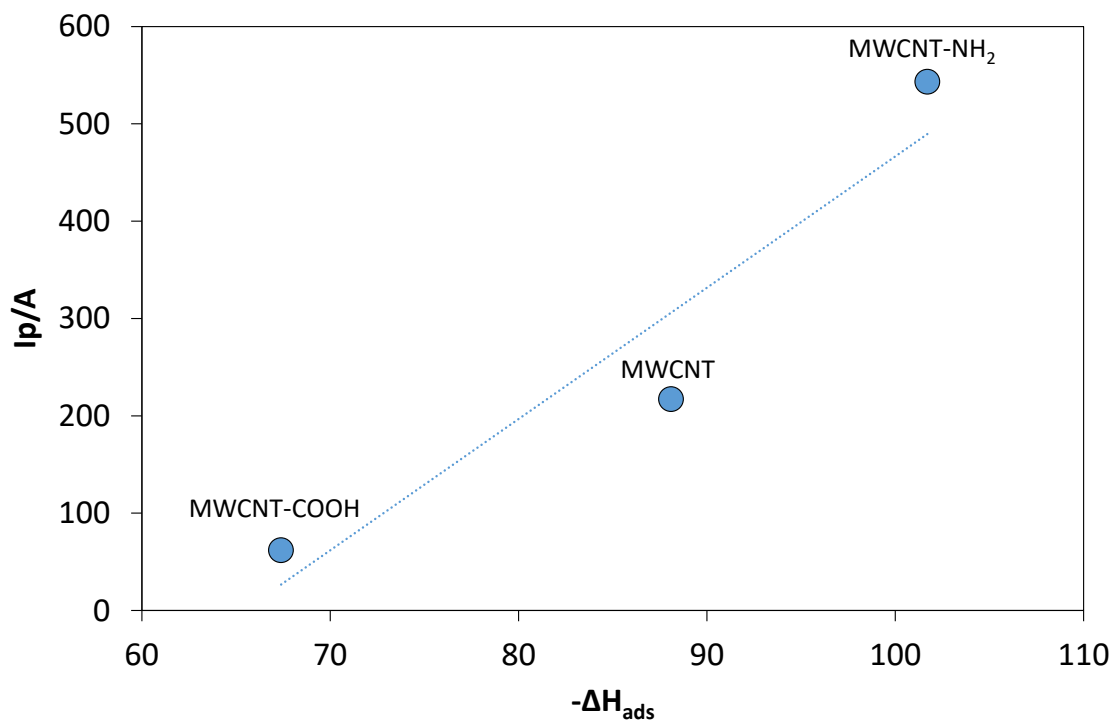


Figure 5

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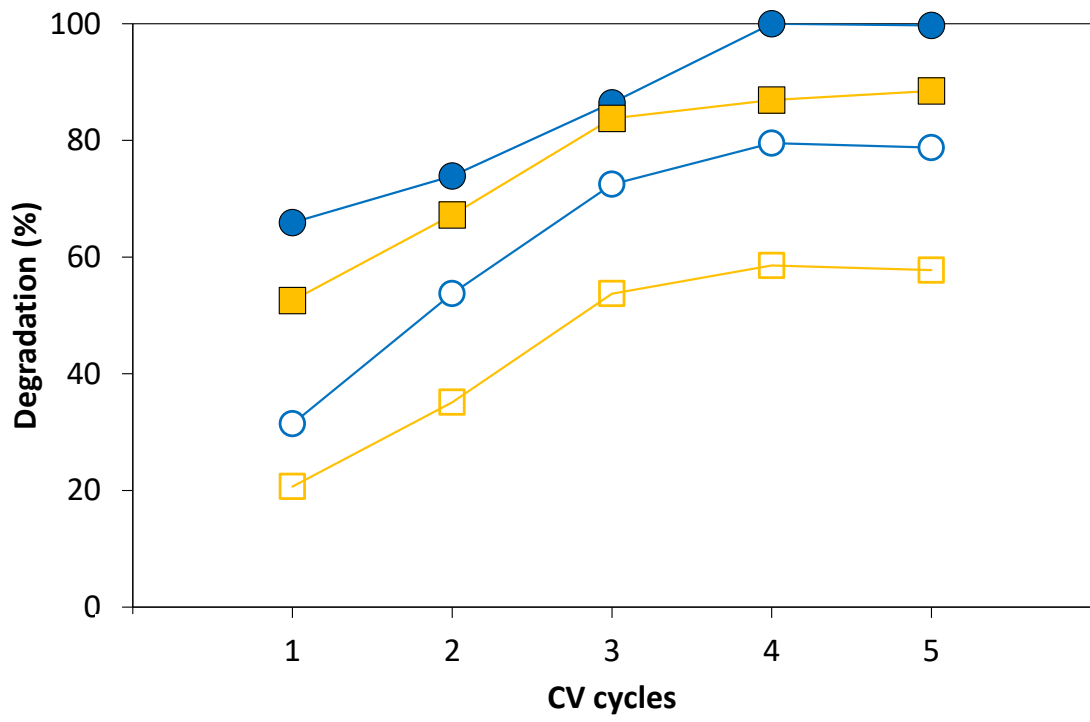


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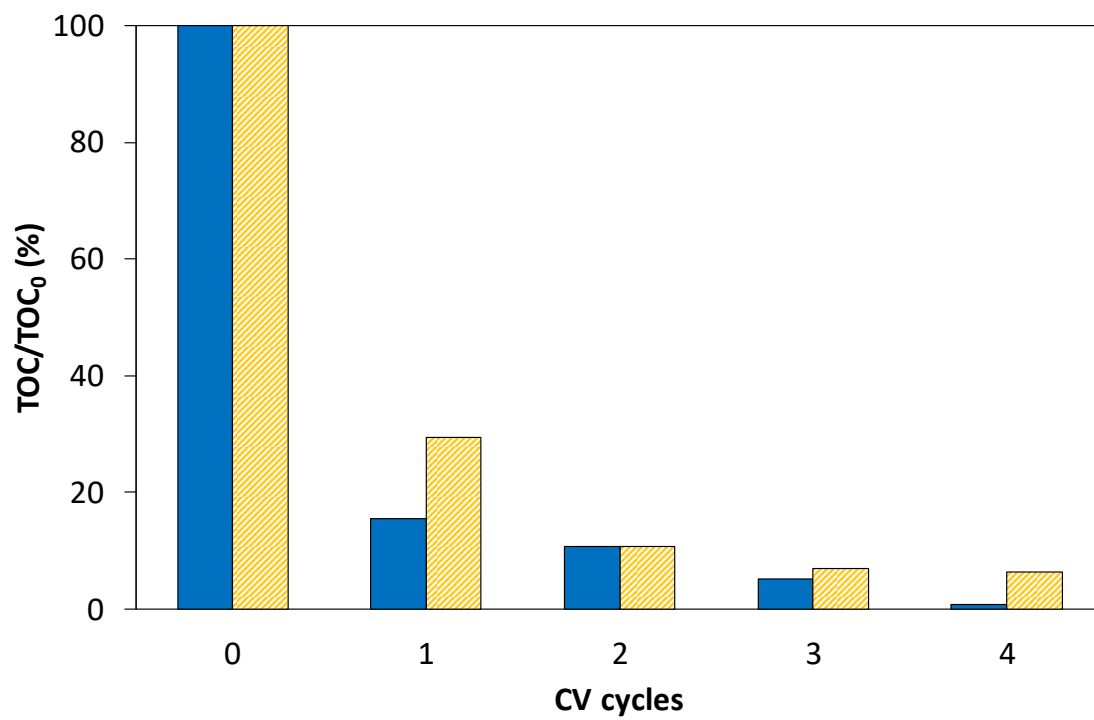
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Figure 6



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Figure 7



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Figure 8